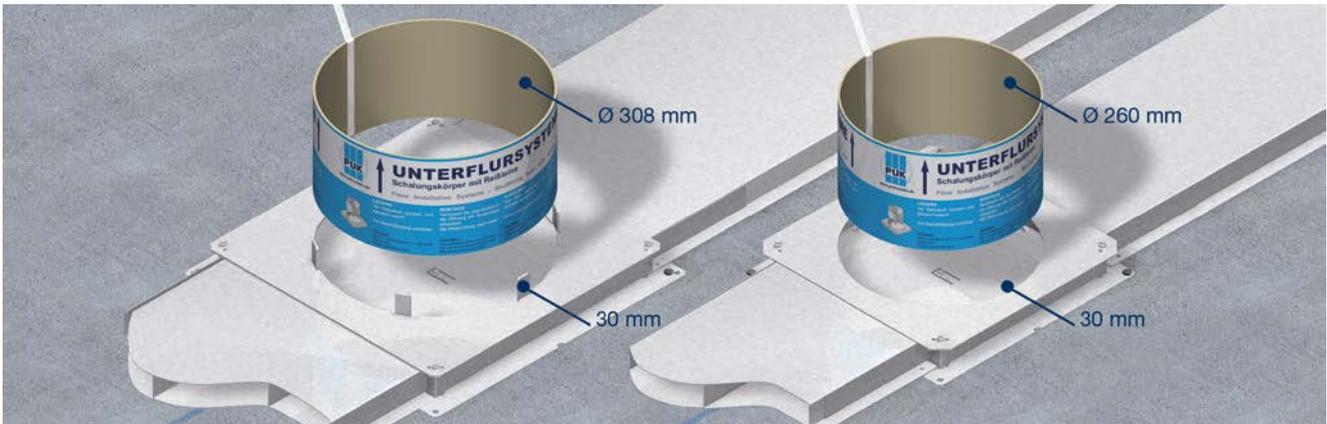


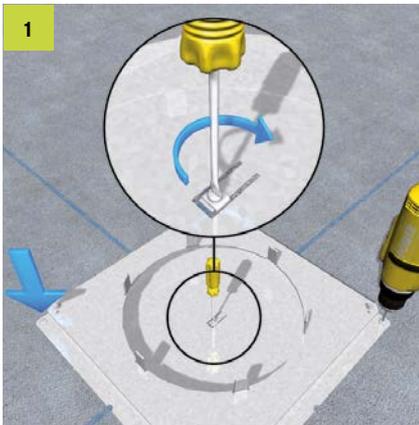
Hollow space floor box, round

Assembly instruction



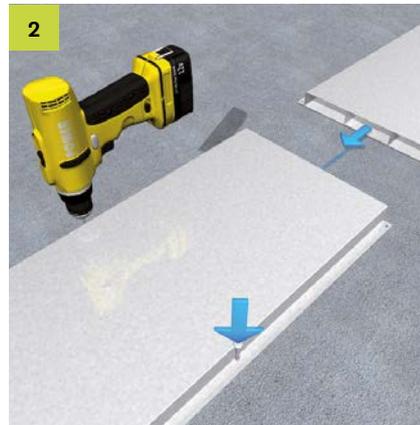


Hollow space floor box for round installation units $\text{Ø} 305 \text{ mm}$ or $\text{Ø} 258 \text{ mm}$ and underfloor ducts of up to 250 or 350 mm width with heights of 28/38/48 mm. Comply with minimum screed covering of 35 mm.



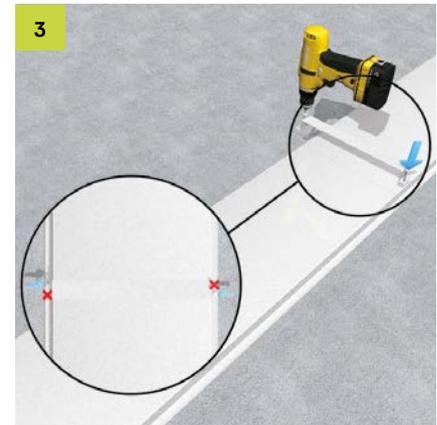
Hollow space floor box

Align floor box dead centre to the duct course. Fasten on the slab ceiling and screw the earthing lug tight. Bend open side walls at the perforation. Set one floor box per change of direction in the duct system.



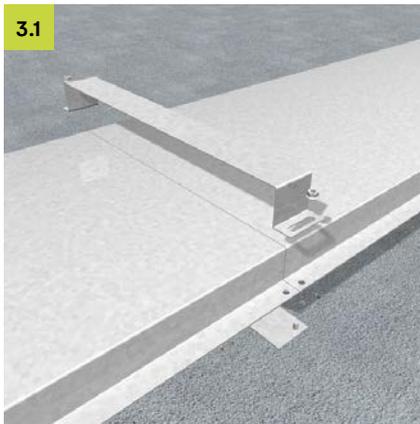
Duct

Cut duct, lay up and align. Burr and galvanize cutting edges. Fasten with two nail plugs through the holes in the duct's side notch. Push duct to dead stop into the box.



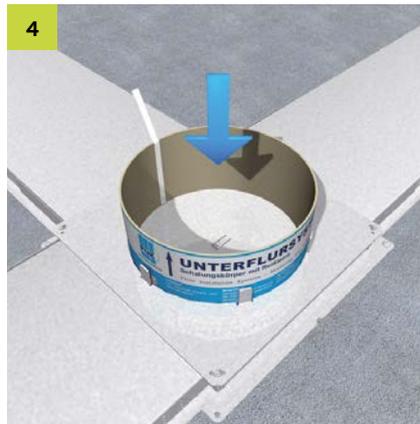
Dowel Clip

Align duct segments flush and push together. Use one clip per duct joint. Fasten overlapping with two nail plugs. Factor in potential equalization when inserting plugs.



Glue Clip

If the duct system cannot be fixed with dowels, for example when laying on bitumen sheeting, we recommend the use of the UBM jointing bracket sleeve. The potential equalisation must be observed.



Inserting the shuttering pipe

Insert shuttering pipe straight from the top into the floor box opening. Floor box and shuttering pipe make one mounting unit. Mask all openings in the duct system. Apply insulation flush to duct system and to shuttering pipe.



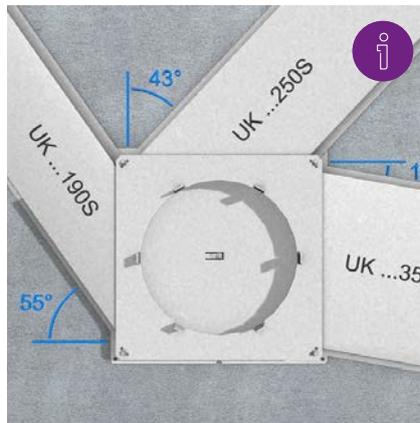
Screed work / Subsonic noise insulation

The shuttering pipe must be sprayed with formwork oil. The underfloor system must be insulated against subsonic noise. Mask the shuttering pipe with foil. Foil thickness must be < 2 mm. Apply screed neatly to the shuttering pipe.



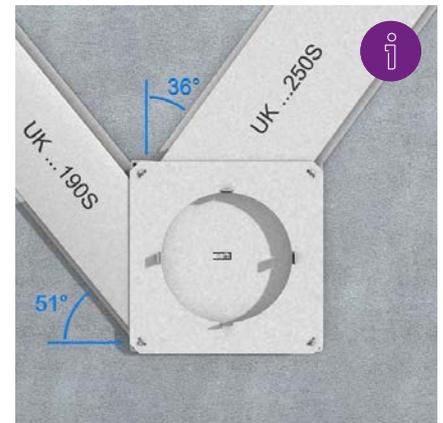
Removal of shuttering pipe

Remove shuttering pipe with the release cord from the hardened screed. Process floor cover to the cleaned assembly opening (\varnothing 260 mm, \varnothing 308 mm).



Using the hollow space floor box UBDHB350

When using the hollow space floor box UBDHB350, the screed-covered duct maximal can be inserted with a maximum angle of 55° without affecting the function. Cutting positions must be deburred and galvanised with cold zinc.



Using the hollow space floor box UBDHB250

When using the hollow space floor box UBDHB250, the screed-covered duct maximal can be inserted with a maximum angle of 51° without affecting the function. Cutting positions must be deburred and galvanised with cold zinc.

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