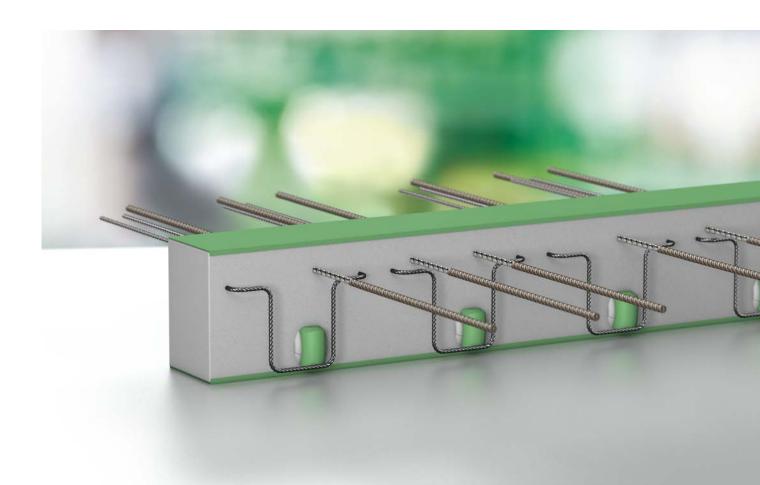




# ISOPRO® 120 Thermal insulation elements

Technical information







# **Table of contents**

Application in balconies	4	Cantilevered components	24	Elements for particular loads	86
Product information	6	IP 120 M	26	IP 120 H	88
Construction physics	9	IP 120 M P	36	IP 120 A	92
Structural design principles	18	IP 120 variants	40	IP 120 F	96
ISODESIGN structural design software	21	IP 120 C	50	IP 120 O	100
General installation information	22			IP 120 S	104
		Supported components	56	IP 120 W	108
		IP 120 Q, QZ, QS, QSZ	58		
		IP 120 QQ, QQS	68	Insulation elements without structural function	114
				IP 120 Z ISO	116
		Through elements	78		
		IP 120 D	80	Service	118
				Our synergy concept for you	118

# **Application in balconies**





#### PohlCon solutions for balconies

Balconies should be a pleasant extension to our living space, not a money sink due to increased energy costs. So to ensure that your balcony is securely anchored and minimise the amount of heat that adjacent rooms lose, we have taken a brand new approach to balcony design, from load-bearing thermal insulation elements through to railing fastening methods. Our carefully conceived solutions are optimised to reduce energy loss and keep the components securely in place. We also provide you with the appropriate advice and a custom software solution for the structural design. This enables you to plan architecturally challenging balconies quickly, easily and with confidence.

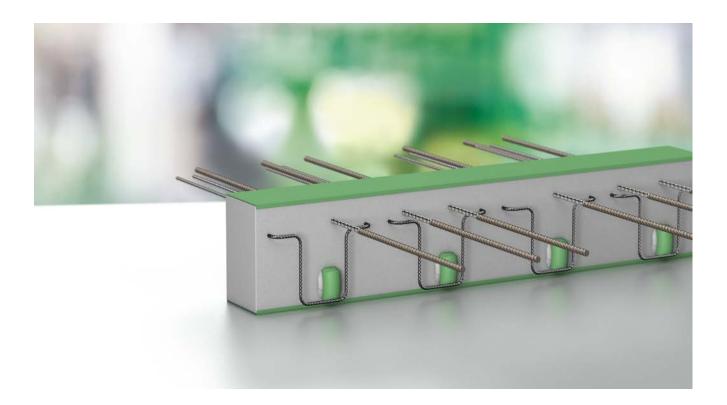
#### ISOPRO® 120

The load-bearing ISOPRO® 120 thermal insulation element creates a frictional connection to outdoor components. It consists of five main components, which are all designed to afford reliable force transmission coupled with minimal thermal conductivity. Thanks to the shear rods anchored in the compression bearings, the new ISOPRO® 120 element is easy to insert from above between the outdoor component and the floor.

### Product categories for application in balconies

- Thermal insulation
- Fastening
- Connection
- Facade fastening

# **Product information**



### **Product description**

The ISOPRO® 120 series incorporates load-bearing thermal insulation elements for connecting outdoor components to buildings. With its 120 mm-thick insulating body, the ISOPRO® 120 affords optimal thermal insulation at the transition between the indoor and outdoor components. The elements are available in a variety of different load-bearing levels and element heights. ISOPRO® 120 is impressively easy to install in situ. In addition to our extensive product range, we now offer "priority" elements. These are popular items that we keep in stock. Additionally, for all special applications, H-BAU Technik's engineering department is available to assist you with creative custom solutions.



### **Advantages**

- Effective thermal insulation through the use of optimised materials and cross sections
- Numerous different types and variants for all common applications
- Compression shear bearings make work on site easy
- Priority elements kept in stock for fast delivery
- Product range can be customised in close collaboration with our application engineers to cater for unusual applications
- Proprietary ISODESIGN software makes designing connections easy

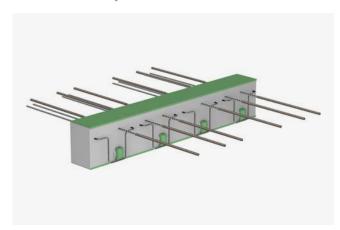
### Scope of application

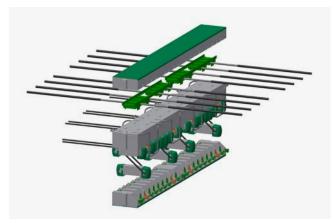
As a load-bearing thermal insulation element, the ISOPRO® 120 thermally separates reinforced concrete components to resolve structural problems at the transition between indoor and outdoor components and creates a frictional connection

to reinforced concrete components across the insulating joint. Besides balcony connections, a great many other applications are possible with the ISOPRO® 120.

**General approval from the building supervisory board** ISOPRO® 120: Z-15.7-331 and Z-15.7-243, DIBt Berlin.

# **Product components**





ISOPRO® 120 M ISOPRO® 120 Exploded view

Materials

Compression bearing:

Tension, shear, compression rod: B500B reinforcing steel

Ribbed stainless steel rebar with approval from the building supervisory board

Material no. 1.4571, 1.4362 or 1.4482 High-performance special concrete

Insulating body: NEOPOR $^{\circ}$  rigid polystyrene foam,  $\lambda = 0.031 \text{ W/mK}$ 

NEOPOR® is a registered trademark of BASF, Ludwigshafen (Germany)

Fireproof panels: Fibre-cement board panels from building material class A1 with fire-resistant layer former

# Materials of adjacent components

Concrete: Standard concrete in accordance with DIN 1045-2 or DIN EN 206-1 with a bulk density of 2000

to 2600 kg/m<sup>3</sup>

Concrete strength classes: Outdoor components  $\geq$  C25/30

Indoor components ≥ C20/25

Reinforcing steel: B500 in accordance with DIN 488-1 or DIN EN 1992-1-1 and DIN EN 1992-1-1 NA

# **Priority elements**

We keep a selection of our most popular products in stock our new "priority" elements are readily available for you to order. The faster delivery times and reduced product variety offer optimised overall economy. The pared back product selection also has the following advantages:

- Easier planning
- Rapid identification of products when it comes to installing them
- Reduced risk of getting components mixed up and, as a result, minimised risk of problems caused by incorrect installation

This means improved planning certainty for everyone involved.

# Overview of priority elements

### Cantilevered components

ISOPRO® 120	M 30	M 70	M 100
Height	180	180	180
	200	200	200
	220	220	220
Shearing force load-bearing level	Q6	Q6	Q8

# **Supported components**

ISOPRO® 120	Q 20	Q 70
11-12-4	180	180
Height	200	200

ISOPRO® 120	QS 30	QS 80
Haidhe	180	180
Height	200	200

ISOPRO® 120	QQ 20	QQ 70
Hoidht	180	180
Height	200	200

ISOPRO® 120	QQS 30	QQS 80
Haidht	180	180
Height	200	200

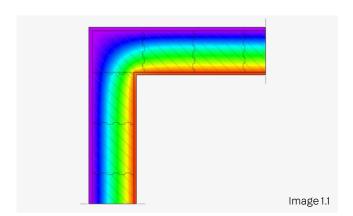
# **Construction physics**

# **Heat protection**

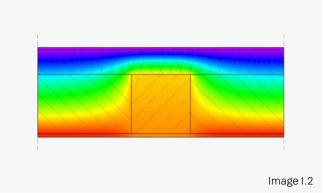
# Definition of thermal bridges

Thermal bridges are weak points in the heat-conducting building envelope that result in increased heat loss in comparison with standard cross sections. Generally speaking, there are two types of thermal bridges: Thermal bridges occurring due to geometry and thermal bridges occurring due to material properties. Thermal bridges with geometric origins occur when the indoor surface area is smaller than the outdoor surface area. This applies to the external corners of buildings, for example (image 1.1). Thermal bridges with material origins are areas within the structure characterised by a change in thermal conductivity within the component, for example reinforced concrete columns in the external wall (image 1.2). In buildings, both effects are often found together. For example, in a verge connection, there is an overlap of thermal bridging effects due to geometric factors and material factors (see image 1.3).

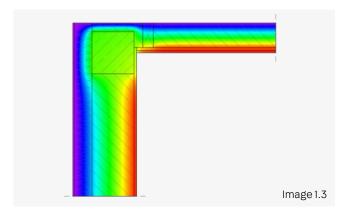
In addition, there are two types of thermal bridge: punctiform and linear. A punctiform thermal bridge describes a disturbance of the thermal envelope confined to a small area, for example insulation-piercing supports or dowels. The punctiform thermal transmittance  $\chi$  (Chi) describes the energy losses in this case. In contrast, linear thermal bridges are disturbances of the building envelope that occur over a certain length, for example on ceiling coverings, window reveals or balcony connections. The energy losses from linear thermal bridges are described using the length-related thermal transmittance  $\Psi$  (Psi).



Thermal bridge with geometric origins



Thermal bridge with material origins



 $\label{prop:equation:example} \textbf{Example of a thermal bridge with both geometric and material origins}$ 

# Impact of thermal bridges

Thermal bridges have a significantly higher heat flow in comparison with the rest of the envelope surface. This increased heat flow causes the inside surface temperature to fall in this area, resulting in an increased heating energy requirement. If the temperature actually falls below the dew point temperature here, condensation forms from the moisture in the air present in the room. This results in damage to the indoor surface of the component and, even at 80% relative humidity, mould, which can be harmful to occupants' health. For this reason, minimum

heat protection requirements apply where there are thermal bridges. These are described using the temperature factor  $\boldsymbol{f}_{\text{Rsi}}$  and must have a value of 0.7, which corresponds to a reliable surface temperature of at least 12.6 °C. The temperature factor can only be ascertained using thermal bridge calculations, and is calculated as follows:

$$f_{Rsi} = \frac{\theta_{si} - \theta_{e}}{(\theta_{int} - \theta_{e})}$$

This means:

 $\theta_{\rm s}$  in °C the temperature at the point of the inner surface ( $\theta$  - theta)

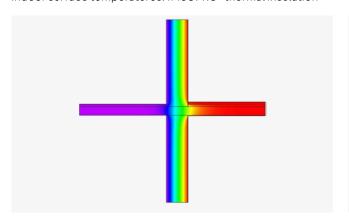
 $\theta_{\rm e}^{\rm i}$  in °C outdoor air temperature  $\theta_{\rm int}^{\rm i}$  in °C indoor air temperature

The temperature factor is taken as 20 °C for the indoor air temperature and -5 °C for the outdoor air temperature. The temperature at the point of the inner surface is ascertained using thermal bridge calculations.

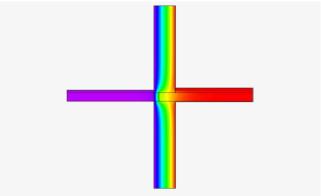
# Thermal bridges in the balcony

A balcony designed as a cantilevered reinforced concrete slab is the classic example of a linear thermal bridge. If a highly heat-conductive reinforced concrete slab penetrates the thermal insulation layer of the building in the form of a balcony that has been "concreted through", the effects of the thermal bridges caused by geometric factors overlap with the effects of the large outdoor surface and the effects of the thermal bridge that results from the material properties. This results in low indoor surface temperatures. If ISOPRO® thermal insulation

elements are used in the connecting area between the reinforced concrete slabs and the building, thermal bridges are reduced as far as technically possible and structurally required. To illustrate this, the images below show how the temperature might change across a balcony connection. You can see here that the connection without thermal separation exhibits significantly lower surface temperatures.



 $\label{thm:continuous} Temperature\ profile\ for\ continuous\ reinforced\ concrete\ slabs\ without\ thermal\ separation$ 



Temperature profile for reinforced concrete slabs with thermal separation

# Thermal insulation and consideration of thermal bridges

The energetic balancing of structures takes into account heat loss through thermal bridges via the so-called flat-rate thermal bridge allowance  $\Delta U_{ws}$ . This is multiplied by the area of the thermal transmission surface area and results in the

thermal transmittance for transmission via two-dimensional thermal bridges. This is described with the following equation:

$$H_{T,WB} = \Delta U_{WB} \Sigma A_{i}$$

This means:

 $\Delta U_{_{WB}}$   $\phantom{MB}$  thermal bridge allowance

A, the area of a component j that limits the building zone to the outside air, to unheated or uncooled zones or to the earth

Without documentation,  $\Delta U_{wB} = 0.10 \, \text{W/(m}^2 \cdot \text{K})$  should generally be set; for external components with an internal insulation layer and integrated solid ceiling, it should be  $\Delta U_{wB} = 0.15 \, \text{W/(m}^2 \cdot \text{K})$ . Upon inspection verifying compliance of the equivalence with the execution examples in DIN 4108 Supplement 2, the following procedure can then be followed:

- If the characteristics and criteria in accordance with category B are met for all connections, the thermal bridge allowance can be set to  $\Delta U_{WB} = 0.03 \ W/(m^2 \cdot K)$ .
- In all other cases laid down in DIN 4108 Supplement 2, the thermal bridge allowance may be set to  $\Delta U_{WB} = 0.05 \text{ W/(m}^2 \cdot \text{K)}$ .
- Alternatively, the thermal bridge effect can be determined on a project-by-project basis and taken into account by means of an individual thermal bridge allowance  $\Delta U_{w_B}$ .

### Overview of the methods for considering thermal bridges in the energy balancing

	Method 1	Method 2	Method 3
Description	Thermal bridges are not documented. Only the minimum thermal insulation in accordance with DIN 4108-2:2013-02 must be maintained.	The thermal bridges of the building are designed in compliance with DIN 4108 Supplement 2:2019-06.	Determining a project- specific individual thermal bridge allowance.
Proof	No further proof.	Proof of the equivalence in accordance with Supplement 2 of DIN 4108:2019-06; if necessary, correction in accordance with DIN V 18599-2:2018-09	Proven through detailed, three-dimensional thermal bridge calculation.
Consideration	Flat rate: $\Delta U_{WB} = 0.10 \text{ W/(m}^2 \cdot \text{K)}$ or $\Delta U_{WB} = 0.15 \text{ W/(m}^2 \cdot \text{K)}$	Flat rate: $\Delta U_{WB} = 0.05 \text{ W/(m}^2 \cdot \text{K)}$ or $\Delta U_{WB} = 0.03 \text{ W/(m}^2 \cdot \text{K)}$	$\Delta U_{WB} = (\Sigma  \Psi i \cdot li) / A$

# Thermal insulation characteristics

The German Technical Approval ISOPRO® 120 requires assessment of the risk of condensation or of falling below the condensation temperature for the component constructions. The arithmetic verification in accordance with DIN 4108-2, Section 6.2 must be provided. The temperature factor at the most unfavourable

point for the minimum requirement of  $f_{RSi} \ge 0.7$  and  $\theta_{si} \ge 12.6$  °C in accordance with DIN EN ISO 10211-2 must be verified. All ISOPRO® thermal insulation elements more than satisfy the requirements.

# Correction of the thermal bridge allowance

If no equivalence can be established with one or more of the design principles of category A or B shown in the

supplementary sheet, the flat-rate thermal bridge allowance  $\Delta \rm U_{wB}$  may be corrected as follows:

$$\Delta U_{WB} = \Sigma (\Delta \Psi_i \cdot l_i)/A + 0.05$$
 or  $\Delta U_{WB} = \Sigma (\Delta \Psi_i \cdot l_i)/A + 0.03$ 

This means:

 $\Delta \Psi_{\rm i}$  Difference of the project-specific temperature-weighted Ψ-value to the respective Ψ-reference value shown in the supplementary sheet;

l, Length of connection situation in question;

A thermal transmission surface area of the building

However, the correction described above may only be applied if the calculated  $\Psi$ -value is greater than the corresponding reference value.

If thermal bridges not included in the supplementary sheet are taken into account, the thermal bridge allowance must also be corrected in accordance with DIN V 18599-2:2018-09. In this case, it is not the difference between the project-specific,

temperature-weighted  $\Psi$ -value that is taken into account, but the temperature-weighted  $\Psi$ -value of the relevant connection situation.

#### Examples for the application of the thermal bridge allowance correction

If it is not possible to establish equivalence for one or more of the construction principles presented in the supplementary sheet, the flat-rate thermal bridge allowance  $\Delta \text{U}_{\text{WB}}$  may be corrected.

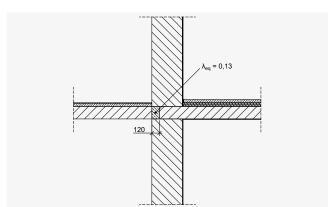
If a thermally insulating balcony connection element does not meet the requirements for the equivalent thermal conductivity  $\lambda_{\rm eq} \leq 0.13$  W/(m·K) due to high static loads, either the thermal bridge allowance  $\Delta U_{\rm WB} = 0.10$  W/(m²·K) or the flat-rate thermal bridge allowance  $\Delta U_{\rm WB}$  must be corrected. For this purpose, a thermal bridge calculation based on DIN EN ISO 10211:2018-03 is required to determine the  $\Psi\text{-}value$ 

for the connection that deviates from the specifications of Supplement 2. Based on that and the formation of a difference to the specified reference value, the correction of the flat-rate thermal bridge allowance  $\Delta U_{\text{WB}}$  can be determined by multiplying it by the existing length, based on the thermal envelope surface of the building.

An example calculation of the corrected  $\Delta U_{wB}$  value for an exemplary connection situation is shown. The affected connection is assumed to have a length of l=20 m with a thermal envelope area of the building A = 350 m<sup>2</sup>.

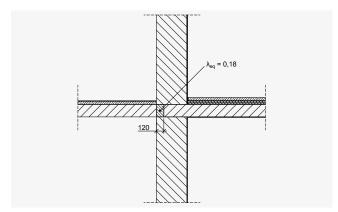
### Example for correction of $\Delta U_{WB} = 0.03 \text{ W/(m}^2 \cdot \text{K)}$ :

### Reference version in accordance with Supplement 2



 $\Psi_{Ref} = 0.17 \text{ W/(m·K)}$ 

### **Actual construction**



 $\Psi_{vorh} = 0.204 \, W/(m \cdot K)$ 

 $\label{lem:decorrected} \mbox{ Determination of the corrected thermal bridge allowance: }$ 

$$\Delta \text{U}_{\text{WB}} = (\Psi - \Psi_{\text{Ref}}) \cdot \text{I / A} + 0.03 = (0.204 - 0.17) \cdot 20 \text{ / } 350 + 0.03 = 0.032$$

# Fire protection

# Fire protection regulations for balconies and arcades

According to DIN EN 13501-2:2010-02 (1a), balconies and arcades are load-bearing components without a space-enclosing function. Model Building Regulation (Musterbauordnung/MBO) Section 31 does not place any specific requirements in terms of fire protection for balconies or arcades that do not act as a "necessary corridor". If they are used as "necessary corridors", they must have thermal insulation elements that are designed

to be fireproof, highly fire resistant or fire resistant, depending on the building class.

The fire protection requirements must therefore be checked in each individual case; the same applies to whether or not the thermal insulation connection must be designed with a space-enclosing function.

#### Requirements for arcades as necessary corridors

Building class according to Model Building Regulation Section 2	Model Building Regulation Section 31	DIN EN 13501-2	DIN 4102-2
1	Load-bearing and space-enclosing	N/A	N/A
2	Load-bearing and space- enclosing, fire-resistant	REI 30	F 30-B
3	Load-bearing and space- enclosing, fire-resistant	REI 30	F 30-AB (space-enclosing)
4	Load-bearing and space- enclosing, highly fire-resistant	REI 60	F 60-AB (space-enclosing)
5	Load-bearing and space- enclosing, fireproof	REI 90	R 90-AB (space-enclosing)

#### Firestop barrier slabs\*

Firestop barrier slabs are required on every other storey in buildings of three or more storeys with an exterior insulation and finishing system made of EPS insulating materials with a thickness greater than 100 mm. This is achieved by means of complete, horizontal interruption of the insulation. Balconies, loggia and arcades that completely interrupt an EIFS horizontally can act as a fire break, with the result that in this area, the

addition of firestop barrier slabs is not required. However, the sides of the firestop barrier slab must abut the insulation elements so that the horizontal interruption of the insulation that is required for fire safety purposes is continuous. In the situation described, ISOPRO® 120 elements of fire protection type REI 120 must be used.



#### **Notes**

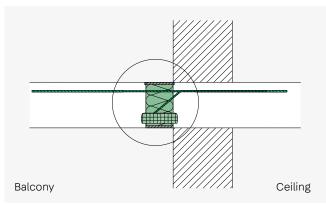
Where fire protection requirements apply, please note that any insulation that you have installed between individual ISOPRO® 120 elements must also meet the fire protection requirements. This can be implemented with ISOPRO® 120 Z-ISO FP1 in REI 120.

# Fire protection class

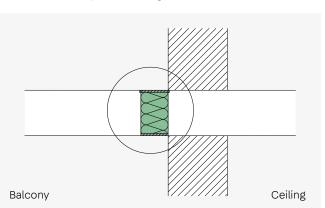
Where there are fire protection requirements regarding the fire resistance rating of components, all ISOPRO® 120 elements with concrete compression bearings are available with fire resistance rating REI 120 and all ISOPRO120® 120 elements with a steel compression level are available with fire resistance rating R 90.

To this end, the ISOPRO® 120 elements are fitted with fireproof panels on the top and bottom at the factory. The short elements QS, QZ, QQS, A, F and O and the elements for beams and walls S and W are fitted with fireproof panels all round at the factory.

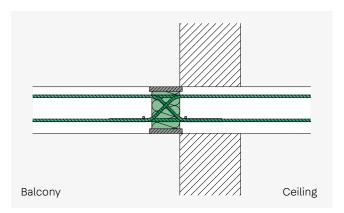
The prerequisite for classification as REI120 or R 90 is that the abutting components must meet the requirements of the respective fire resistance rating. If an enclosed space (E) and heat shielding (I) are also required for the purpose of fire protection, ensure that ISOPRO® 120 Z-ISO FPI elements in REI 120 are used as the intermediate insulation where ISOPRO® 120 elements are used discontinuously.



ISOPRO® 120 with compression bearings in REI 120.



ISOPRO® 120 with intermediate insulation in REI 120.

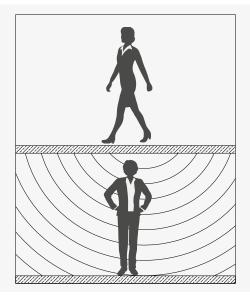


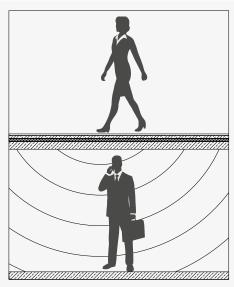
ISOPRO® 120 with compression rods in R 90.

# Impact sound insulation

Impact sound is a form of structure-borne sound caused by walking on floors, balconies or stairs. In general, it is heard as air-borne sound because it is emitted as air-borne sound after being transmitted as structure-borne sound through walls and floors. Sound excitation by common household objects such as washing machines is also described as impact sound. However, impact sound is not to be confused with

footfall sound. Footfall sound is only the part of the sound that is emitted within the room. To reduce the impact sound, a floor construction that features an insulation layer covered with screed ("floating screed") is most often chosen. For illustrative purposes, the diagram below shows the impact sound excitation of two floors (with and without floating screed).





Impact sound excitation of floors; left: Without floating screed; right: With floating screed

Impact sound decoupling requirements are described using the rated standard impact sound level  $L'_{n,w}$ . These are divided into building-authority and private-law requirements. The building-authority requirements are described in DIN 4109-1:2019-01 and serve to protect the users' health. These constitute a strict minimum!

Under private law, higher requirements are placed on the sound insulation of components. Here, due "usual comfort" is referred to as a "recognised rule of technology", which, according to the Federal Court of Justice, corresponds to a sound insulation quality in which residents "generally find peace". However, the requirement levels presented in DIN 4109 from 1989 are no longer recognised rules of technology for sound insulation in residential construction. At least Supplement 2 to DIN 4109:1989-11 is required here. As the requirements of DIN 4109 from 2016 and 2018 have not changed significantly compared to the 1989 edition, it can be assumed that Supplement 2 to DIN 4109:1989-11 will remain

decisive for the description of the sound insulation requirement level in the future.

For upscale residential construction, clear contractual regulations must be made in advance which are sufficient for the property and can also exceed Supplement 2. Here, the "DEGA recommendation 103" and the VDI 4100:2012-10 offer possibilities to describe sound insulation levels and to define them between the planner and the client.

The building authority requirement for the impact sound decoupling of balconies in apartment buildings, office buildings and mixed-use buildings is described in 4109-1: 2019-01. The requirement is  $L'_{n,w} \le 58$  dB. Requirements under private law are laid down in VDI 4100:2012-10. Depending on the desired level of sound insulation, the requirements vary between 37 dB for SSt III and 51 dB for SSt I (table below).

Recommended sound insulation values for balconies in accordance with VDI 4100 (excerpt)

Sound insulation c	riterion		Characteristic acoustic variable	<b>SSt I</b> dB	<b>SSt II</b> dB	<b>SSt III</b> dB
Impact sound insulation from balconies	Apartment building	vertical, horizontal or diagonal	n i.w	≤ 51	≤ 44	≤ 37

### Comparison of the perception of footsteps at different requirement levels for balconies

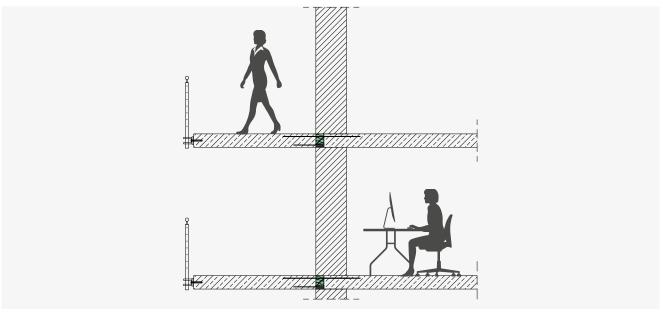
#### VDI 4100:2012-10 **DEGA recommendation 103** DIN 4109-1:2018-01 Footsteps are SSt III not disruptive A\* not audible A not audible B somewhat audible C audible SSt II Generally not disruptive SSt I Generally not very disruptive

The verification is carried out in the same way as the verification procedure for solid ceilings, using an equivalent rated standard impact sound level of a slab ceiling  $\boldsymbol{L}_{n,\text{eq},0,\text{w}}$  and a rated impact noise reduction  $\Delta L_w$ . Correction via the correction value  $K_T$ takes into account the transmission situation between the

D Clearly audible

transmission and reception areas with different spatial assignments. As a rule, the room requiring insulation is located diagonally below the balcony in question, as shown in the image below, so that a correction for  $K_{\tau}$  of +5 dB is applied here.

Minimum requirements audible



Arrangement of the room requiring insulation

In accordance with DIN 4109-2:2018-01, the rated standard impact sound level of a ready-to-use solid ceiling is:

$$L'_{n,w} = L_{n,eq,0,w} - \triangle L_w + K_T$$

This means:

 $L'_{n,w}$  in dB the rated standard impact sound level for rooms that are not on top of each other;

 $L_{n,eq,0,w}$  in dB  $\Delta L_{w}$  in dB the equivalent rated standard impact sound level;

the rated impact noise reduction of a floor covering or floating screed;

K<sub>⊤</sub>in dB the correction value to take into account the transmission situation between the transmitting and receiving room. The scope of the equivalent weighted standard impact sound level  $L_{n,eq,0,w}$  is for area-related masses in the range between 100 kg/m² and 720 kg/m² and is as follows:

$$L_{n eq.0 w} = 164 - 35 \lg \cdot (m' / (1 kg/m^2))$$

This means:

m' in kg/m²

the area-related mass of a reinforced solid floor (in-situ concrete, prefabricated parts and semi-finished parts with in-situ concrete addition) without cavities, which results from multiplying the floor thickness in meters by the calculation value of the bulk density in kg/m³.

An example calculation is shown below:

#### **Example calculation**

With a given balcony slab of an apartment building (receiving room of a third-party residential unit diagonally below the balcony slab to be laid out), the necessary impact noise

reduction  $\Delta L_{\rm w}$  of the thermal separation must be calculated in order to comply with the building code requirements under DIN 4109-1:2018-01.

#### **Calculation boundary conditions**

Requirement: permissible  $L'_{nw} \le 58 \text{ dB}$  (DIN 4109-1:2018-01)

Balcony slab: Reinforced concrete; thickness d=0.20 m; bulk density  $\rho=2.400$  kg/m³ Orientation: The receiving room is diagonally below the transmitting room;  $K_{\tau}=5$  dB

The mass per unit area results from the product of layer thickness and bulk density:

$$m' = d \cdot \rho = 0.20 \ m \cdot 2.400 \ kg/m^3 = 480 \ kg/m^2$$

The equivalent rated standard impact sound level of the slab ceiling can be determined as follows using the area-related mass:

$$L_{n,eq,0,w} = 164 - 35 \, lg \cdot (m' \ / \ (1 \, kg/m^2)) = 164 - 35 \, lg \cdot ((480 \, kg/m^2) \ / \ (1 \, kg/m^2)) = 70.2 \, dB$$

With the determined equivalent weighted standard impact sound level of  $L_{n,eq,0,w} = 70.2$  dB it is possible to switch to the required weighted impact noise reduction to comply with a requirement value of  $L'_{n,w} = 58$  dB. The correction value  $K_T$  is +5 dB if the receiving room is located diagonally below the transmitting room in accordance with DIN 4109-2:2018-01.

$$L'_{n,w} = L_{n,eq,0,w} - \triangle L_w + K_T$$

$$\triangle L_{w} = L_{\text{n.eq.0.w}} - L'_{\text{n.w}} + K_{\text{T}}$$

$$\Delta L_{w} = 70.2 \, dB - 58 \, dB + 5 \, dB = 17.2 \, dB$$

### Result

To comply with the building regulations with regard to the impact sound insulation of balconies from other living spaces, which stipulate  $L'_{n,w} \leq 58$  dB, in the above instance, construction products that offer a weighted impact sound reduction of  $\Delta L_w \geq 17.2$  dB are usually required for thermal separation.

If a structure (for example a floating screed) that acts as impact sound insulation is applied on the balcony slab, only the higher of the values for the structure is to be taken into account for the weighted impact sound reduction  $\Delta L_{\rm w}.$ 

# Structural design principles

# **General information**

- The abutting reinforced concrete components are verified and reinforced by the structural engineer. For reinforcement, please note ability for concreting. This applies in particular to ISOPRO® 120 elements with significant reinforcement.
- When there are different concrete qualities in the adjoining components (e.g. balcony C25/30; ceiling C20/25), the lower concrete quality is definitive for dimensioning.
- The specified design values apply to concrete grades
   ≥ C25/30. Values for C20/25 on request.
- The table values specified for the on-site reinforcement apply to full utilisation of the ISOPRO® 120 elements.
   A reduction by m<sub>Fd</sub>/m<sub>Rd</sub> or v<sub>Fd</sub>/v<sub>Rd</sub> is permissible.
- The concrete covers are to be determined in accordance with EN 1992-1-1 and the corresponding national appendices for the components.
- The specified minimum heights depending on the shearing force load-bearing level apply to concrete cover cv35. For cv50 these increase by 20 mm.
- Horizontal loads (wind or seismic design, stabilisation) can be transmitted by ISOPRO® 120 H.
- For cantilevered structures without a live load and with torque action that is designed to arise from a load that does not increase the shearing force, the ISOPRO® 120 M elements must be verified separately by our engineering department.

#### Load assumptions

 $g_{k}$ : Dead loads (weight of structure itself + permanent loads fixed to structure)

 $q_k$ : Live load

 $V_{k}$ : Edge load (railings, balustrade, plinth, etc.)

 $M_k$ : Edge torque (due to horizontal load on railings, balustrade, etc.)

#### Method for FEM calculation

- The balcony slab is to be calculated as a separate system from the load-bearing structure of the building.
- The supports in the connection area are to be defined with the rigidities specified on page 19.
- The cutting sizes are to be determined in a linear-elastic manner.
- The ISOPRO® 120 elements must be selected.
- The calculated cutting sizes are to be set as the edge load for the load-bearing structure of the building.

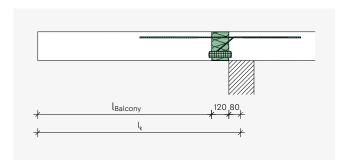


#### Notes

If the rigidity ratios along the slab edge vary significantly (e.g. supports along the slab edge and no continuous wall), the balcony slab should not be calculated as a system separate from the building. In this case, a hinged line should be defined along the edge of the balcony slab, with the rigidities specified on page 19. The ISOPRO® 120 elements can be determined using the joint forces.

# System determination and storage conditions

# Cantilever

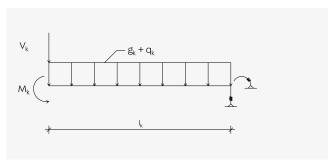


Manual calculation: Clamped

FEM calculation: Torsion spring 10,000 kNm/rad/m

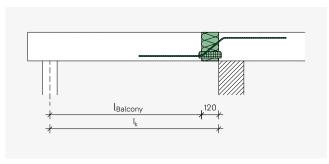
Vertical spring 250,000 kN/m/m

System



Model

# Supported

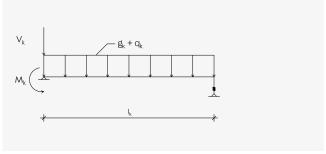


Manual calculation: Hinged

FEM calculation: Torsion spring -

Vertical spring 250,000 kN/m/m

System



Model

# **Proof of fitness for purpose**

### Camber

A projecting slab deforms under load, with the maximum deformation occurring at the end of the cantilever arm. If a projecting slab is connected to an ISOPRO® 120 element, the share of deformation from the slab itself must be superimposed with that of the ISOPRO® 120 element in order to calculate the maximum deformation. The ISOPRO® 120 tension and pressure components behave in approximately the same way as a spring system that is stretched or compressed. The resulting angle of rotation  $\alpha$  is used to calculate the maximum deformation by the ISOPRO® 120 element. We recommend

providing proof of suitability for use in the limit state for the quasi-continuous load combination. To calculate the required elevation of the freely projecting slab, the deformation should be rounded up or down according to the direction of the planned drainage.

See the individual chapters for determining the deformation of the specific ISOPRO® 120 types.

### Slenderness ratio

The bending slenderness is defined as the ratio of the static height d of the balcony slab to the cantilever length  $l_k$ . The bending slenderness of a slab has an impact on its vibration

characteristics. We therefore recommend limiting the bending slenderness. Recommendations for the bending slenderness are given on page 31.

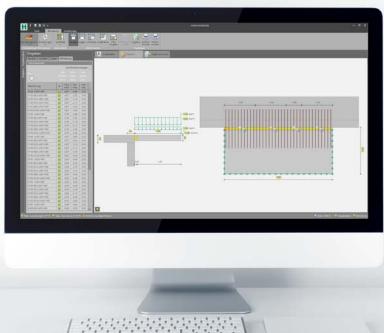
# **Expansion joint clearance**

Due to the influence of temperature on external components such as balconies or canopies, deformation of reinforced concrete components can occur. These expand when heated and contract when cooled. If the reinforced concrete components are thermally separated with ISOPRO® 120 elements, then deflection of the ISOPRO® 120 components parallel to the insulating joint occurs due to the deformation of the reinforced concrete slab.

To limit stress on ISOPRO® 120 elements as a result of the influence of temperature, very long reinforced concrete components must be separated using expansion joints.

The maximum permissible clearance between expansion joints e is regulated in the approval. The distance between expansion joints depends on the rod diameter and therefore on the element used; it can be seen in the respective product chapters. The use of fixed points such as corner supports or the use of ISOPRO® 120 H results in increased constraints, which means the maximum permissible clearance between expansion joints must be reduced to e/2. To prevent different settlements of components separated by expansion joints, these can be connected with longitudinally adjustable drift pins of type HED.

# ISODESIGN structural design software



### Dimensioning the ISOPRO® 120

The ISODESIGN structural design program allows us to pass on to you our many years of experience in designing our thermal insulation elements. You can choose from the available balcony systems – cantilevered balcony, on supports, loggia, internal corner balcony and external corner balcony – or you can calculate custom geometries with the "Custom input" function. After entering the geometry data and the applied loads, you can select the corresponding ISOPRO® 120 elements. The feasibility of the grouping and geometric parameters of the ISOPRO® 120 elements can be checked by examining the top view and cross section. A structural design printout and a bill of materials are available for further processing.



### Advantages

- In addition to the standard balcony systems, there is now also a "Custom input" option
- Structural design using FEM module
- Log output including verification

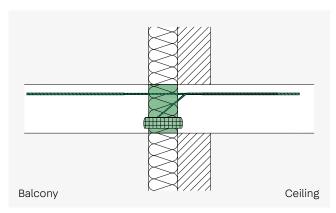
# General installation information

# Handling and installation on site

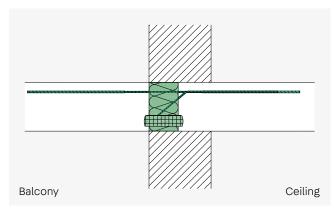
- When using ISOPRO® 120 elements with concrete compression bearings, ensure that a secure frictional connection between the compression bearing and the concrete of the component is created. When using element slabs, an in-situ concrete or grouting strip at least 100 mm wide must therefore be taken into account.
- When using ISOPRO® 120 elements with steel compression rods in floor element slabs, ensure that the width of the in-situ concrete strip is compatible with the length of the compression rods.
- When using ISOPRO® 120 elements with fire protection type REI 120, ensure that the fireproof panels are not damaged.
- Subsequent bending of the reinforcement rods on the construction site will render the approval and warranty by H-Bau Technik GmbH void.
- The ISOPRO® 120 metre elements can be divided up on site.
  We recommend dividing the elements into 25 cm grids
  and filling any remaining lengths with ISOPRO® 120 Z-ISO
  intermediate insulation, and possibly with fire protection
  type FP1.
- In heavily reinforced components (e.g. joists), consider the possibility of laying the ISOPRO® 120 element before the in-situ reinforcement takes place.

# Position in component

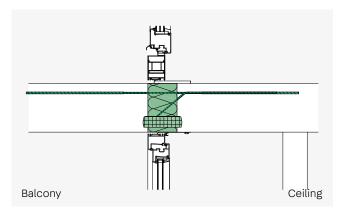
To reliably prevent thermal bridges, the ISOPRO® 120 elements are installed in the insulation level.



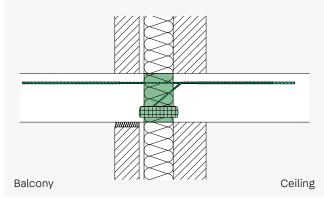
 ${\tt ISOPRO} \, {\tt 120-installation} \, {\tt cross} \, {\tt section} \, {\tt of} \, {\tt the} \, {\tt thermal} \, {\tt insulation} \, {\tt composite} \, {\tt system}$ 



 ${\tt ISOPRO@120-installation\,cross\,section\,of\,single-leaf\,wall\,construction}$ 



ISOPRO® 120 - installation cross section of glass facade

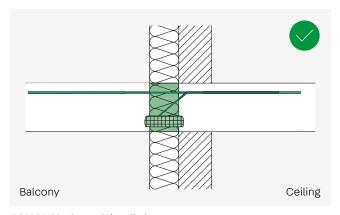


ISOPRO® 120 - installation cross section of two-leaf wall construction

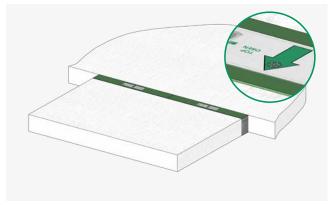
# Installation orientation

When installing the elements, make sure that they are the right way round (balcony side/floor side and top/bottom). When installed correctly, the tension rods are at the top and the compression bearing/compression rods are at the bottom.

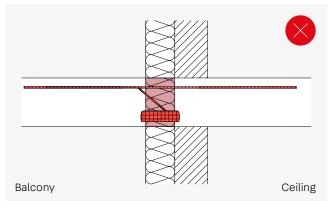
The shear rods run starting from the top on the floor side, proceed diagonally through the ISOPRO® element and end in the compression shear bearing/at the bottom on the balcony side.



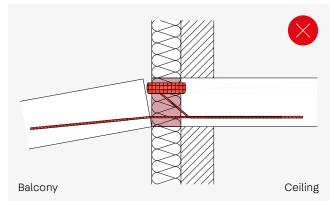
ISOPRO® 120 - Correctly installed



ISOPRO® 120 - Installation orientation



 ${\tt ISOPRO} \ensuremath{^{\circ}} 120$  - Incorrectly installed; shear rod must be on the floor side

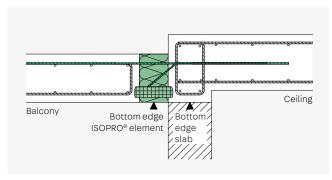


 ${\tt ISOPRO} \ensuremath{^{\circ}} 120$  – Incorrectly installed; tension rod must be at the top

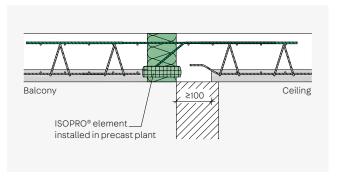
# **Compression joint**

When installing the elements, ensure that a secure positive connection is created between the compression bearing and the fresh concrete. A compression joint of  $\geq$  100 mm must be

provided for this purpose; the concreted section boundaries must be chosen accordingly. This applies especially when using prefabricated components and element slabs.



ISOPRO® 120 elements for in-situ concrete construction and vertically offset ceiling plates



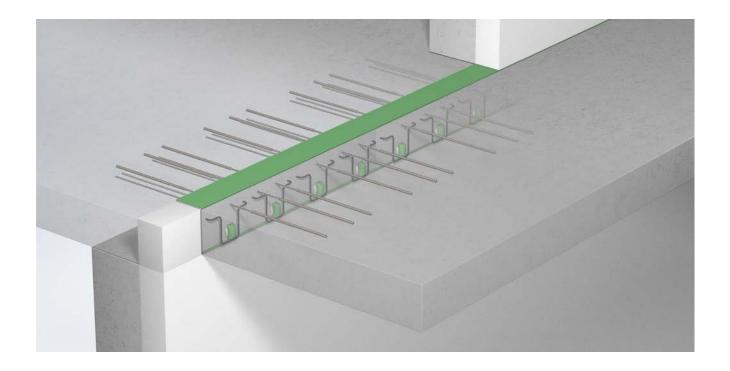
 ${\tt ISOPRO@120\ elements\ in\ conjunction\ with\ element\ slabs}$ 



# Cantilevered components

# **IP120 M**

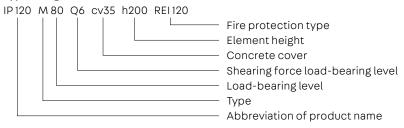
# Elements for cantilevered balconies



# IP 120 M

- For transferring torques and shearing forces
- Load-bearing levels M 10 to M 120
- Shearing force load-bearing levels Q4, Q6, Q8, Q4Q4, Q8Q4
- Concrete covering cv35 or cv50
- Element heights from 160 mm
- Fire resistance rating REI 120 available
- Compression level with concrete compression bearings

### Type designation









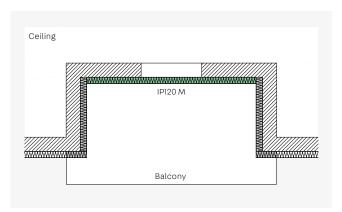
# Application – Element arrangement

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

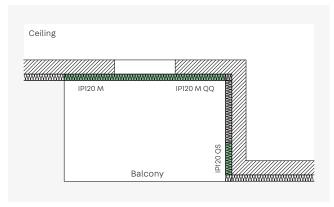
installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



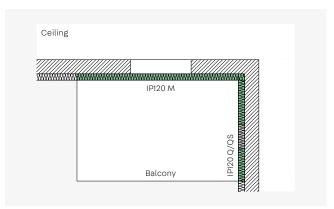
ISOPRO® 120 M - Cantilevered balconies



ISOPRO® 120 M - Cantilevered balconies in facade recesses



ISOPRO® 120 M - Cantilevered balconies in facade extensions



ISOPRO® 120 M in combination with Q and QS internal corner balconies

# Dimensioning table for concrete ≥ C25/30

Dimensioning values of absorbable moments  $\mathbf{m}_{_{\mathrm{Rd}}}$  in kNm/m

Element h	eight	(ht ISOPI			DPRO® 120		
mm						concrete	e ≥ C25/30
cv 35	cv 50	M 10	M 20	M 30	M 40	M 50	M 60
160	-	9.6	15.1	22.4	24.3	25.8	29.0
-	180	10.3	16.2	23.9	25.9	27.4	30.8
170	-	10.9	17.1	25.3	27.4	29.0	32.6
-	190	11.6	18.2	26.9	29.0	30.6	34.5
180	-	12.2	19.1	28.3	30.5	32.2	36.3
_	200	12.9	20.2	29.8	32.2	33.9	38.1
190	-	13.5	21.1	31.2	33.7	35.5	39.9
-	210	14.2	22.2	32.7	35.4	37.1	41.7
200	-	14.8	23.2	34.1	36.9	38.7	43.5
-	220	15.5	24.3	35.5	38.6	40.3	45.3
210	-	16.1	25.2	37.0	40.2	41.9	47.2
-	230	16.9	26.3	38.4	41.9	43.5	49.0
220	-	17.5	27.3	39.8	43.4	45.1	50.8
-	240	18.3	28.4	41.2	45.2	46.7	52.6
230	-	18.9	29.4	42.6	46.7	48.4	54.4
-	250	19.6	30.6	44.0	48.5	50.0	56.2
240	-	20.3	31.5	45.4	50.0	51.6	58.0
250	-	21.7	33.7	48.2	53.4	54.8	61.7

# Dimensioning values of absorbable shearing forces $v_{_{Rd}}\,\text{in}\,k\text{N/m}$

ISOPRO® 120		M 10	M 20	M 30	M 40	M 50	M 60	
Q	Q4	72.7	72.7	72.7	72.7	72.7	72.7	
	Q6	109.0	109.0	109.0	109.0	109.0	109.0	
	Q8	145.4	145.4	145.4	145.4	145.4	145.4	
	Q4Q4	72.7 / -72.7						
QQ	Q8Q4	145.4 / -72.7						
	Q6Q6	109.0 / -109.0						

### Dimensions and assignment

ISOPRO® 120		M 10 M 20 M 30			M 40	M 50	M 60	
Tension rods	*	5(6) dia. 8 8(9) dia. 8 12(13) dia. 8 13(14) dia. 8 10(10) dia. 10 11(11) dia. 1					11(11) dia. 10	
Compression bearings 4 5 7 8			8	9				
	Q4	4 DQ+	4 DQ+	4 DQ+	4 DQ+	4 DQ+	4 DQ+	
Q	Q6	6 DQ+	6 DQ+	6 DQ+	6 DQ+	6 DQ+	6 DQ+	
	Q8	8 DQ+	8 DQ+	8 DQ+	8 DQ+	8 DQ+	8 DQ+	
	Q4Q4	4 DQ+ / 4 DQ -						
QQ	Q8Q4	8 DQ+ / 4 DQ-						
	Q6Q6	6 DQ+ / 6 DQ-						
Element leng	<b>ement length</b> mm 1000 1000 1000 10			1000	1000	1000		
Distance between expansion joints m		21.7	21.7	21.7	21.7	21.7	21.7	

 $<sup>{}^\</sup>star \text{The number of tension rods given in brackets corresponds to the QQ shearing force versions.}$ 

# Dimensioning values of absorbable moments $\boldsymbol{m}_{_{Rd}}$ in kNm/m

Element height						IS	OPRO® 120
mm						Concret	e ≥ C25/30
cv 35	cv 50	M 70	M 80	M 90	M 100	M 110	M 120
160	-	34.3	37.0	39.8	44.4	48.4	56.3
-	180	36.5	39.5	42.5	47.4	51.6	60.0
170	-	38.7	41.8	45.0	50.2	54.7	63.6
-	190	41.0	44.3	47.7	53.2	57.9	67.4
180	-	43.2	46.7	50.2	56.0	61.0	70.9
-	200	45.5	49.2	52.9	59.1	64.3	74.8
190	-	47.7	51.5	55.4	61.9	67.4	78.4
-	210	50.0	54.1	58.1	65.0	70.7	82.2
200	-	52.2	56.4	60.6	67.8	73.8	85.8
-	220	54.6	59.0	63.4	70.9	77.2	89.7
210	-	56.8	61.4	65.9	73.8	80.3	93.3
-	230	59.2	64.0	68.7	76.9	83.7	97.2
220	-	61.4	66.3	71.3	79.7	86.8	100.8
-	240	63.8	69.0	74.1	82.9	90.2	104.5
230	-	66.0	71.3	76.6	85.8	93.3	108.1
-	250	68.5	74.0	79.5	89.0	96.8	111.7
240	-	70.7	76.3	82.0	91.8	99.9	115.3
250	-	75.4	81.4	87.4	97.9	106.5	122.6

# Dimensioning values of absorbable shearing forces $\boldsymbol{v}_{_{Rd}}$ in kN/m

ISOPRO®	120	M 70	M 80	M 90	M 100	M 110	M 120				
	Q4	72.7	72.7	72.7	72.7	72.7	72.7				
Q	Q6	109.0	109.0	109.0	109.0	109.0	109.0				
	Q8	145.4	145.4	145.4	145.4	145.4	145.4				
	Q4Q4	72.7 / -72.7									
QQ	Q8Q4		145.4 / -72.7								
	Q6Q6		109.0 / -109.0								

# Dimensions and assignment

ISOPRO® 120		M 70	M 80	M 90	M 100	M 110	M 120				
Tension rods	*	12(13) dia. 10	13(14) dia. 10	14(15) dia. 10	11(12) dia. 12	12(13) dia. 12	14(15) dia. 12				
Compression	n bearings	11	12	13	15	16	18				
	Q4	4 DQ+									
Q	Q6	6 DQ+									
	Q8	8 DQ+									
	Q4Q4	4 DQ+ / 4 DQ -									
QQ	Q8Q4	8 DQ+ / 4 DQ-									
	Q6Q6	6 DQ+ / 6 DQ-									
Element length mm		1000	1000	1000	1000	1000	1000				
Distance between expansion joints m		21.7	21.7	21.7	19.8	19.8	19.8				

 $<sup>{}^{\</sup>star} \text{The number of tension rods given in brackets corresponds to the QQ shearing force versions.}$ 

# Fitness for purpose

#### Deformation

During their creation, projecting reinforced concrete structures are elevated to take into account the anticipated deformation. If these structures are thermally separated with ISOPRO® 120 elements, when calculating the elevation, the deformation due to the ISOPRO® 120 element itself is superimposed with the deformation due to flexion of the slab in accordance with DIN EN 1992-1-1/NA. It must be ensured that the required elevation is rounded up or down, according to the planned

drainage direction. If a drainage system is installed at the building facade, the value must be rounded up, but for drainage at the end of the cantilever arm, it must be rounded down. We recommend providing proof of suitability for use in the limit state for the quasi-continuous load combination ( $\gamma_{\rm g}$  = 1.0,  $\gamma_{\rm Q}$  = 1.0,  $\psi_{\rm g}$  = 0.3). The tables below show the deformation factors tan  $\alpha$  for calculating the deformation due to ISOPRO® 120.

#### Deformation due to the ISOPRO® 120 cantilever slab connection

w, = Deformation from thermal insulation element

 $w_2$  = Deformation from slab deformation



$$w_1 = \tan \alpha \cdot (m_{Ed}/m_{Rd}) \cdot l_k \cdot 10$$

with

W,

= Deformation at the end of the cantilever arm in mm due to the thermal insulation element

 $\tan \alpha$  = Deformation factor, see table

 $\rm m_{_{Ed}}$ 

= Bending moment for calculating the elevation as a result of the ISOPRO® 120 element

The definitive load case combination in the suitability for use in the limit state is made by the planner.

 $m_{Rd}$  = Resistance moment of the ISOPRO® 120 element, see pages 28 - 29

l<sub>ν</sub> = System length in m

### Deformation factor tan α for concrete ≥ C25/30

ISOPRO® 120	Concrete covering cv									Н	eight h mm
	mm	160	170	180	190	200	210	220	230	240	250
M 10 to M 40	35	1.4	1.3	1.2	1.0	1.0	0.9	0.8	0.8	0.7	0.7
M 10 to M 40	50	-	_	1.4	1.2	1.1	1.0	0.9	0.9	0.8	0.7
M 50 40 M 00	35	1.7	1.5	1.3	1.2	1.1	1.0	1.0	0.9	0.8	0.8
M 50 to M 90	50	-	-	1.6	1.4	1.3	1.2	1.1	1.0	0.9	0.9
M 100 to M 100	35	1.8	1.6	1.4	1.3	1.2	1.1	1.0	0.9	0.9	0.8
M 100 to M 120	50			1.7	1.5	1.3	1.2	1.1	1.0	1.0	0.9

#### Slenderness ratio

The bending slenderness is defined as the ratio of the static height d of the balcony slab to the cantilever length  $l_{\rm k}$ . The bending slenderness of a slab has an impact on its vibration

characteristics. Therefore, it is recommended to limit the bending slenderness for cantilevered reinforced concrete structures.

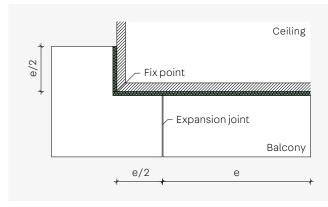
### Recommended maximum cantilever length $l_{_{\!\scriptscriptstyle k}}$ in m

Concrete covering cv mm									ŀ	<b>Height h</b> mm
	160	170	180	190	200	210	220	230	240	250
35	1.68	1.82	1.96	2.10	2.24	2.38	2.52	2.66	2.80	2.94
50	1.47	1.61	1.75	1.89	2.03	2.17	2.31	2.45	2.59	2.73

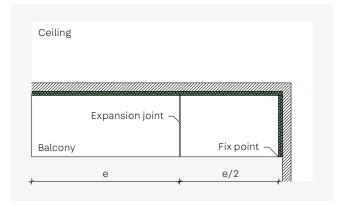
### **Expansion joint clearance**

If the component dimensions exceed the product-dependent maximum permissible clearance between expansion joints, expansion joints must be arranged perpendicular to the insulation plane. The maximum permissible clearance between expansion joints e is dependent on the maximum rod diameter guided across the expansion joint and is thus

type-dependent on the element used. The use of fixed points such as corner supports or the use of ISOPRO® 120 H results in increased constraints, which means the maximum permissible clearance between expansion joints must be reduced to e/2. Half of the maximum clearance between expansion joints is always measured from the fixed point.



Clearance between expansion joints with fixed point at outside corner



Clearance between expansion joints with fixed point at inside corner



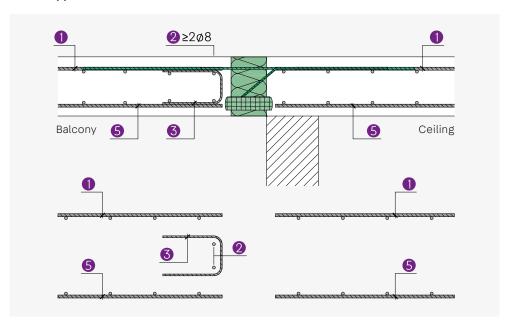
### Notes

The values for the maximum permissible clearance between expansion joints can be found in the dimensioning tables on pages 28 – 29.

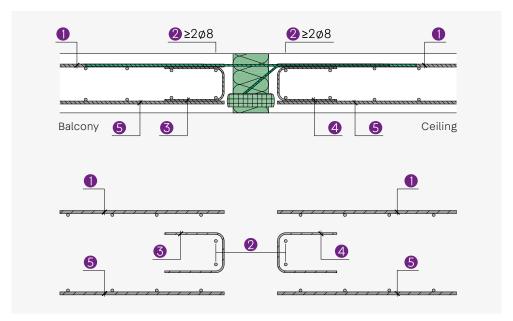
# On-site reinforcement

# M 10 to M 120

# **Direct support**



# Indirect support





### Notes

For information on the required reinforcement cross-sections for the individual items, see the table on page 33.

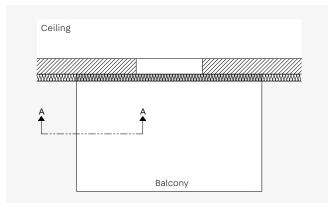
# M 10 to M 60

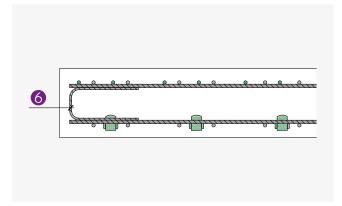
a <sub>s,erf</sub>						15	SOPRO® 120		
		M 10	M 20	M 30	M 40	M 50	M 60		
Item 1	Connection reinforcement cm <sup>2</sup> /m	2.97	4.60	6.49	7.28	7.42	8.34		
Item 2	Direct support	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8		
item 2	Indirect support	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8		
lana 7	Q design	≥ dia. 6/250							
Item 3	QQ design	$a_{s,erf} = v_{Ed} / f_{yd} \ge dia. 6/250$							
	Direct support Q				-				
lann 4	Indirect support Q								
item 4	Direct support QQ		$a_{s,erf} = v_{Ed} / f_{yd} \ge dia. 6/250$						
	Indirect support QQ								
Item 5	Component reinforcement	As specified by the structural engineer							
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)							

### M 70 to M 120

a <sub>s,erf</sub>						19	OPRO® 120				
		M 70	M 80	M 90	M 100	M 110	M 120				
Item 1	Connection reinforcement cm <sup>2</sup> /m	10.20	11.12	11.95	13.46	14.63	16.68				
Item 2	Direct support	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8				
item 2	Indirect support	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8				
ltom 7	Q design		≥ dia. 6/250								
Item 3	QQ design	$a_{s,erf} = v_{Ed} / f_{yd} \ge dia. 6/250$									
	Direct support Q	-									
la ana d	Indirect support Q										
Item 4	Direct support QQ	$a_{s,erf} = v_{Ed} / f_{yd} \ge dia. 6/250$									
	Indirect support QQ										
Item 5	Component reinforcement	As specified by the structural engineer									
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)									

# Edging on the free balcony edge



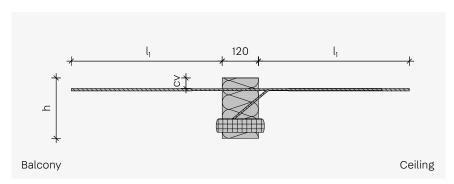


Top view balcony

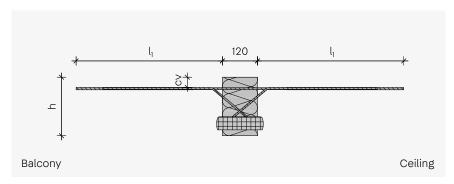
A-A cross-section

# **Element dimensions**

M 10 to M 120 – Positive shearing forces Q4, Q6, Q8



M 10 to M 120 – Positive and negative shearing forces Q4Q4, Q8Q4, Q6Q6



### Dimensions in mm

ISOPRO® 120	M 10 to M 60	M 70 to M 90	M 100 to M 120					
l <sub>1</sub>	580	720	840					
h		160-250						
cv	35/50							
Element length	1000							

# Structural design example

#### Element selection, deformation and elevation

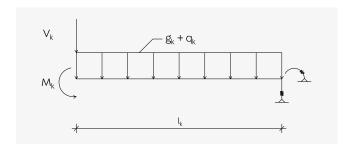
#### System:

Cantilever freely projecting System length cantilever  $l_k = 2.12 \text{ m}$  Panel thickness balcony = 200 mm Concrete covering cv35

Concrete C25/30 balcony and ceiling

### Load assumptions:

 $\begin{array}{lll} \text{Own weight } g_k & = 5.00 \text{ kN/m}^2 \\ \text{Surcharge/surface } g_k & = 1.50 \text{ kN/m}^2 \\ \text{Working load } q_k & = 4.00 \text{ kN/m}^2 \\ \text{Edge load } V_k & = 1.50 \text{ kN/m} \\ \text{Edge torque } M_k & = 0.00 \text{ kNm/m} \end{array}$ 



### **Cutting forces:**

$$\begin{split} & m_{_{Ed}} = (g_{_k} \cdot 1.35 + q_{_k} \cdot 1.5) \cdot l_{_k}^2 / 2 + (G_{_k} \cdot 1.35) \cdot l_{_k} \\ & v_{_{Ed}} = (g_{_k} \cdot 1.35 + q_{_k} \cdot 1.5) \cdot l_{_k} + (G_{_k} \cdot 1.35) \\ & m_{_{Ed}} = (6.50 \cdot 1.35 + 4.00 \cdot 1.5) \cdot 2.12^2 / 2 + (1.50 \cdot 1.35) \cdot 2.12 = \underline{-37.50 \text{ kNm/m}} \\ & v_{_{Ed}} = (6.50 \cdot 1.35 + 4.00 \cdot 1.5) \cdot 2.12 + (1.50 \cdot 1.35) = \underline{33.30 \text{ kN/m}} \end{split}$$

### Structural design:

Chosen: M 50, Q4, cv35, h = 200 mm  $m_{Rd} = |-38.70| \text{ kNm/m} \ge |-37.50| \text{ kNm/m} \text{ (see page 28)}$   $v_{Rd} = 72.70 \text{ kN/m} \ge 33.30 \text{ kN/m}$ 

#### Recommendation for bending slenderness:

Cantilever length  $l_k$  = 2.12 m Balcony slab thickness h = 200 mm

Concrete covering cv35

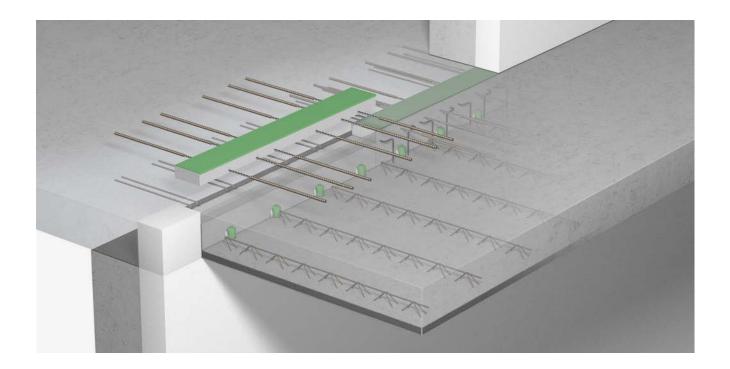
Recommended maximum cantilever length  $l_{\nu} = 2.24 \text{ m} \ge 2.12 \text{ m}$ 

# Deformation due to the thermal insulation element:

Load case combination almost constant  $\Psi_2$  = 0.30,  $\gamma_{\rm G}$  = 1.00,  $\gamma_{\rm Q}$  = 1.00 
$$\begin{split} m_{\rm Ed,perm} &= m_{\rm gk} + m_{\rm qk} \cdot \Psi_2 \\ m_{\rm Ed,perm} &= (g_{\rm k} + q_{\rm k} \cdot \Psi_2) \cdot l_{\rm k}^2 / 2 + G_{\rm k} \cdot l_{\rm k} \\ m_{\rm Ed,perm} &= (6.50 + 4.00 \cdot 0.3) \cdot 2.12^2 / 2 + 1.50 \cdot 2.12 = \underline{-20.50 \text{ kNm/m}} \\ w_{\rm i} &= \tan \alpha \cdot (m_{\rm Ed,perm}/m_{\rm Rd}) \cdot l_{\rm k} \cdot 10 \\ \tan \alpha &= 1.1 \text{ (see page 28)} \\ w_{\rm i} &= 1.1 \cdot (20.50 / 38.70) \cdot 2.12 \cdot 10 = \underline{12.30 \text{ mm}} \end{split}$$

# **IP120 M P**

# Two-part elements for cantilevered balconies



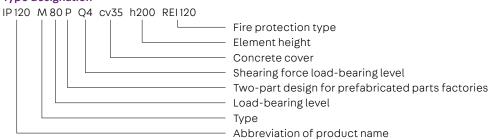
### **IP120 M P**

Two-part elements designed for installing the lower section in element slabs in the prefabricated parts factory and fitting the upper section on the construction site.



- Load-bearing levels M 10 to M 120
- Shearing force load-bearing levels Q4, Q6, Q8, Q4Q4, Q8Q4 and Q6Q6
- Concrete covering cv35 or cv50
- Element heights from 160 mm
- Fire resistance rating REI 120 available
- Compression level with concrete compression bearings

## Type designation







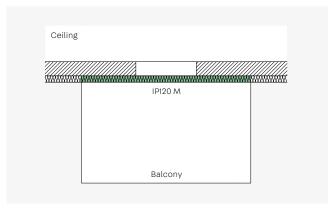


## **Application – Element arrangement**

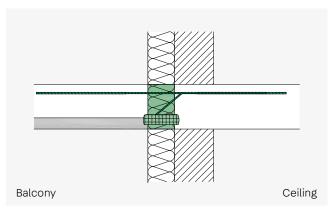
This chapter contains planning aids and specific information on elements in a split design for use with filigree slabs in the prefabricated parts factory. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection, installation on the construction site, etc., on pages 4 – 23 must also be taken into account.

#### Note:

- Structural design principles, page 18 21
- Structural design tables, page 28 29
- Fitness for purpose, page 30 31
- Construction physics, page 9 17

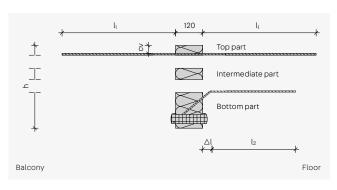


ISOPRO® 120 M - Cantilevered balconies



ISOPRO\* 120 M P – Installation cross section of the thermal insulation composite system

#### Element dimensions in mm M 10 P to M 120 P



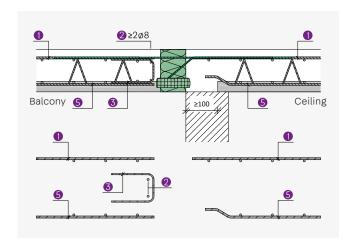
ISOPRO® 120	M 10 P to M 60 P	M 70 P to M 90 P	M 100 P to M 120 P				
$l_i$	580	720	840				
$l_2$		370					
Δl	(h-1	80) · 1.2 + 20 r	mm				
h	160-250						
cv		35/50					

#### Design of the two-part elements

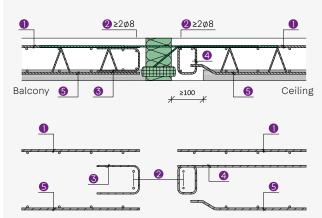
- Dimensioning and assignment of the elements is identical to the corresponding one-part elements pp. 28 to 29
- Elevation, bending slenderness and maximum permissible clearance between expansion joints - pp. 30 to 31
- Design of the insulating body comprising a bottom section and a top section
- Prefabricated parts factories have the option of ordering elements in standard heights and doubling them up to greater heights if necessary by inserting intermediate parts. The shear rod is designed for the originally selected element height and is not in the element's tension plane when doubled up. The ceiling side must be reinforced accordingly.
- The bottom section is concreted into the element slab in the prefabricated parts factory. The top section is installed on the construction site.
- Please make sure you use the right combination and installation direction (according to the label) on the construction site.
- Without the top section in place, the load-bearing capacity of the connection is not guaranteed.

## M 10 P to M 120 P

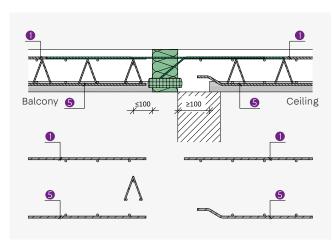
## **Direct support**



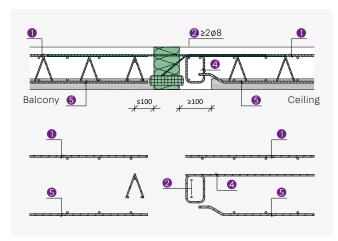
## Indirect support



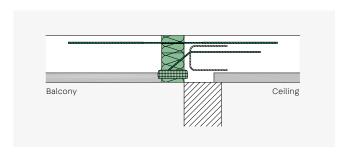
Braced girder close to the edge - direct support



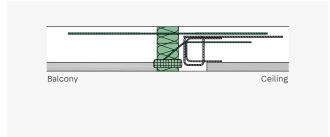
Braced girder close to the edge - indirect support



Direct support attachment reinforcement



Indirect support attachment reinforcement



If the clearance between the tension and shear rods is more than 24 mm on the ceiling, additional attachment reinforcement must be installed.

For information on the required reinforcement cross-sections for the individual items, see the table on page 39.

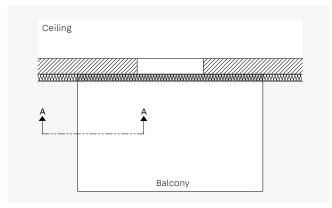
## M 10 P to M 60 P

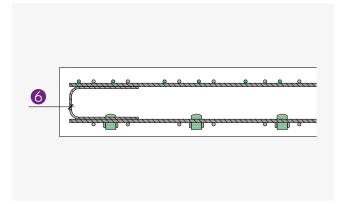
a <sub>s.erf</sub>						19	SOPRO® 120			
		M 10 P	M 20 P	M 30 P	M 40 P	M 50 P	M 60 P			
Item 1	Connection reinforcement cm <sup>2</sup> /m	m 2.75 4.26 6.01 6.74 6.86								
Item 2	Direct support	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8			
item 2	Indirect support	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8			
Q design		≥ dia. 6/250								
Item 3	QQ design	$a_{s,erf} = v_{Ed} / f_{yd} \ge dia.6/250$								
	Direct support Q	-								
Item 4	Indirect support Q									
item 4	Direct support QQ			$a_{s,erf} = v_{Ed} / f_{yo}$	ı ≥ dia. 6/250	)				
	Indirect support QQ									
Item 5	Component reinforcement	As specified by the structural engineer								
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)								

## M 70 P to M 120 P

a <sub>s,erf</sub>						15	OPRO® 120			
			M 80 P	M 90 P	M 100 P	M 110 P	M 120 P			
Item 1	Connection reinforcement cm <sup>2</sup> /m	n 9.44 10.29 11.06 12.44 13.53								
Item 2	Direct support	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8			
item 2	Indirect support	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8	2 x 2 dia. 8			
Q design		≥ dia. 6/250								
Item 3	QQ design	$a_{s,erf} = v_{Ed} / f_{yd} \ge dia. 6/250$								
	Direct support Q	-								
Item 4	Indirect support Q									
item 4	Direct support QQ	$a_{s,erf} = V_{Ed} / f_{yd} \ge dia. 6/250$								
	Indirect support QQ									
Item 5	Component reinforcement	As specified by the structural engineer								
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)								

## Edging on the free balcony edge



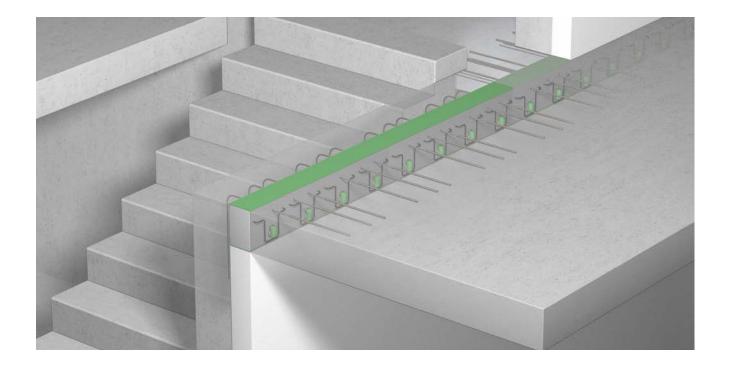


Top view balcony

A-A cross-section

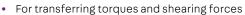
# **IP 120 variants**

## Elements for cantilevered balconies



#### IP 120 M variants

Variant for connection situations where the concrete floor is not at the same level

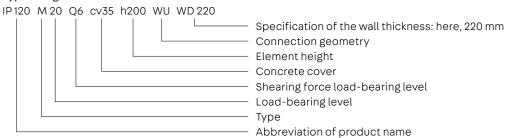


- Load-bearing levels M 10 to M 40
- Shearing force load-bearing levels Q4 and Q6
- Concrete covering cv35 or cv50
- Element heights from 160 mm
- Fire resistance rating REI 120 available
- Compression level with concrete compression bearings

#### **Connection geometry**

- WU connection to a wall leading downwards
- WO connection to a wall leading upwards
- HV connection to a floor that is vertically offset upwards
- UV connection to a floor that is vertically offset downwards

## Type designation

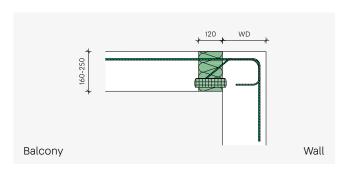


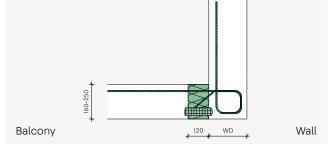




## Application – Element arrangement

#### Connection to a wall

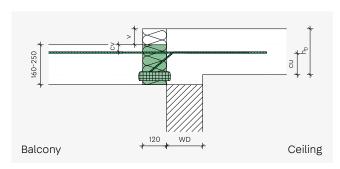




Wall connection downwards - ISOPRO® 120 M WU

Wall connection upwards - ISOPRO® 120 M WU

## Connection to a slightly vertically offset ceiling with a standard ISOPRO® 120 element



$$v \le h_D - cv - d_s - cu$$

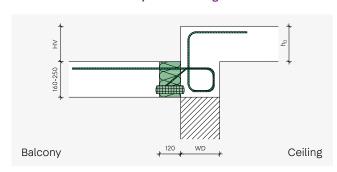
## with

v - offset

 $h_{\scriptscriptstyle D}$  - floor thicknesses

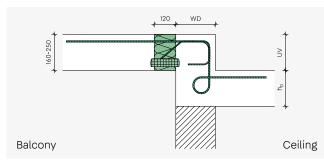
- cv Concrete covering of the tension rods of the ISOPRO® 120 elements
- $\rm d_{_{\rm S}}$  Diameter of the tension rods of the ISOPRO® 120 elements
- cu Concrete cover of the tension rods of the ISOPRO® 120 elements to UK ceiling

## Connection to a vertically offset ceiling



HV	Height offset
	mm
100	90-149
150	150-199
200	200-240

Ceilings situated at a higher level - ISOPRO® 120 M HV



UV	Height offset							
	mm							
80	≤ 80							
90	81 to ≤ 90							
100	91 to ≤ 100							
110	101 to ≤ 110							
120	111 to ≤ 120							
130	121 to ≤ 130							
140	131 to ≤ 140							

UV	Height offset						
	mm						
150	141 to ≤ 150						
160	151 to ≤ 160						
170	161 to ≤ 170						
180	171 to ≤ 180						
190	181 to ≤ 190						
200	191 to ≤ 200						

Ceilings situated at a lower level - ISOPRO® 120 M UV

## Dimensioning table for concrete ≥ C25/30

Dimensioning values of absorbable moments  $\mathbf{m}_{_{\mathrm{Rd}}}$  in kNm/m

Element h mm	eight			ISOF	PRO® 120 WU, UV				ISOPRO® 120 WO, HV			
cv 35	cv 50	M 10	M 20	M 30	M 40	M 10	M 20	M 30	M 40			
160	-	18.8	28.7	32.2	39.8	18.8	-	-	-			
-	180	20.1	30.6	34.3	42.5	20.1	-	-	-			
170	-	21.2	32.4	36.3	45.0	21.2	-	-	-			
-	190	22.5	34.3	38.3	47.7	22.5	-	-	-			
180	-	23.7	36.1	40.3	50.2	23.7	32.9	37.6	41.7			
-	200	25.0	38.1	42.3	52.9	25.0	34.5	39.4	43.8			
190	-	26.2	39.9	44.3	55.4	26.2	36.2	41.3	45.9			
-	210	27.5	41.9	46.3	58.1	27.5	37.8	43.2	48.0			
200	-	28.7	43.7	48.4	60.6	28.7	39.5	45.1	50.0			
-	220	30.0	45.8	50.4	63.4	30.0	41.1	47.0	52.1			
210	-	31.2	47.6	52.4	65.9	31.2	42.8	48.8	54.2			
-	230	32.6	49.6	54.4	68.7	32.6	44.4	50.7	56.3			
220	-	33.8	51.5	56.4	71.3	33.8	46.1	52.6	58.4			
-	240	35.2	53.5	58.4	74.1	35.2	47.7	54.5	60.5			
230	-	36.3	55.4	60.5	76.6	36.3	49.4	56.3	62.6			
-	250	37.7	57.5	62.5	79.5	37.8	51.0	58.2	64.6			
240	-	38.9	59.3	64.5	82.0	39.0	52.6	60.1	66.7			
250	-	41.3	63.3	68.5	87.4	41.6	55.9	63.9	70.9			

## Dimensioning values of absorbable shearing forces $v_{_{Rd}}^{}$ in kN/m $\,$

ISOPRO® 120 WU, WO, HV, UV	M 10	M 20	M 30	M 40
Q4				63.3
Q6				94.9

## Dimensions and assignment

ISOPRO® 120				WU, UV				WO, HV
	M 10	M 20	M 30	M 40	M 10	M 20	M 30	M 40
Tension rods	10 dia. 8	10 dia. 10	12 dia. 10	14 dia. 10	10 dia. 8	10 dia. 10	11 dia. 10	12 dia. 10
Compression bearings min.	6	10	10	13	8	14	16	18
Shear rods Q4		4 🗆	)Q+		4 DQ+			
Shear rods Q6		6 E	)Q+			6 E	)Q+	
Element length mm		10	000			10	000	
Distance between expansion joints m	21.7	19.8	19.8	19.8	21.7	19.8	19.8	19.8

## Geometric boundary conditions for cv35\*

	RO® 120 WO, HV, UV	M 10	M 20	M 30	M 40
WU	Minimum element height h	160	160	160	160
VVU	Minimum wall thickness WD	175	200	200	200
WO	Minimum element height h	160	180	180	180
WO	Minimum wall thickness WD	≥ 175, ≥ h - 5 mm	> 200, ≥ h - 5 mm	> 200, ≥ h - 5 mm	> 200, ≥ h - 5 mm
HV	Minimum element height h	160	180	180	180
ПV	Minimum wall thickness WD	≥ 175, ≥ h - 5 mm	> 200, ≥ h - 5 mm	> 200, ≥ h - 5 mm	> 200, ≥ h - 5 mm
	Minimum element height h	160	160	160	160
UV	Minimum wall thickness WD	175	200	200	220
	Minimum ceiling thickness h	160	160	160	160

 $<sup>^{\</sup>star}\text{For cv50}$  concrete cover, the minimum element heights increase by 15 mm.

## Fitness for purpose

#### **Deformation**

During their creation, projecting reinforced concrete structures are elevated to take into account the anticipated deformation. If these structures are thermally separated with ISOPRO® 120 elements, when calculating the elevation, the deformation due to the ISOPRO® 120 element itself is superimposed with the deformation due to flexion of the slab in accordance with DIN EN 1992-1-1/NA. It must be ensured that the required elevation is rounded up or down, according to the planned

drainage direction. If a drainage system is installed at the building facade, the value must be rounded up, but for drainage at the end of the cantilever arm, it must be rounded down. We recommend providing proof of suitability for use in the limit state for the quasi-continuous load combination ( $\gamma_{\rm G}=1.0,\gamma_{\rm Q}=1.0,\psi_{\rm 2}=0.3$ ). The tables below show the deformation factors tan  $\alpha$  for calculating the deformation due to ISOPRO® 120.

#### Deformation due to the ISOPRO® 120 cantilever slab connection

w, = Deformation from thermal insulation element

 $w_2$  = Deformation from slab deformation

$$W_1 \not = W_2 \not = W_1 \not = W_2 \not = W_2 \not = W_2 \not= W_3 \not= W_4 \not= W_$$

$$w_1 = \tan \alpha \cdot (m_{Ed}/m_{Rd}) \cdot l_k \cdot 10$$

with

w<sub>1</sub> = Deformation at the end of the cantilever arm in mm due to the thermal insulation element

 $\tan \alpha$  = Deformation factor, see table

m<sub>Ed</sub> = Bending moment for calculating the elevation as a result of the ISOPRO® 120 element The definitive load case combination in the suitability for use in the limit state is made by the planner.

m<sub>Rd</sub> = Resistance moment of the ISOPRO® 120 element

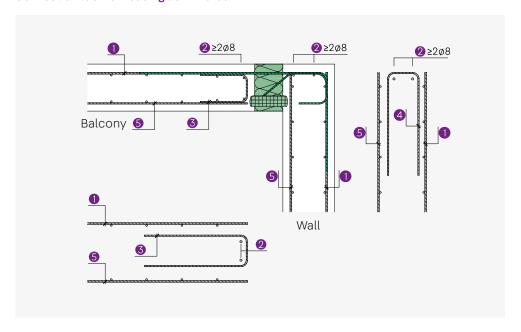
l, = System length in m

#### Deformation factor tan α for concrete ≥ C25/30

ISOPRO® 120 WU, WO, HV, UV	Concrete covering cv									H	eight h mm
	mm	160	170	180	190	200	210	220	230	240	250
M 10	35	1.1	1.0	0.9	0.8	0.7	0.7	0.6	0.6	0.6	0.5
M 10	50	-	-	1.0	0.9	0.8	0.8	0.7	0.7	0.6	0.6
M 00	35	1.2	1.1	1.0	0.9	0.8	0.8	0.7	0.7	0.6	0.6
M 20	50	-	-	1.2	1.0	0.9	0.9	0.8	0.7	0.7	0.6
M 70	35	1.3	1.1	1.0	0.9	0.8	0.8	0.7	0.7	0.6	0.6
M 30	50	-	-	1.2	1.1	1.0	0.9	0.8	0.7	0.7	0.6
M 40	35	1.3	1.1	1.0	0.9	0.8	0.8	0.7	0.7	0.6	0.6
	50	-	-	1.2	1.1	1.0	0.9	0.8	0.7	0.7	0.6

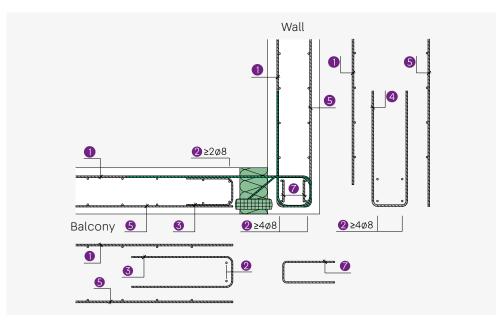
## M 10 WU to M 40 WU

## Connection to a wall leading downwards



## M 10 WO to M 40 WO

## Connection to a wall leading upwards





#### Notes

For information on the required reinforcement cross-sections for the individual items, see the table on page 45.

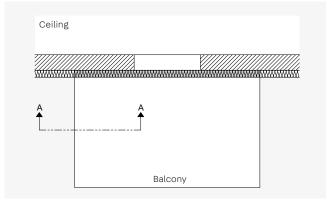
## M 10 WU to M 40 WU

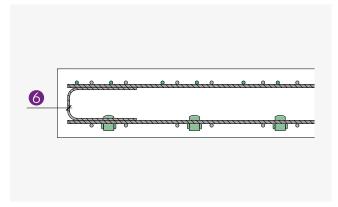
a <sub>s.erf</sub>					ISOPRO® 120 WU			
5,5.1		M 10 WU	M 20 WU	M 30 WU	M 40 WU			
Item 1	Connection reinforcement	as specified by the s	tructural engineer, the	tension rod must be	fully overlapped			
item 1	cm²/m	≥ 5.03	≥7.85	≥9.42	≥ 11.3			
Item 2	Longitudinal reinforcement	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8			
Item 3	Edging	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250			
Item 4	Edging	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250			
Item 5	Component reinforcement		As specified by the str	ructural engineer				
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)						

## M 10 WO to M 40 WO

a <sub>s.erf</sub>					ISOPRO® 120 WO	
0,011		M 10 WO	M 20 WO	M 30 WO	M 40 WO	
léana 1	Connection reinforcement	as specified by the s	tructural engineer, the	e tension rod must b	e fully overlapped	
Item 1	cm²/m	≥ 5.03	≥ 7.85	≥8.64	≥ 9.43	
Item 2	Longitudinal reinforcement	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	
Item 3	Edging	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250	
Item 4	Edging cm <sup>2</sup> /m	As speci	fied by the structural	engineer, ≥ 3.02 (≥ 6	dia. 8)	
Item 5	Component reinforcement	As specified by the structural engineer				
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)				
Item 7	Edging cm <sup>2</sup> /m		2 dia. 6 (≥	≥ 0.57)		

## Edging on the free balcony edge



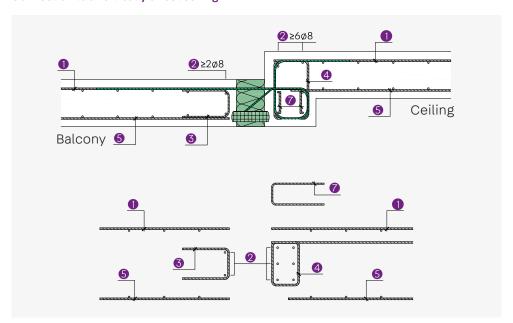


Top view balcony

A-A cross-section

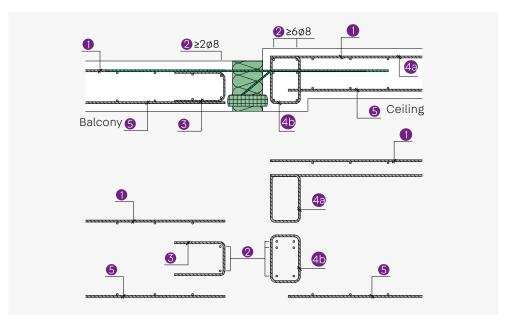
## M 10 HV to M 40 HV

## Connection to a vertically offset ceiling



## M 10 to M 120

## Connection to a slightly vertically offset ceiling with a standard IP 120 element





#### Notes

For information on the required reinforcement cross-sections for the individual items, see the table on page 47.

## M 10 HV to M 40 HV

a <sub>s.erf</sub>					ISOPRO® 120 HV	
3,611		M 10 HV	M 20 HV	M 30 HV	M 40 HV	
Item 1	Connection reinforcement	as specified by the	structural engineer, t	he tension rod must b	oe fully overlapped	
item 1	cm²/m	≥ 5.03	≥7.85	≥8.64	≥ 9.43	
Item 2	Longitudinal reinforcement	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	
Item 3	Edging	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250	
Item 4	Edging cm <sup>2</sup> /m	As spec	ified by the structura	al engineer, ≥ 3.02 (≥	6 dia. 8)	
Item 5	Component reinforcement	As specified by the structural engineer				
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)				
Item 7	Edging cm <sup>2</sup> /m	2 dia. 6 (≥ 0.57)	2 dia. 6 (≥ 0.57)	2 dia. 6 (≥ 0.57)	2 dia. 6 (≥ 0.57)	

#### M 10 to M 120

a <sub>s,erf</sub>						19	SOPRO® 120
3,611		M 10	M 20	M 30	M 40	M 50	M 60
Item 2	Longitudinal reinforcement	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8
Item 4a	Joist reinforcement cm <sup>2</sup> /m	2.75	4.26	6.01	6.74	6.86	7.72
Item 4b	Joist reinforcement	Dimensioning for VEd and MEd by structural engineer					

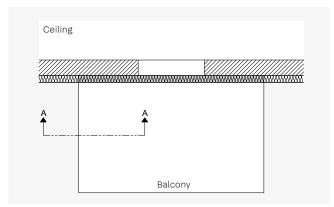
a <sub>s,erf</sub>							SOPRO® 120
		M 70	M 80	M 90	M 100	M 110	M 120
Item 2	Longitudinal reinforcement	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8
Item 4a	Joist reinforcement cm <sup>2</sup> /m	9.44	10.29	11.06	12.44	13.53	15.43
Item 4b	Joist reinforcement	Dimensioning for $v_{Ed}$ and $m_{Ed}$ by structural engineer					

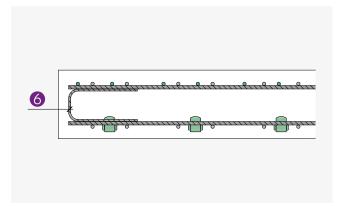


## Notes

Reinforcement positions 1, 3 and 5-6 correspond to the information for standard elements on page 33.

## Edging on the free balcony edge



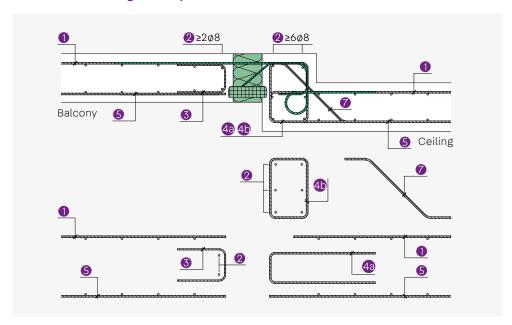


Top view balcony

A-A cross-section

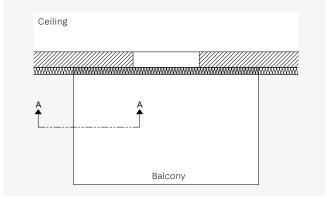
## M 10 UV to M 40 UV

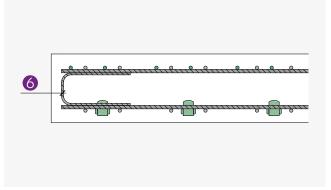
## Connection to a ceiling vertically offset downwards



a <sub>s,erf</sub> -					ISOPRO® 120 UV			
		M 10 UV	M 20 UV	M 30 UV	M 40 UV			
Item 1	Connection reinforcement	as specified by the	structural engineer, the	e tension rod must be f	fully overlapped			
item 1	cm²/m	≥ 5.03	≥ 7.85	≥9.42	≥ 11.3			
Item 2	<b>Longitudinal reinforcement</b>	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8	2 + 6 dia. 8			
Item 3	Edging	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250	≥ dia. 6/250			
Item 4a	Stirrup		Connection reinforcement for absorbing the connection moment and for deflecting the tensile force in the beam into the upper tensile reinforcement					
Item 4b	Stirrup	of the ceiling in accordance with the structural engineer's specifications. The overlap length with the tensile reinforcement must be guaranteed.						
Item 5	Component reinforcement	As specified by the structural engineer						
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)			2)			
Item 7	Slope reinforcement		As specified by the st	ructural engineer				

## Edging on the free balcony edge



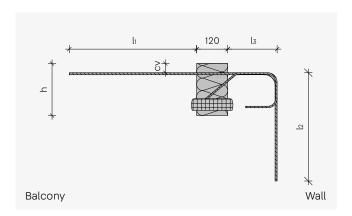


Top view balcony

A-A cross-section

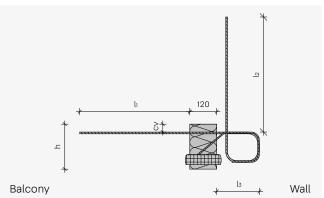
## **Element dimensions**

## M 10 WU to M 40 WU



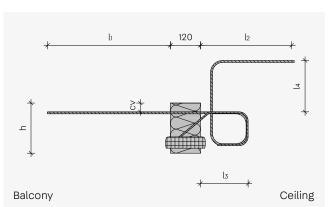
ISOPRO® 120 WU		M 10	M 20 M 30	M 40
l <sub>1</sub>		≤ 645	≤ 760	≤ 880
$l_2$		637	854	1050
	WD 175	150	-	-
	WD 200	170	170	170
l <sub>3</sub>	WD 220	190	190	190
	WD ≥ 240	210	210	210
h		160-250	160-250	160-250
cv		35/50	35/50	35/50

## M 10 WO to M 40 WO



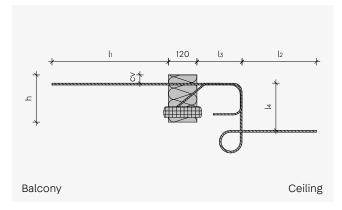
ISOPRO® 120 WO		M 10	M 20 M 30	M 40
lı		580	720	840
$l_2$		482	616	730
	WD 175	150	-	-
	WD 200	170	170	
l <sub>3</sub>	WD 220	190	190	190
	WD ≥ 240	210	210	210
h		160-250	180-250	180-250
cv		35/50	35/50	35/50

## M 10 HV to M 40 HV



ISC HV	PRO® 120	M 10	M 20 M 30	M 40
l <sub>i</sub>		580	720	840
$l_2$		≤ 708	≤819	≤ 940
	WD 175	150	-	-
	WD 200	170	170	170
l <sub>3</sub>	WD 220	190	190	190
	WD ≥ 240	210	210	210
$l_4$			100/150/200	
h		160-250	180-250	180-250
cv		35/50	35/50	35/50

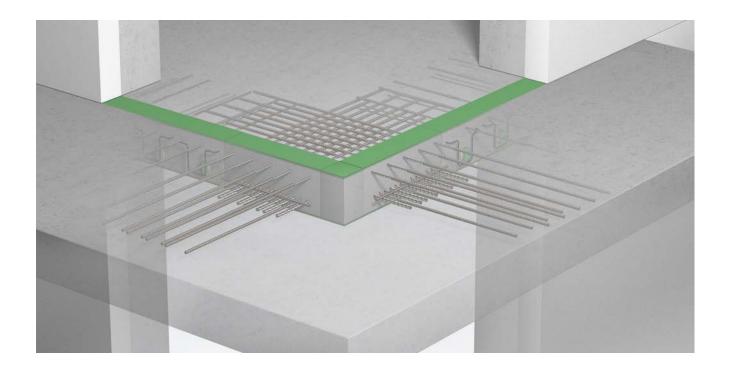
## M 10 UV to M 40 UV



ISOPRO® 120 UV		M 10	M 20 M 30	M 40
l <sub>1</sub>		≤ 645	≤ 760	≤ 870
$l_2$		≤ 584	≤ 705	≤856
WD 175	WD 175	150	-	-
	WD 200	170	170	170
l <sub>3</sub>	WD 220	190	190	190
	WD ≥ 240	210	210	210
$l_4$		80-200	80-200	80-200
h		160-250	160-250	160-250
cv		35/50	35/50	35/50

## **IP120C**

## Elements for cantilevered balconies

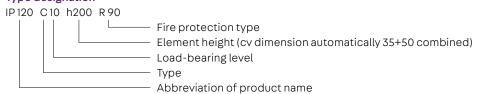


#### IP120 C

Complete corner elements for the easy connection of external corner balcony slabs. The offset in the cv dimension prevents the tension rods from clashing. Available as a complete structure (type "C") or as individual elements (type "CE").

- For transferring torques and shearing forces
- Load-bearing levels C 10 and C 20
- Corner solution as a combination cv35/50, or individual elements cv35 or cv50
- Element heights from 180 mm
- Fire resistance rating R 90 available
- Compression level made from steel rods

## Type designation



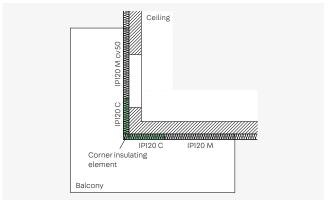




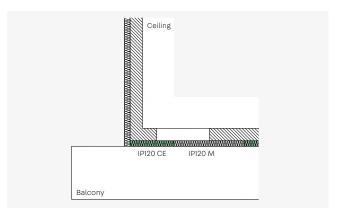
## Application – Element arrangement

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



ISOPRO® 120 C - Cantilevered external corner balcony



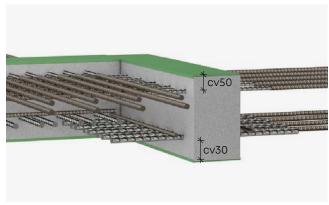
ISOPRO® 120 CE - Projecting balcony with slab protruding over the support



ISOPRO® 120 C- Ceiling side view



ISOPRO® 120 C- View 1st layer



ISOPRO® 120 C- View 2nd layer

## Dimensioning table for concrete ≥ C25/30

## Dimensioning values of absorbable moments $m_{_{\rm Rd}}$ in kNm per sub-element

<b>Element height</b> mm				ISOPRO® 120 cv 35/50
	C 10	C 20	CE 10	CE 20
180	21.2	26.5	21.2	26.5
190	23.6	29.5	23.6	29.5
200	26.1	32.6	26.1	32.6
210	28.5	35.6	28.5	35.6
220	30.9	38.7	30.9	38.7
230	33.4	41.7	33.4	41.7
240	35.8	44.8	35.8	44.8
250	38.2	47.8	38.2	47.8

## Dimensioning values of absorbable shearing forces $v_{_{Rd}}$ in kN

Load-bearing level	h <sub>min</sub>				ISOPRO® 120	
level	"min mm	C 10	C 20	CE 10	CE 20	
Q10	180-190		96.6			
Q12	200-280	139.2				

## Dimensions and assignment

				ISOPRO® 120	
	C 10	C 20	CE 10	CE 20	
Tension rods	2 x 5 dia. 12	2 x 5 dia. 14	5 dia. 12	5 dia. 14	
Pressure rods	2 x 8 dia. 14	2 x 10 dia. 14	8 dia. 14	10 dia. 14	
Shear rods Q10	2 x 4 dia. 10		4 dia. 10		
Shear rods Q12	2 x 4 dia. 12		4 dia. 12		
Element length mm	500+500		500		



#### Notes

- With small cantilever arm lengths, a combination of a standard ISOPRO® 120 M element in cv50 and an ISOPRO® 120 M element in cv35 can also be used instead of the ISOPRO® 120 C.
- An element C consists of a partial element CE with cv35 and cv50 and a packing for the corner formation.
- The CE elements can also be used individually as elements with a correspondingly high load-bearing capacity.
- When using an ISOPRO® 120 C an ISOPRO® 120 M in cv50 is required after the right element seen from the ceiling side. It is then possible to proceed in cv35 or cv50. Under certain conditions, the on-site reinforcement can be simplified by continuing in cv50.

## Fitness for purpose

#### Deformation

The required elevation of the reinforced concrete components is calculated in the same way as for the ISOPRO® 120 M on page 30 using the deformation factors below.

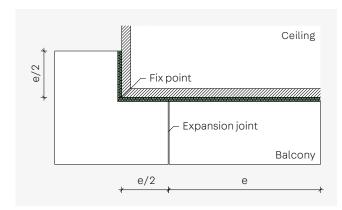
## Deformation factor $\tan \alpha$ for concrete $\geq$ C25/30

ISOPRO® 120	Concrete covering cv							Hei	ght h mm
	mm	180	190	200	210	220	230	240	250
C 10	35/50								
C 20	35/50	1.7	1.6	1 4	1.3	1.2	1.1	1.0	0.9
CE 10	35/50			1.4					
CE 20	35/50								

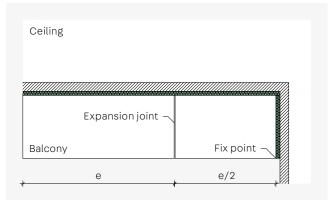
#### Expansion joint clearance

For balconies that overhang corners, it must be taken into consideration that the corner is a fixed point. This reduces the maximum permissible clearance between expansion joints

to e/2. If the component dimensions exceed the maximum permissible clearance between expansion joints, expansion joints must be arranged perpendicular to the insulation plane.



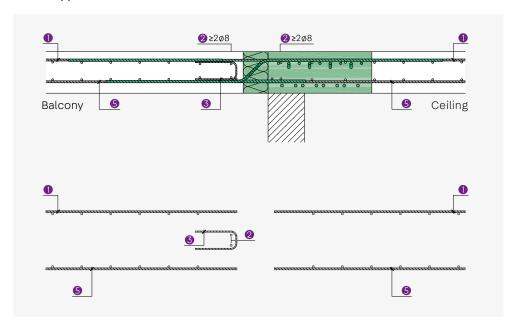
Expansion joint arrangement outside corner



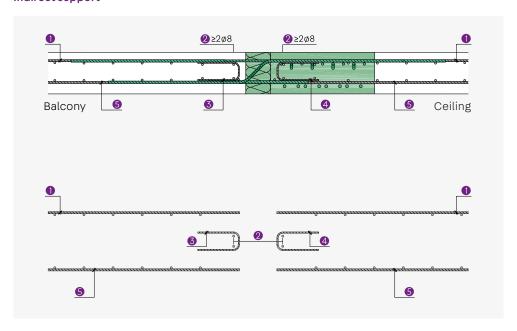
Expansion joint arrangement inside corner

## C 10 to C 20

## **Direct support**



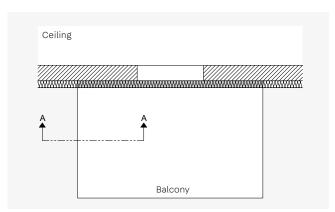
## Indirect support

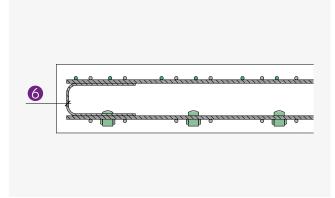


## C 10 to C 20

a <sub>s.erf</sub>					ISOPRO® 120 C	
3,611		C 10	C 20	CE 10	CE 20	
Item 1	Connection reinforcement cm <sup>2</sup> /m	5.65 7.70		5.65	7.70	
Item 2	Direct support	2 dia. 8 2 dia. 8		2 dia. 8	2 dia. 8	
item 2	Indirect support	2 x 2 dia. 8 2 x 2 dia. 8		2 x 2 dia. 8	2 x 2 dia. 8	
Item 3	Edging	≥ dia. 6/250 ≥ dia. 6/250		≥ dia. 6/250	≥ dia. 6/250	
Item 4	Direct support		-		-	
item 4	Indirect support	$a_{s,erf} = v_{Ed} / f_{yd}$	≥ dia. 6/250	$a_{s,erf} = v_{Ed} / f_{yd} \ge dia. 6/250$		
Item 5	Component reinforcement	As specified by the s	structural engineer	As specified by the structural engineer		
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)		in accordance with 1-1, 9.3.1.		

## Edging on the free balcony edge



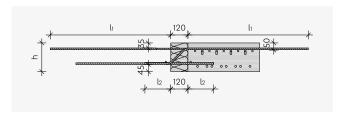


Top view balcony

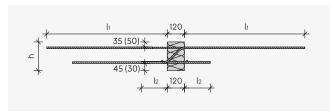
A-A cross-section

## **Element dimensions**

## C 10 to C 20



## CE 10 to CE 20



## Dimensions in mm

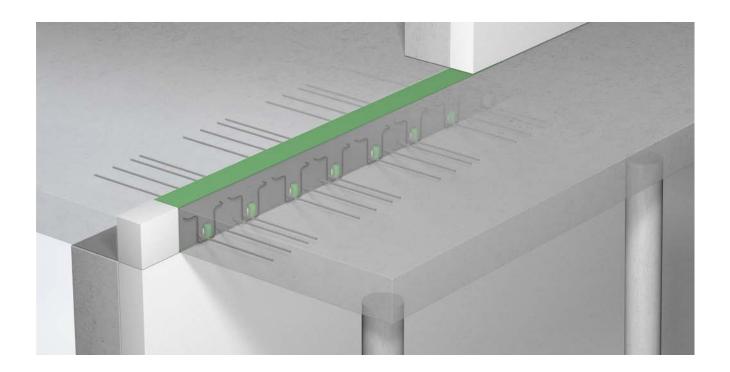
ISOPRO® 120	C 10	C 20	CE 10	CE 20
l <sub>1</sub>	840	960	840	960
	180	180	180	180
h	180-250	180-250	180-250	180-250
cv			35 (50) / 50 (35)	35 (50) / 50 (35)



# Supported components

# IP 120 Q, QZ, QS, QSZ

## Elements for supported balconies



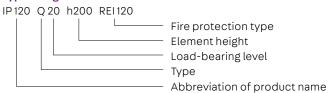
## IP 120 Q, QZ

- For transferring shearing forces
- Element length 1.0 m
- IP 120 Q compression level with concrete compression bearings
- IP 120 QZ without concrete compression bearings for support without pressure
- Element heights from 160 mm depending on the shear rod diameter
- Fire resistance rating REI 120 available

#### IP120 QS, QSZ

- Short elements for transferring shearing forces at specific points
- Element length 0.3 m, 0.4 m or 0.5 m depending on the load-bearing level
- IP 120 QS compression level with concrete compression bearings
- IP 120 QSZ without concrete compression bearings for support without pressure
- Element heights from 160 mm depending on the shear rod diameter
- Fire resistance rating REI 120 available

## Type designation



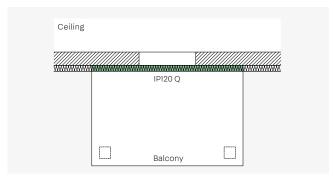




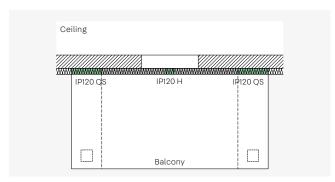
## **Application – Element arrangement**

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

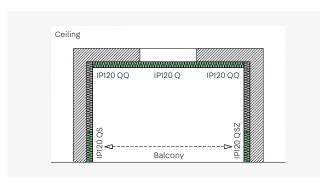
installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



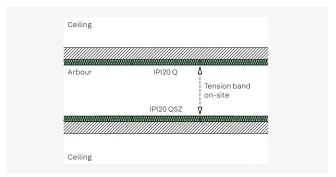
ISOPRO® 120 Q - Supported balconies



 ${\tt ISOPRO}^{\circ}$  120 QS – Supported balconies with joists and support at specific points



ISOPRO\* 120 QS and QZ - Loggia balcony with load peaks at specific points and constraint-free support at the front



ISOPRO® 120 Q and QZ - Pergola with constraint-free support

For balconies connected with shear force elements, appropriate support must be ensured in all construction stages. Temporary supports may only be removed when the permanent supports that may be installed at a later date are sufficiently load-bearing and firmly connected to the balcony.

## Dimensioning table for concrete ≥ C25/30

Q, QZ – Dimensioning values of absorbable shearing force  $\boldsymbol{v}_{_{Rd}}$  in kN/m

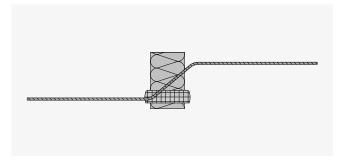
ISOPRO® 120	Shearing force v <sub>Rd</sub> kN/m	Element height mm	Element length mm	<b>Expansion joint</b> clearance m	Assignment Shear rods		signment npression bearings
						Q	QZ
Q 10, QZ 10	31.6				4 dia. 6*		
Q 20, QZ 20	47.4			21.7	6 dia. 6*	6	
Q 30, QZ 30	63.2				8 dia. 6*		
Q 40, QZ 40	79.1	≥ 160**	1000		10 dia. 6*		
Q 50, QZ 50	94.9	≥ 100			12 dia. 6*		
Q 60, QZ 60	98.4				7 dia. 8		
Q 70, QZ 70	112.4		1000		8 dia. 8		-
Q 80, QZ 80	135.3				10 dia. 8		
Q 90, QZ 90	175.7	> 170			8 dia. 10		
Q 100, QZ 100	202.9	≥ 170			10 dia. 10		
Q 110, QZ 110	253.0	> 100		10.0	8 dia. 12	0	
Q 120, QZ 120	270.5	≥ 180		19.8	9 dia. 12	8	

<sup>\*</sup>Elements with shear rods dia. 6 have a looped rod on the ceiling.

QS, QSZ – Dimensioning values of absorbable shearing force  $\boldsymbol{V}_{_{Rd}}$  in  $k\boldsymbol{N}$ 

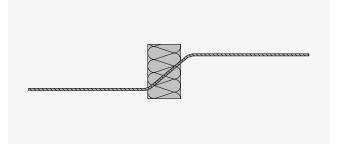
ISOPRO® 120	Shearing force V <sub>Rd</sub> kN	Element height mm	Element length mm	<b>Expansion joint</b> clearance m	Assignment Shear rods		signment pression bearings
						QS	QSZ
QS 10, QSZ 10	28.1		300		2 dia. 8		
QS 20, QSZ 20	42.2	≥ 160	400		3 dia. 8		
QS 30, QSZ 30	56.2		500	21.7	4 dia. 8	2	
QS 40, QSZ 40	43.9		300	21.7	2 dia. 10		
QS 50, QSZ 50	65.9	≥ 170	400		3 dia. 10		
QS 60, QSZ 60	87.8		500		4 dia. 10	3	
QS 70, QSZ 70	63.2		300		2 dia. 12	2	-
QS 80, QSZ 80	94.9	≥ 180	400	19.8	3 dia. 12	3	
QS 90, QSZ 90	126.5		500		4 dia. 12	4	
QS 100*, QSZ 100	84.0		300		2 dia. 14	3 dia. 14	
QS 110*, QSZ 110	140.0	≥ 200	400	17.0	17.0 3 dia. 14		
QS 120*, QSZ 120	167.9		500		4 dia. 14	6 dia. 14	

<sup>\*</sup>Design with compression rods, fire protection R 90



ISOPRO® 120 Q and QS

The QZ and QSZ elements have the same shear resistance as the corresponding Q and QS elements. Their design without a compression level enables constraint-free support of the



ISOPRO® 120 QZ and QSZ

components in inset constructions, but always requires a structural installation with a Q or QS design. Reinforcement information on pages 62 - 66.

<sup>\*\*</sup>With shear bars dia. 6 and an element height of 160 mm, the distance between the bracket and the insulation is 155 mm (see I2, page 67). For all other elements, the shear rod on the ceiling side is straight (see also page 67).

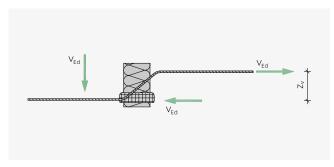
## Dimensioning table

## Moment resulting from eccentric connections

When dimensioning the connection reinforcement on the ceiling for the ISOPRO® 120 type Q - QZ shear elements, a moment resulting from eccentric connections must also be considered. This moment is to be superimposed on the

moments resulting from the planned loads if the moments are both positive or both negative. The moment is calculated  $\Delta$   $M_{\rm Ed}$  on the basis of the assumption that the elements are fully utilised.

$$\Delta M_{Ed} = tan(\alpha)40^{\circ} \cdot V_{Ed} \cdot Z_{v}$$



Lever arm  $\mathbf{z}_{\mathbf{v}}$  for determining the offset moment

## Q offset moments

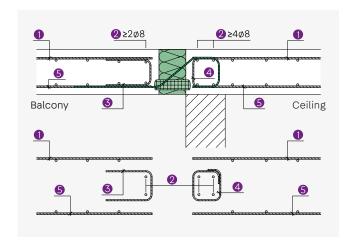
ISOPRO® 120				$\Delta m_{Ed}$ kNm/m
	h = 160-170 mm	h = 180-190 mm	h = 200-210 mm	h = 220-250 mm
Q10	3.1	3.8	4.6	5.4
Q 20	4.6	5.8	6.9	8.0
Q 30	6.2	7.7	9.2	10.7
Q 40	7.7	9.6	11.5	13.4
Q 50	9.3	11.5	13.8	16.1
Q 60	9.5	11.8	14.2	16.5
Q 70	10.9	13.5	16.2	18.9
Q 80	13.1	16.3	19.5	22.7
Q 90	18.8	20.9	25.1	29.3
Q 100	21.8	24.2	29.0	33.9
Q 110	-	29.8	35.9	41.9
Q 120	-	31.9	38.4	44.8

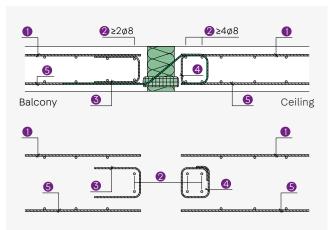
## QS offset moments

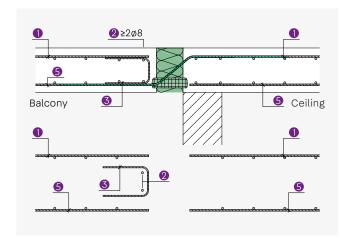
ISOPRO® 120				<b>△M</b> <sub>Ed</sub> kNm
	h = 160-170 mm	h = 180-190 mm	h = 200-210 mm	h = 220-250 mm
QS 10	2.7	3.4	4.1	4.7
QS 20	4.1	5.1	6.1	7.1
QS 30	5.4	6.8	8.1	9.4
QS 40	4.7	5.2	6.3	7.3
QS 50	7.1	7.9	9.4	11.0
QS 60	9.4	10.5	12.6	14.7
QS 70	-	7.5	9.0	10.5
QS 80	-	11.2	13.5	15.7
QS 90	-	14.9	17.9	21.0
QS 100			12.1	14.1
QS 110	-	-	20.2	23.5
QS 120	-	-	24.2	28.2

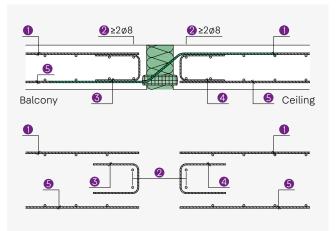
## Q/QZ10 to Q/QZ120

Shear rod dia. 6 on the ceiling, looped – direct and indirect support











## Notes

- For information on the required reinforcement cross-sections for the individual items, see the table on page 63.
- The representations are limited to the Q elements.
  The same reinforcement specifications apply to QZ.

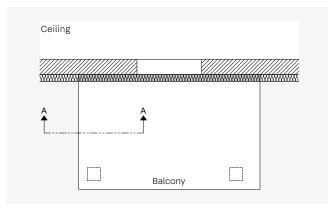
## Q/QZ 10 to Q/QZ 60

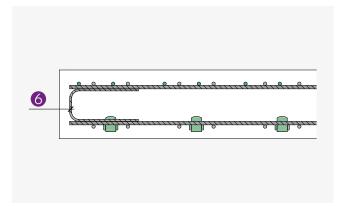
a <sub>s,erf</sub>							ISOPRO® 120
		Q/QZ 10	Q/QZ 20	Q/QZ 30	Q/QZ 40	Q/QZ 50	Q/QZ 60
Item 1	Component reinforcement		Assp	ecified by the	structural engi	neer	
Item 2	Direct support	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 dia. 8
item 2	Indirect support	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 2 dia. 8
Item 3	Edging	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250
Item 4	Direct support	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	
item 4	Indirect support cm <sup>2</sup> /m	1.13	1.13	1.45	1.82	2.18	2.26
Item 5	Component reinforcement	As specified by the structural engineer					
Item 6	Edging		in accordar	nce with DIN EN	N 1992-1-1, 9.	3.1.4 (EC2)	

## Q/QZ 70 to Q/QZ 120

<b>a</b> <sub>s,erf</sub>							ISOPRO® 120
3,011		Q/QZ 70	Q/QZ 80	Q/QZ 90	Q/QZ 100	Q/QZ 110	Q/QZ 120
Item 1	Component reinforcement		Assp	ecified by the	structural eng	ineer	
la ana O	Direct support	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8
Item 2	Indirect support	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8
Item 3	Edging	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250
Itam 4	Direct support	-	-	-	-	-	-
Item 4	Indirect support cm <sup>2</sup> /m	2.59	3.11	4.04	4.67	5.82	6.22
Item 5	Component reinforcement	As specified by the structural engineer					
Item 6	Edging		in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)				

## Edging on the free balcony edge



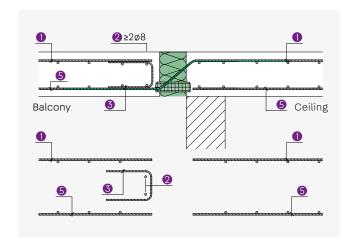


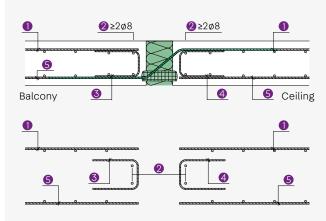
Top view balcony

A-A cross-section

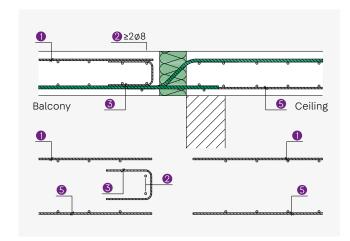
## QS/QSZ10 to QS/QSZ120

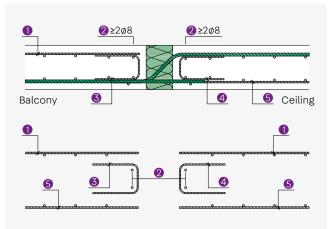
Shear rod dia. 8 -12 on the ceiling, straight – direct and indirect support





Shear rod dia. 14 on the ceiling, straight - direct and indirect support







#### Notes

- For information on the required reinforcement cross-sections for the individual items, see the table on page 65.
- The representations are limited to the QS elements. The same reinforcement specifications apply to QSZ.

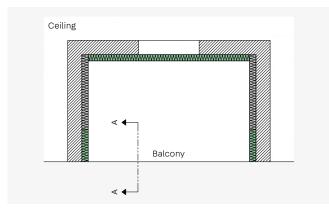
## QS/QSZ 10 to QS/QSZ 60

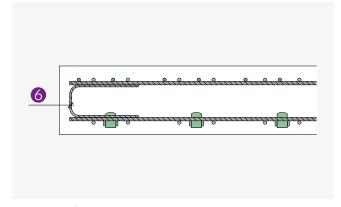
a <sub>s.erf</sub>							ISOPRO® 120
3,611		QS/QSZ 10	QS/QSZ 20	QS/QSZ 30	QS/QSZ 40	QS/QSZ 50	QS/QSZ 60
Item 1	Component reinforcement		Assp	ecified by the	structural engi	ineer	
ltom 0	Direct support	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8
Item 2	Indirect support	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8
Item 3	Edging	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250
Itam 4	Direct support	_	_		_	-	-
Item 4	Indirect support cm <sup>2</sup>	0.65	0.97	1.29	1.01	1.51	2.02
Item 5	Component reinforcement	As specified by the structural engineer					
Item 6	Edging		in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)				

## QS/QSZ 70 to QS/QSZ 120

a <sub>s,erf</sub>							ISOPRO® 120
3,011	0,0.1		QS/QSZ 80	QS/QSZ 90	QS/QSZ 100	QS/QSZ 110	QS/QSZ120
Item 1	Component reinforcement		Assp	ecified by the	structural engi	neer	
ltom 0	Direct support	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8	2 dia. 8
Item 2	Indirect support	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8	2 + 2 dia. 8
Item 3	Edging	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250	≥ dia.6/250
Item 4	Direct support	-	-	-	-	-	-
item 4	Indirect support cm <sup>2</sup>	1.45	2.18	2.91	1.93	3.22	3.86
Item 5	Component reinforcement	As specified by the structural engineer					
Item 6	Edging		in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)				

## Edging on the free balcony edge



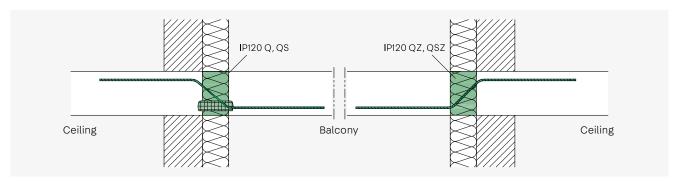


Top view balcony

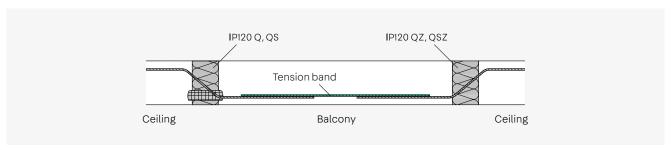
A-A cross-section

## QS/QSZ10 to QS/QSZ120

## Tie rod training



 ${\tt ISOPRO} @120~Q/QZ, QS/QSZ-Installation~cross-section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~with~opposite~types~of~the~same~load~class~section~se$ 



 ${\tt ISOPRO*120~Q/QZ,QS/QSZ-On-site~tie~rod~in~the~bottom~layer~of~reinforcement}$ 

For constraint-free support with a ISOPRO  $^{\circ}$  120 QZ or QSZ, a Q element must be used opposite. A tie rod must be installed

between the two elements in accordance with the shear reinforcement of the ISOPRO® 120 elements.

## QZ tie rod QSZ tie rod

ISOPRO® 120	Tie rod
QZ 10	4 dia. 6*
QZ 20	6 dia. 6*
QZ 30	8 dia. 6*
QZ 40	10 dia. 6*
QZ 50	12 dia. 6*
QZ 60	7 dia. 8
QZ 70	8 dia. 8
QZ 80	10 dia. 8
QZ 90	8 dia. 10
QZ 100	10 dia. 10
QZ 110	8 dia. 12
QZ 120	9 dia. 12

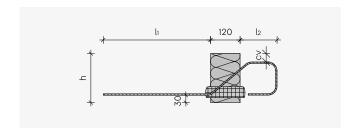
ISOPRO® 120	Tie rod
QSZ 10	2 dia. 8
QSZ 20	3 dia. 8
QSZ 30	4 dia. 8
QSZ 40	2 dia. 10
QSZ 50	3 dia. 10
QSZ 60	4 dia. 10
QSZ 70	2 dia. 12
QSZ 80	3 dia. 12
QSZ 90	4 dia. 12
QSZ 100	2 dia. 14
QSZ 110	3 dia. 14
QSZ 120	4 dia. 14

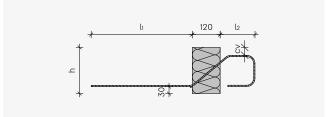
<sup>\*</sup>Elements with shear rods dia. 6 have a looped rod on the ceiling. For all other elements, the shear rod on the ceiling side is straight (see also page 67).

## **Element dimensions**

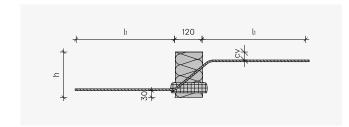
## Q/QZ, QS/QSZ 10 to Q/QZ, QS/QSZ 120

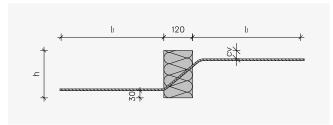
## Shear rod dia. 6



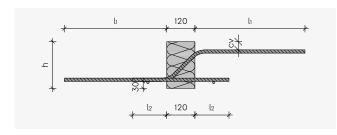


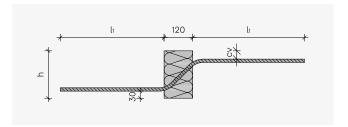
## Shear rod dia. 8-12





## Shear rod dia. 14





## Dimensions in mm

ISOPRO® 120	Q/QZ 10 - 50	Q/QZ 60 - 80 QS/QSZ 10 - 30	Q/QZ 90 - 100 QS/QSZ 40 - 60	Q/QZ 110 - 120 QS/QSZ 70 - 90	
$l_1$	340	450	560	670	790
l <sub>2</sub>	155	-	-		165
h	≥ 160	≥ 160	≥ 170	≥ 180	≥ 190

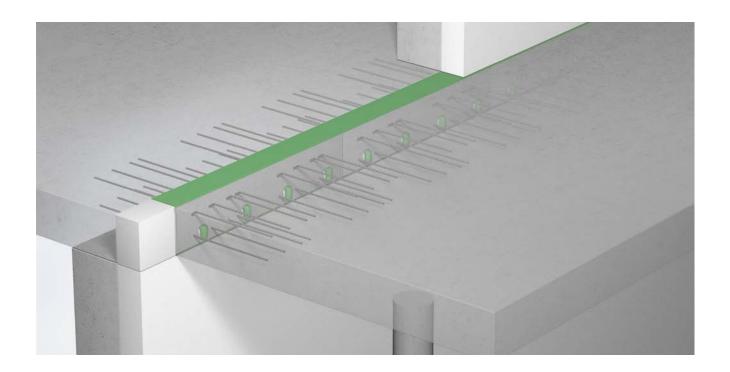
## Concrete cover

<b>Element height h</b> mm	Concrete covering cv mm
160	35
170	45
180	35
190	45
200	35

<b>Element height h</b> mm	Concrete covering cv mm
210	45
220	35
230	45
240	55
250	65

# IP120 QQ, QQS

## Elements for supported balconies with lifting loads



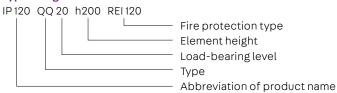
## IP 120 QQ

- For transferring shearing forces
- Element length 1.0 m
- Load-bearing levels QQ 10 to QQ 120
- Element heights from 160 mm
- Fire resistance rating REI 120 available

#### **IP120 QQS**

- For transferring shearing forces
- Element length 0.3 m, 0.4 m or 0.5 m depending on the load-bearing level
- Load-bearing levels QQS 10 to QQS 120
- Element heights from 160 mm
- Fire resistance rating REI 120 available

## Type designation







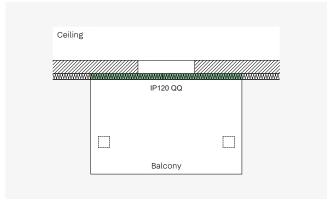




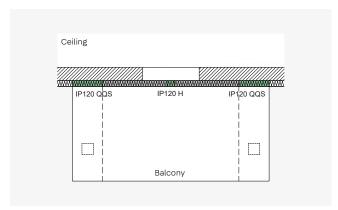
## **Application – Element arrangement**

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

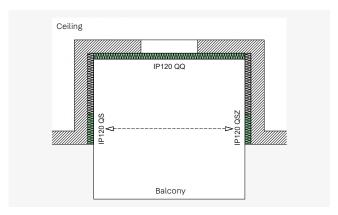
installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



ISOPRO® 120 QQ - Supported balcony with inset support position



ISOPRO\* 120 QQS – Supported balcony with joists and support at specific points with ISOPRO\* 120 QQS elements



 ${\tt ISOPRO}^*$  120 QQ, QS, QZ – Loggia balcony with load peaks at specific points at the front and lifting loads in the rear corner area

For balconies connected with shear force elements, appropriate support must be ensured in all construction stages. Temporary supports may only be removed when the permanent supports

that may be installed at a later date are sufficiently loadbearing and firmly connected to the balcony.

## Dimensioning table for concrete ≥ C25/30

QQ – Dimensioning values of absorbable shearing force  $\boldsymbol{v}_{_{Rd}}$  in kN/m

ISOPRO® 120	Shearing force v <sub>Rd</sub> kN/m	Element height mm	Element length mm	<b>Expansion joint</b> clearance	Assignment Shear rods	Assignment Compression bearings							
QQ 10	± 31.6				2 x 4 dia. 6*	4							
QQ 20	± 47.4				2 x 6 dia. 6*	4							
QQ 30	± 63.2				2 x 8 dia. 6*	4							
QQ 40	± 79.1	≥ 160	≥160	≥ 160			2 x 10 dia. 6*	4					
QQ 50	± 94.9					2 100	2 100	2 100	2 160		01.7	2 x 12 dia. 6*	4
QQ 60	± 98.4										1000	21.7	2 x 7 dia. 8
QQ 70	± 112.4				1000		2 x 8 dia. 8	4					
QQ 80	± 135.3					2 x 10 dia. 8	4						
QQ 90	± 175.7				2 x 8 dia. 10	6							
QQ 100	± 202.9				2 x 10 dia. 10	6							
QQ 110	± 253.0	> 100		10.0	2 x 8 dia. 12	8							
QQ 120	± 270.5	≥ 180	2 180	19.8	2 x 9 dia. 12	8							

<sup>\*</sup>Elements with shear rods dia. 6 have a looped rod on the ceiling. For all other elements, the shear rod on the ceiling side is straight (see also page 76).

QQS – Dimensioning values of absorbable shearing force  $\boldsymbol{V}_{_{\boldsymbol{R}\boldsymbol{d}}}$  in  $k\boldsymbol{N}$ 

ISOPRO® 120	Shearing force V <sub>Rd</sub> kN	Element height mm	Element length mm	Expansion joint clearance m	Assignment Shear rods	Assignment Compression bearings
QQS 10	± 28.1		300		2 x 2 dia. 8	2
QQS 20	± 42.2	≥ 160	400		2 x 3 dia. 8	2
QQS 30	± 56.2		500	01.7	2 x 4 dia. 8	2
QQS 40	± 43.9	≥ 170	300	21.7	2 x 2 dia. 10	2
QQS 50	± 65.9		400		2 x 3 dia. 10	2
QQS 60	± 87.8		500		2 x 4 dia. 10	3
QQS 70	± 63.2		300		2 x 2 dia. 12	2
QQS 80	± 94.9	≥ 180	400	19.8	2 x 3 dia. 12	3
QQS 90	± 126.5		500		2 x 4 dia. 12	4
QQS 100*	± 84.0	≥ 200	300	17.0	2 x 2 dia. 14	3 dia. 14
QQS 110*	± 140.0		400		2 x 3 dia. 14	5 dia. 14
QQS 120*	± 167.9		500		2 x 4 dia. 14	6 dia. 14

<sup>\*</sup>Design with compression rods, fire protection R 90  $\,$ 

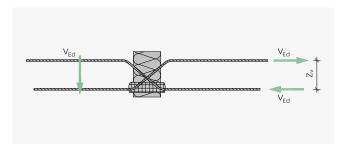
## Dimensioning table

## Moment resulting from eccentric connections

When dimensioning the connection reinforcement on the ceiling for the ISOPRO® 120 type QQ and QQS shear elements, a moment resulting from eccentric connections must also be considered. This moment is to be superimposed on the

moments resulting from the planned loads if the moments are both positive or both negative. The moment is calculated  $\Delta\,M_{_{Ed}}$  on the basis of the assumption that the elements are fully utilised.

$$\Delta M_{Ed} = tan(\alpha)40^{\circ} \cdot V_{Ed} \cdot Z_{v}$$



Lever arm  $\mathbf{z}_{\mathbf{v}}$  for determining the offset moment

## QQ offset moments

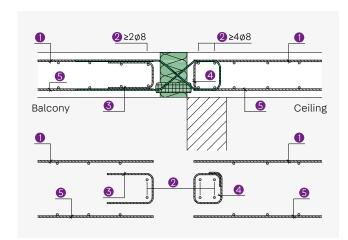
ISOPRO® 120				$\Delta m_{Ed}$ kNm/m
	h = 160-170 mm	h = 180-190 mm	h = 200-210 mm	h = 220-250 mm
QQ 10	3.1	3.8	4.6	5.4
QQ 20	4.6	5.8	6.9	8.0
QQ 30	6.2	7.7	9.2	10.7
QQ 40	7.7	9.6	11.5	13.4
QQ 50	9.3	11.5	13.8	16.1
QQ 60	9.5	11.8	14.2	16.5
QQ 70	10.9	13.5	16.2	18.9
QQ 80	13.1	16.3	19.5	22.7
QQ 90	18.8	20.9	25.1	29.3
QQ 100	21.8	24.2	29.0	33.9
QQ 110	-	29.8	35.9	41.9
QQ 120	-	31.9	38.4	44.8

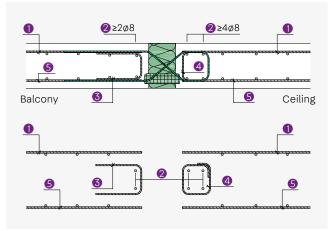
#### **QQS** offset moments

ISOPRO® 120				<b>△M</b> <sub>Ed</sub> kNm
	h = 160-170 mm	h = 180-190 mm	h = 200-210 mm	h = 220-250 mm
QQS 10	2.7	3.4	4.1	4.7
QQS 20	4.1	5.1	6.1	7.1
QQS 30	5.4	6.8	8.1	9.4
QQS 40	4.7	5.2	6.3	7.3
QQS 50	7.1	7.9	9.4	11.0
QQS 60	9.4	10.5	12.6	14.7
QQS 70	-	7.5	9.0	10.5
QQS 80	_	11.2	13.5	15.7
QQS 90	-	14.9	17.9	21.0
QQS 100	<u>-</u>	-	12.1	14.1
QQS 110	-	-	20.2	23.5
QQS 120		-	24.2	28.2

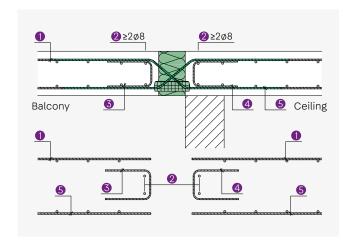
## QQ 10 to QQ 120

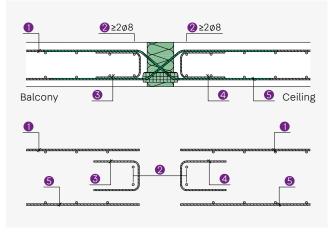
Shear rod dia. 6 on the ceiling, looped – direct and indirect support





Shear rod dia. 8 -12 on the ceiling, straight – direct and indirect support







#### Notes

For information on the required reinforcement cross-sections for the individual items, see the table on page 73.

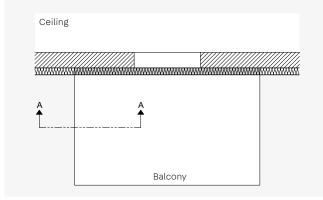
#### QQ 10 to QQ 60

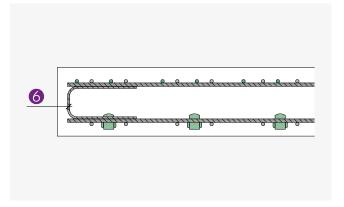
a <sub>s,erf</sub>						I	SOPRO® 120			
0,011		QQ 10	QQ 20	QQ 30	QQ 40	QQ 50	QQ 60			
Item 1	Component reinforcement		As spe	ecified by the s	structural engir	neer				
Item 2	<b>Longitudinal reinforcement</b>	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 4 dia. 8	2 + 2 dia. 8			
Item 3	Edging cm <sup>2</sup> /m	1.13	1.13	1.45	1.82	2.18	2.26			
Item 4	Edging cm <sup>2</sup> /m	1.13	1.13	1.45	1.82	2.18	2.26			
Item 5	Component reinforcement	As specified by the structural engineer								
Item 6	Edging		in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)							

#### QQ 70 to QQ 120

a <sub>s,erf</sub>						IS	OPRO® 120		
		QQ 70	QQ 80	QQ 90	QQ 100	QQ 110	QQ 120		
Item 1	Component reinforcement		As spec	ified by the st	ructural engine	eer			
Item 2	<b>Longitudinal reinforcement</b>			2 + 2 dia	a. 8				
Item 3	Edging cm <sup>2</sup> /m	2.59	3.11	4.04	4.67	5.82	6.22		
Item 4	Edging cm <sup>2</sup> /m	2.59	3.11	4.04	4.67	5.82	6.22		
Item 5	Component reinforcement	As specified by the structural engineer							
Item 6	Edging		in accordance	with DIN EN 1	.992-1-1, 9.3.	1.4 (EC2)			

#### Edging on the free balcony edge





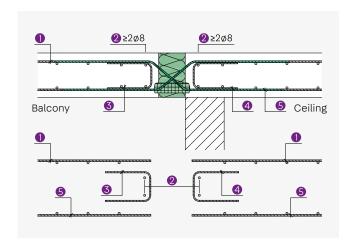
Top view balcony

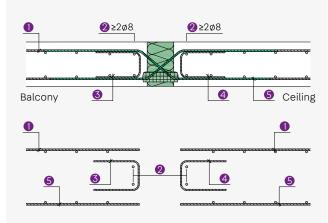
A-A cross-section

### On-site reinforcement

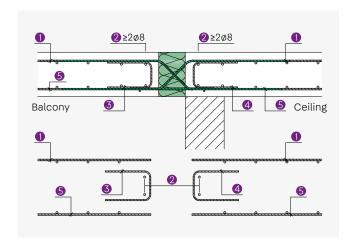
#### QQS 10 to QQS 120

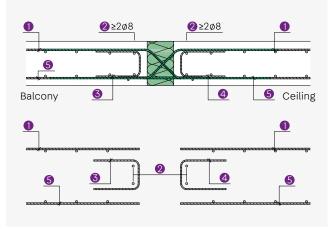
Shear rod dia. 8 -12 on the ceiling, straight – direct and indirect support





Shear rod dia. 14 on the ceiling, straight – direct and indirect support







#### Notes

For information on the required reinforcement cross-sections for the individual items, see the table on page 75.

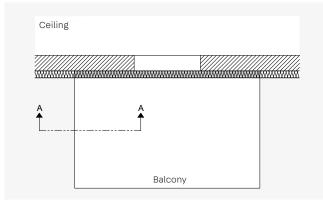
#### QQS 10 to QQS 60

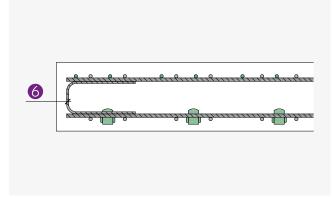
a <sub>s,erf</sub>						IS	OPRO® 120			
3,611		QQS 10	QQS 20	QQS 30	QQS 40	QQS 50	QQS 60			
Item 1	Component reinforcement		As spec	cified by the st	ructural engine	eer				
Item 2	Longitudinal reinforcement			2 + 2 dia	a. 8					
Item 3	Edging cm <sup>2</sup>	0.65	0.97	1.29	1.01	1.51	2.02			
Item 4	Edging cm <sup>2</sup>	0.65	0.97	1.29	1.01	1.51	2.02			
Item 5	Component reinforcement	As specified by the structural engineer								
Item 6	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2)								

#### QQS 70 to QQS 120

a <sub>s,erf</sub>	_					IS	OPRO® 120		
		QQS 70	QQS 80	QQS 90	QQS 100	QQS 110	QQS 120		
Item 1	Component reinforcement		As spec	cified by the st	tructural engin	eer			
Item 2	Longitudinal reinforcement			2 + 2 di	a. 8				
Item 3	Edging cm <sup>2</sup>	1.45	2.18	2.91	1.93	3.22	3.86		
Item 4	Edging cm <sup>2</sup>	1.45	2.18	2.91	1.93	3.22	3.86		
Item 5	Component reinforcement	As specified by the structural engineer							
Item 6	Edging		in accordance	e with DIN EN	1992-1-1, 9.3.	1.4 (EC2)			

#### Edging on the free balcony edge





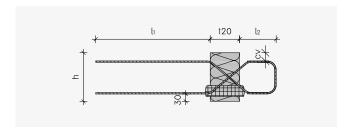
Top view balcony

A-A cross-section

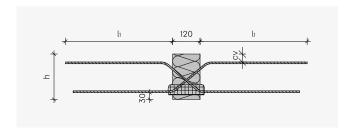
### **Element dimensions**

### QQ / QQS 10 to QQ / QQS 120

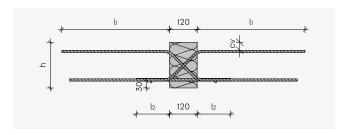
#### Shear rod dia. 6



#### Shear rod dia. 8-12



#### Shear rod dia. 14



#### Dimensions in mm

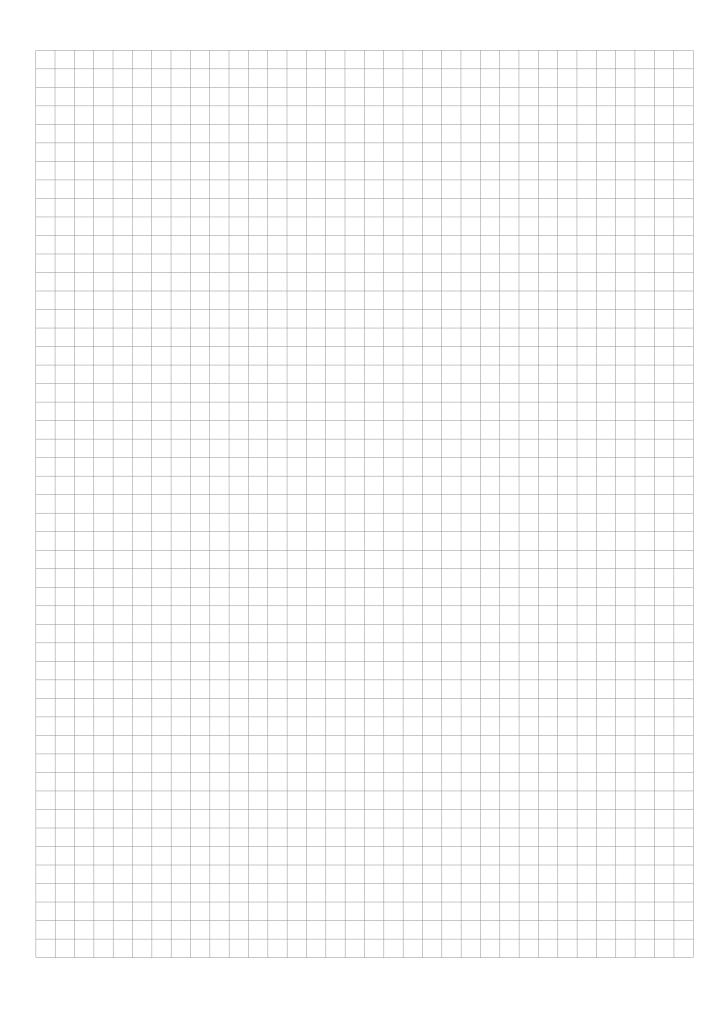
ISOPRO® 120	QQ 10 - 50	QQ 60 - 80 QQS 10 - 30	QQ 90 - 100 QQS 40 - 60	QQ 110 - 120 QQS 70 - 90	QQS 100 - 120
$l_1$	340	450	560	670	790
$l_2$	155	-			165
h	≥160	≥ 160	≥ 170	≥ 180	≥ 200

#### Concrete cover

Element height h mm	<b>Concrete covering cv</b> mm
160	35
170	45
180	35
190	45
200	35

Element height h mm	Concrete covering cv mm
210	45
220	35
230	45
240	55
250	65

PohlCon | H-BAU Technik

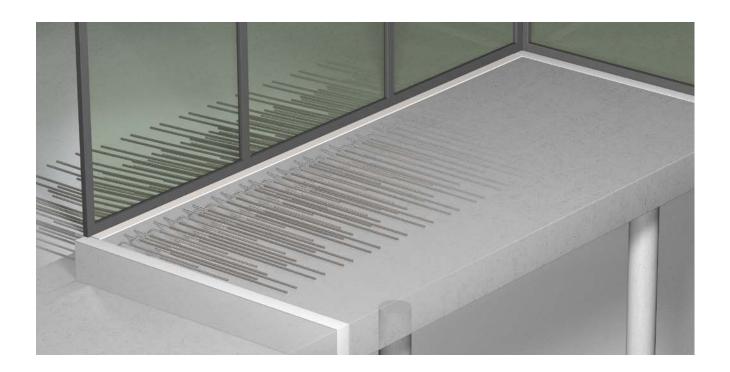




# Through elements

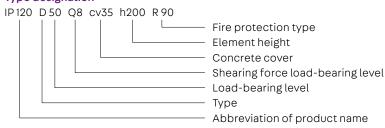
# **IP120 D**

#### Elements for continuous slabs



#### IP120 D

- For transferring torques and shearing forces
- Load-bearing levels D 20 to D 100
- Shearing force load-bearing levels Q8 and Q10
- Concrete covering of tension rods at the top, cv35 or cv50
- Concrete covering of compression rods at the bottom, 30 mm for cv35 and
- Element heights from 160 mm depending on the shearing force load-bearing level
- Fire resistance rating R 90 available
- · Compression level with steel









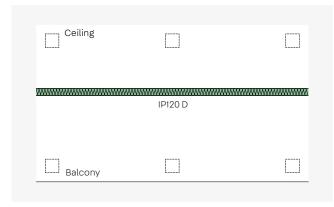




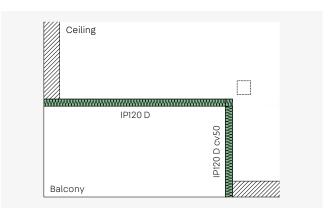
# **Application – Element arrangement**

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

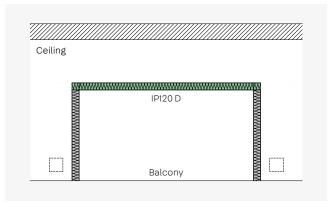
installation on the construction site, etc., on pages 4 – 23 must also be taken into account.



ISOPRO® 120 D - Continuous slab with a glass facade



ISOPRO® 120 D - Internal corner balcony with large dimensions and loads



ISOPRO® 120 D - Inset balcony with glass facade, without direct support



#### Notes on structural design

- $\bullet \quad \text{The joint between the balcony and the ceiling plate must be taken into account in the calculation in the FEM program.}\\$
- With the ISOPRO® 120 D elements, only bending moments perpendicular to the insulating joint can be transferred.
- When determining the cutting sizes, the torsion spring rigidity of the D elements must be included in the calculation iteratively. First, an assumption is made for the torsion spring rigidity of the thermal insulation elements. An element is then selected based on the resulting cutting sizes. In the next step, the actual torsion spring rigidity of the selected element is included in the calculation. A further iteration step may be required to arrive at the final result.
- The elements can be combined with ISOPRO® 120 H to transfer forces perpendicular to and parallel to the joint.

ISOPRO® 120

# Dimensioning table for concrete ≥ C25/30

Dimensioning values of absorbable moments  $\mathbf{m}_{_{\mathrm{Rd}}}$  in kNm/m

Element height mm

depending on cv mm									KO 120
				D 30	D 50				
50	Q6	Q8	Q10	Q6	Q8	Q10	Q6	Q8	Q10
-	±12.4	± 10.7	-	± 20.2	± 18.5	-	± 27.6	± 26.0	-
200	± 13.1	± 11.4	-	± 21.4	± 19.7	-	± 29.3	± 27.6	-
-	± 13.8	± 12.0	± 9.9	± 22.6	± 20.8	± 18.8	± 30.9	± 29.1	± 27.1
210	± 14.6	± 12.6	± 10.5	± 23.8	± 21.9	± 19.8	± 32.6	± 30.7	± 28.6
-	± 15.3	± 13.3	± 11.0	± 25.0	± 23.0	± 20.8	± 34.3	± 32.3	± 30.0
220	± 16.0	± 13.9	± 11.5	± 26.2	± 24.1	± 21.8	± 35.9	± 33.8	± 31.5
-	± 16.8	± 14.5	± 12.0	± 27.4	± 25.2	± 22.8	± 37.6	± 35.4	± 33.0
230	± 17.5	± 15.1	± 12.6	± 28.7	± 26.4	± 23.8	± 39.3	± 37.0	± 34.4
-	± 18.2	± 15.8	± 13.1	± 29.9	± 27.5	± 24.8	± 40.9	± 38.5	± 35.9
240	± 18.9	± 16.4	± 13.6	± 31.1	± 28.6	± 25.8	± 42.6	± 40.1	± 37.3
-	± 19.7	± 17.0	± 14.1	± 32.3	± 29.7	± 26.9	± 44.2	± 41.7	± 38.8
250	± 20.4	± 17.7	± 14.7	± 33.5	± 30.8	± 27.9	± 45.9	± 43.2	± 40.3
-	± 21.1	± 18.3	± 15.2	± 34.7	± 31.9	± 28.9	± 47.6	±44.8	±41.7
-	± 22.6	± 19.6	± 16.2	± 37.2	± 34.2	± 30.9	± 50.9	± 47.9	± 44.6
-	± 24.0	± 20.8	± 17.3	± 39.6	± 36.4	± 32.9	± 54.2	± 51.1	± 47.5
-	± 25.5	± 22.1	± 18.3	± 42.0	± 38.6	± 34.9	± 57.6	± 54.2	± 50.5
	50 - 200 - 210 - 220 - 230 - 240 - 250	300 ev mm       50     Q6       -     ± 12.4       200     ± 13.1       -     ± 13.8       210     ± 14.6       -     ± 15.3       220     ± 16.0       -     ± 16.8       230     ± 17.5       -     ± 18.2       240     ± 18.9       -     ± 19.7       250     ± 20.4       -     ± 21.1       -     ± 22.6       -     ± 24.0	300 cv mm       50     Q6     Q8       -     ± 12.4     ± 10.7       200     ± 13.1     ± 11.4       -     ± 13.8     ± 12.0       210     ± 14.6     ± 12.6       -     ± 15.3     ± 13.3       220     ± 16.0     ± 13.9       -     ± 16.8     ± 14.5       230     ± 17.5     ± 15.1       -     ± 18.2     ± 15.8       240     ± 18.9     ± 16.4       -     ± 19.7     ± 17.0       250     ± 20.4     ± 17.7       -     ± 21.1     ± 18.3       -     ± 22.6     ± 19.6       -     ± 24.0     ± 20.8	Son ev mm    D 20   Q6   Q8   Q10	50         D 20           Q6         Q8         Q10         Q6           -         ±12.4         ±10.7         -         ±20.2           200         ±13.1         ±11.4         -         ±21.4           -         ±13.8         ±12.0         ±9.9         ±22.6           210         ±14.6         ±12.6         ±10.5         ±23.8           -         ±15.3         ±13.3         ±11.0         ±25.0           220         ±16.0         ±13.9         ±11.5         ±26.2           -         ±16.8         ±14.5         ±12.0         ±27.4           230         ±17.5         ±15.1         ±12.6         ±28.7           -         ±18.2         ±15.8         ±13.1         ±29.9           240         ±18.9         ±16.4         ±13.6         ±31.1           -         ±19.7         ±17.0         ±14.1         ±32.3           250         ±20.4         ±17.7         ±14.7         ±33.5           -         ±21.1         ±18.3         ±15.2         ±34.7           -         ±22.6         ±19.6         ±16.2         ±37.2           -	D20   Q6   Q8   Q10   Q6   Q8   Q10   C9   C9   C9   C9   C9   C9   C9   C	D20	D20	D 20

Dimensioning values of absorbable shearing forces  $\boldsymbol{v}_{_{Rd}}$  in kN/m

								ISC	PRO® 120
			D 20			D 30			D 50
	Q6	Q8	Q10	Q6	Q8	Q10	Q6	Q8	Q10
Shearing force V <sub>Rd</sub> kN/m	± 53.0	± 92.0	± 135.0	± 53.0	± 92.0	± 135.0	± 53.0	± 92.0	± 135.0

#### **Dimensions and assignment**

								ISC	DPRO® 120	
			D 20			D 30			D 50	
	Q6	Q8	Q10	Q6	Q8	Q10	Q6	Q8	Q10	
Tension/pressure rods	6 dia. 10	6 dia. 10	6 dia. 10	6 dia. 12	6 dia. 12	6 dia. 12	8 dia. 12	8 dia. 12	8 dia. 12	
Shear rods	2 x 4 dia. 8	2 x 6 dia. 8	2 x 6 dia. 10	2 x 4 dia. 8	2 x 6 dia. 8	2 x 6 dia. 10	2 x 4 dia. 8	2 x 6 dia. 8	2 x 6 dia. 10	
Element length mm		500+500			500+500			500+500		
Distance between expansion joints m	91 /		19.8			19.8				

### Dimensioning values of absorbable moments $\boldsymbol{m}_{_{Rd}}$ in kNm/m

#### Element height mm depending on cv mm

ISOPRO® 120

				D 70			D 90	D 100		
35	50	Q6	Q8	Q10	Q6	Q8	Q10	Q6	Q8	Q10
160	-	± 35.1	± 33.4	-	± 42.5	± 40.9	-	± 45.7	-	-
-	200	± 37.2	± 35.5	-	± 54.1	± 43.4	-	± 48.6	-	-
170	-	± 39.3	± 37.5	± 35.5	± 47.6	± 45.8	± 43.8	± 51.4	±49.4	-
-	210	±41.4	± 39.5	± 37.4	± 50.2	± 48.3	±46.2	± 54.2	± 52.2	-
180	-	± 43.5	±41.5	± 39.3	± 52.8	± 50.8	± 48.5	± 57.0	± 54.9	±52.6
-	220	± 45.6	± 43.5	±41.2	± 55.3	± 53.2	± 50.9	± 59.9	± 57.6	± 55.2
190	-	± 47.7	±45.5	±43.1	± 57.9	± 55.7	± 53.3	± 62.7	± 60.3	± 57.8
-	230	± 49.9	± 47.6	±45.0	± 60.5	± 58.2	± 55.6	± 65.5	± 63.0	± 60.4
200	-	± 52.0	±49.6	±46.9	± 63.0	± 60.6	± 58.0	± 68.3	± 65.7	± 63.0
-	240	± 65.1	± 51.6	± 48.8	± 65.6	± 63.1	± 60.3	± 71.2	± 68.5	±65.6
210	-	± 56.2	± 53.6	± 50.7	± 68.1	± 65.5	± 62.7	± 74.0	± 71.2	± 68.2
-	250	± 58.3	± 55.6	± 52.6	± 70.7	± 68.0	± 65.0	± 76.8	± 73.9	± 70.8
220	-	± 60.4	± 57.6	± 54.6	± 73.3	± 70.5	± 67.4	± 79.6	± 76.6	± 73.4
230	-	± 64.6	± 61.7	± 58.4	± 78.4	±75.4	±72.1	±85.3	±82.0	± 78.6
240	-	± 68.9	± 65.7	± 62.2	± 83.5	± 80.3	± 76.8	± 90.9	± 87.5	± 83.8
250	-	± 73.1	± 69.7	± 66.0	± 88.6	± 85.3	± 81.5	± 96.6	± 92.9	±89.1

#### Dimensioning values of absorbable shearing forces $\boldsymbol{v}_{_{Rd}}$ in kN/m

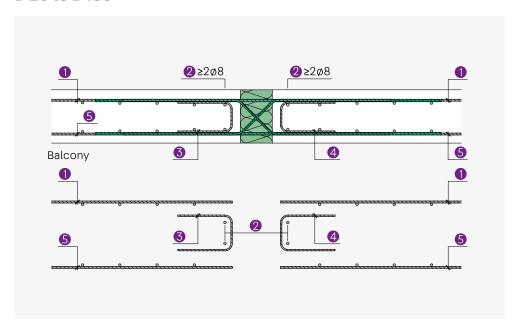
								ISC	PRO® 120
			D 70			D 90			D 100
	Q6	Q8	Q10	Q6	Q8	Q10	Q6	Q8	Q10
Shearing force V <sub>Rd</sub> kN/m	± 53.0	± 92.0	± 135.0	± 53.0	± 92.0	± 135.0	± 92.0	± 135.0	± 180.0

#### Dimensions and assignment

							ISO	PRO® 120
		D 70			D 90			D 100
Q6	Q8	Q10	Q6	Q8	Q10	Q6	Q8	Q10
10 dia.	10 dia.	10 dia.	12 dia.	12 dia.	12 dia.	12 dia.	12 dia.	12 dia.
12	12	12	12	12	12	14	14	14
2 x 4	2 x 6	2 x 6	2 x 4	2 x 6	2 x 6	2 x 6	2 x 6	2 x 6
dia. 8	dia. 8	dia. 10	dia. 8	dia. 8	dia. 10	dia. 8	dia. 10	dia. 12
	500+500			500+500			500+500	
	19.8			19.8			17.0	
	10 dia. 12 2 x 4 dia. 8	10 dia. 10 dia. 12 12 2 x 4 2 x 6 dia. 8 dia. 8 500+500	Q6         Q8         Q10           10 dia.         10 dia.         10 dia.           12         12         12           2 x 4         2 x 6         2 x 6           dia. 8         dia. 8         dia. 10	Q6         Q8         Q10         Q6           10 dia.         10 dia.         10 dia.         12 dia.           12         12         12         12           2 x 4         2 x 6         2 x 6         2 x 4           dia. 8         dia. 8         dia. 10         dia. 8	Q6         Q8         Q10         Q6         Q8           10 dia.         10 dia.         12 dia.         12 dia.           12         12         12         12         12           2 x 4         2 x 6         2 x 6         2 x 4         2 x 6           dia. 8         dia. 8         dia. 10         dia. 8         dia. 8           500+500         500+500	Q6         Q8         Q10         Q6         Q8         Q10           10 dia.         10 dia.         12 dia.	Q6         Q8         Q10         Q6         Q8         Q10         Q6           10 dia.         10 dia.         12 dia.         14 dia.         12 dia.         14 dia.         12 dia.         12 dia.         14 dia.         12 dia.	D70         D90           Q6         Q8         Q10         Q6         Q8         Q10         Q6         Q8           10 dia.         10 dia.         12 dia.         14 dia.         14         14         14           2x4         2x6         2x6         2x4         2x6         2x6         2x6         2x6         2x6         dia.         dia.         10         dia.         10         500+500         500+500         500+500         500+500

# On-site reinforcement

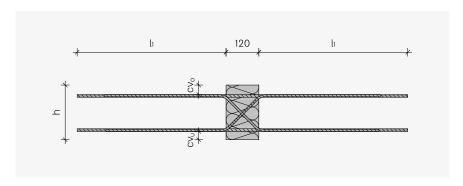
#### D 20 to D 100



a <sub>s.erf</sub>						I	SOPRO® 120
0,011		D 20	D 30	D 50	D 70	D 90	D 100
Item 1	Connection reinforcement cm <sup>2</sup> /m	4.71	6.79	9.05	11.30	13.56	18.48
Item 2	Longitudinal reinforcement	2 + 2 dia. 8					
Item 3	Attachment reinforcement	$a_{s,erf} = v_{Ed} / f_{vd} \ge dia. 6/250$					
Item 4	Attachment reinforcement	$a_{s,erf} = v_{Ed} / f_{yd} \ge dia. 6/250$					
Item 5	Connection reinforcement cm <sup>2</sup> /m	4.71	6.79	9.05	11.30	13.56	18.48

# **Element dimensions**

### D 20 to D 100



#### Dimensions in mm

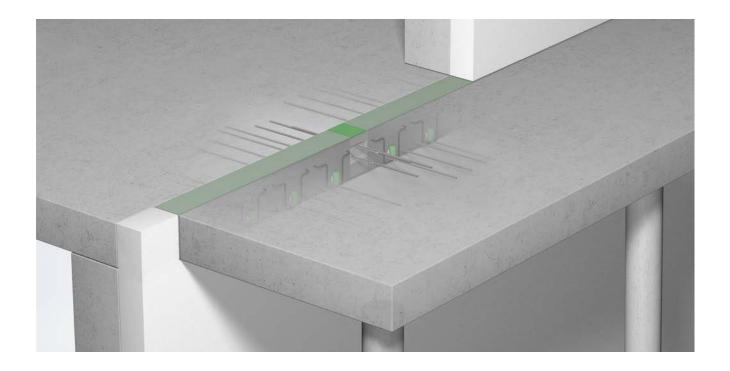
						IS	OPRO® 120
		D 20	D 30	D 50	D 70	D 90	D 100
l <sub>1</sub>		720	840	840	840	840	960
CVo		35/50					
CVu		30/50					
	Q6	160-250					
h	Q8			160-250			
	Q10			180-250			
Element length				500+500			



# Elements for particular loads

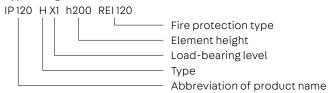
# **IP120H**

#### Elements for planned horizontal loads



#### IP120 H

- ISOPRO® 120 H X for transferring horizontal forces perpendicular to the insulating joint
- ISOPRO® 120 H XY for transferring horizontal forces perpendicular to and parallel to the insulating joint
- Load-bearing levels X1, X2, X1Y1, X2Y2
- Clearly defined concrete covering see product details
- Element heights from 180 mm
- Fire resistance rating REI 120 available



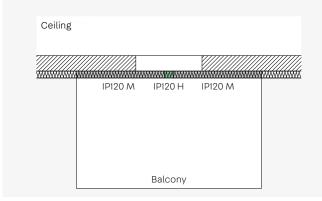




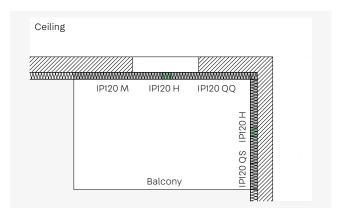
# Application – Element arrangement

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

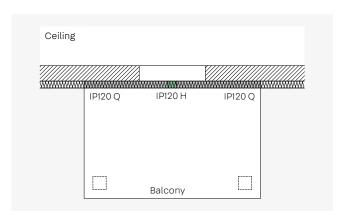
installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



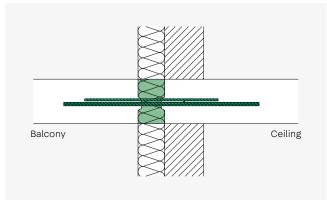
 ${\tt ISOPRO*\,120\,H-Cantilevered\,balcony\,with\,planned\,horizontal\,forces}$ 



ISOPRO® 120 H - Internal corner balcony with planned horizontal forces



 ${\tt ISOPRO}^{\circ}\,120~{\rm H}$  – Balcony on hinged supports with structurally anchored horizontal forces



 ${\tt ISOPRO}^{\circ}\,120\,{\tt H}$  – Installation cross-section in the thermal insulation composite system

# Dimensioning table for concrete ≥ C25/30

#### Dimensioning values of absorbable forces in kN

ISOPRO® 120	HX1	HX2	H X1Y1	H X2Y2
Shearing force V <sub>Rd,y</sub>	-	-	± 10.30	± 34.80
Normal force N <sub>Rd.x</sub>	± 11.50	± 50.90	± 11.50	± 50.90

#### Dimensions and assignment

ISOPRO® 120	HX1	H X2	HX1Y1	H X2Y2
Tension/pressure rods	1 dia. 10	1 dia. 14	1 dia. 10	1 dia. 14
Shear rods		-	2 x 1 dia. 10	2 x 1 dia. 12
Element length mm	150	150	150	150



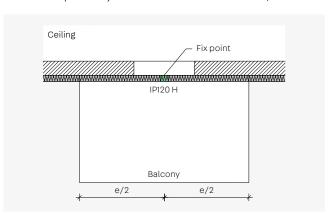
#### Notes on structural design

- The quantity and position of the ISOPRO® 120 H are in accordance with the structural engineer's specifications.
- When using ISOPRO® 120 H, it must be ensured that the length and therefore also the load-bearing capacity of the linear connection is reduced by the proportion of the H elements used.
- Using ISOPRO® 120 H creates fixed points. This must be taken into account when selecting the maximum permissible clearance between expansion joints.
- The ISOPRO® 120 H rods are anchored on both sides of the insulating joint. No connection reinforcement is required for the H elements.

#### Expansion joint clearance

By using ISOPRO® 120 H, a fixed point is created, resulting in increased constraints. The maximum permissible clearance between expansion joints is therefore reduced to e/2 when

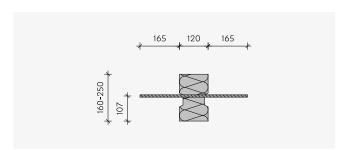
ISOPRO® 120 H is used. Half of the maximum clearance between expansion joints is always measured from the fixed point.



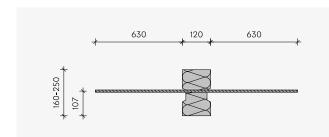
### **Element dimensions**

#### H X1 - H X2Y2

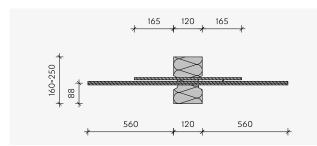
#### View



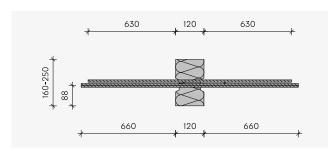
#### ISOPRO® 120 H X1



#### ISOPRO® 120 H X2

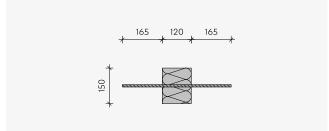


#### ISOPRO® 120 H X1Y1

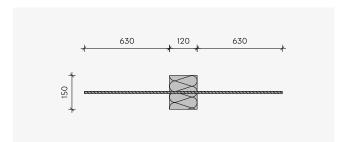


ISOPRO® 120 H X2Y2

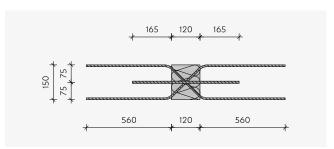
#### View from above



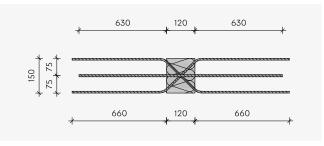
ISOPRO® 120 H X1



#### ISOPRO® 120 H X2



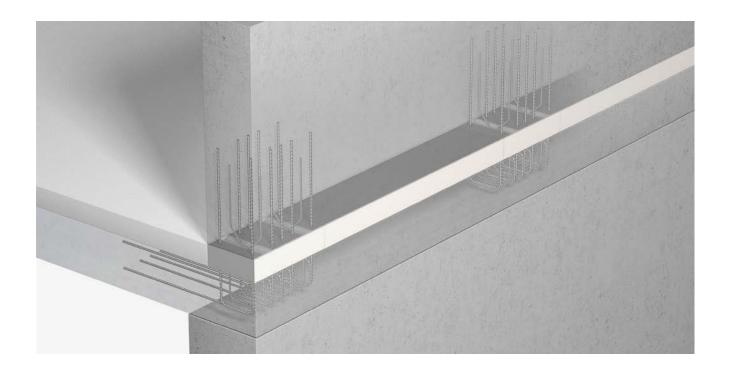
#### ISOPRO® 120 H X1Y1



ISOPRO® 120 H X2Y2

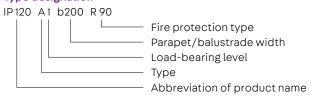
# **IP120A**

#### Elements for parapets and balustrades



#### IP 120 A

- For transferring normal forces, torques and horizontal forces
- Load-bearing levels A1 and A2
- Element length 350 mm
- Parapet/balustrade widths from 150 to 250 mm
- Concrete covering varies depending on parapet thickness see element structure
- Floor thicknesses from 160 mm
- Fire resistance rating R 90 available



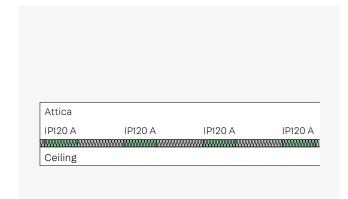




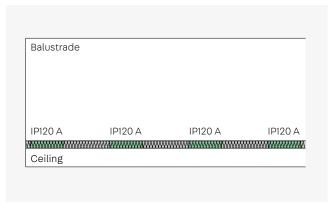
# Application – Element arrangement

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

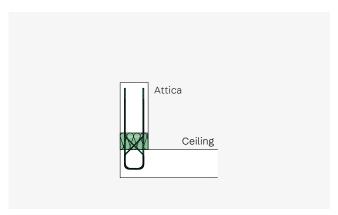
installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



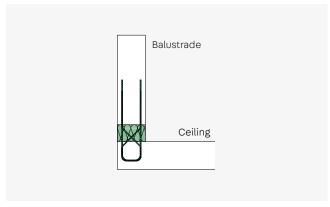
ISOPRO® 120 A - View of parapet connected to the horizontal face



ISOPRO® 120 A - View of balustrade connected to the horizontal face

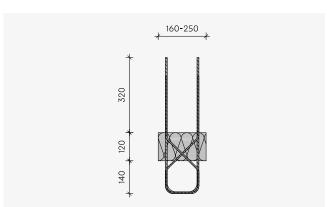


 ${\tt ISOPRO}^{\circ}\,120~{\tt A}$  – Installation cross-section of parapet connected to the horizontal face

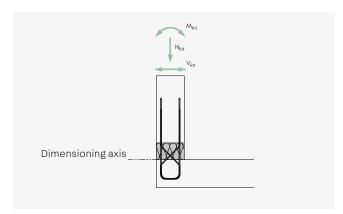


 ${\tt ISOPRO}^{\circ}\,120~{\tt A}$  – Installation cross-section of balustrade connected to the horizontal face

#### **Element dimensions**



#### Sign regulation/static system



# Dimensioning table for concrete ≥ C25/30

#### A1 – Dimensioning values of absorbable forces

ISOPRO® 120	A1 – b < 200 mm	A1 – b ≥ 200 mm

N <sub>Ed</sub> = 0 kN		± 1.75	± 2.5
Moment M <sub>Rd</sub> kNm	$N_{Ed} > 0 kN$	$\pm (1.75 - N_{Ed}/2 \cdot 0.092)$	$\pm (2.5 - N_{Ed}/2 \cdot 0.132)$
Normal force N <sub>Rd</sub> kN	$M_{Ed} = 0 \text{ kNm}$	38.0	38.0
Normat force N <sub>Rd</sub> KIN	$M_{Ed} \neq 0 \text{ kNm}$	$38.0 -  M_{Ed} /0.092 \cdot 2$	$38.0 -  M_{Ed} /0.132 \cdot 2$
Horizontal force V <sub>Rd</sub> kN	V	± 12.0	± 12.0

#### A2 - Dimensioning values of absorbable forces

ISOPRO® 120 A2 - b < 200 mm A2 - b ≥ 200 mm

Mamont M. J.N.	$N_{Ed} = 0 kN$	± 4.4	± 6.3
Moment M <sub>Rd</sub> kNm	$N_{Ed} > 0 kN$	$\pm (4.4 - N_{Ed}/2 \cdot 0.092)$	$\pm (6.3 - N_{Ed}/2 \cdot 0.132)$
M <sub>Ed</sub> = 0 kNi		95.0	95.0
Normal force N <sub>Rd</sub> kN	$M_{Ed} \neq 0 \text{ kNm}$	95.0 -  M <sub>Ed</sub>  /0.092 · 2	$95.0 -  M_{Ed} /0.132 \cdot 2$
Horizontal force V <sub>Rd</sub> kN	V	± 12.0	± 12.0



#### Notes

- Only a compressive force can be transferred as the normal force.
- The normal force  $N_{Rd}$  specified in the table corresponds to the maximum transmissible compressive force depending on the type and concrete quality.
- The following clearances must be maintained around the edges of ceilings or balustrades and around expansion joints:
  - Clearance from the edge is not required around balustrades
  - A 50 mm clearance from the edge must be maintained in ceilings.

#### Concrete cover

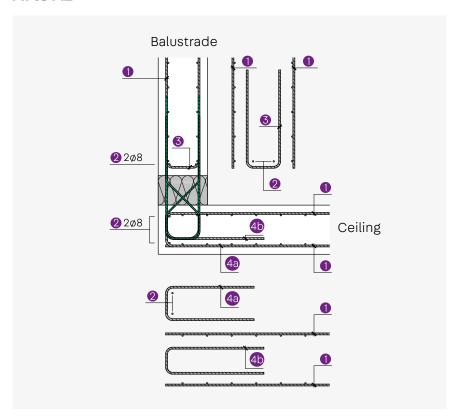
Attica/balustrade width b mm	Concrete covering cv mm
150	25
160	30
170	35
180	40
190	45
200	30
210	35
220	40
230	45
240	50
250	55

#### Dimensions and assignment

ISOPRO® 120	A1	A2
Attica/balustrade width b mm	150 - 250	150 - 250
Tension/pressure rods	2 dia. 8	5 dia. 8
Horizontal force rods	2 x 2 dia. 6	2 x 2 dia. 6
Element length mm	350	350
Distance between expansion joints m	21.7	21.7

# **On-site reinforcement**

#### A1 to A2

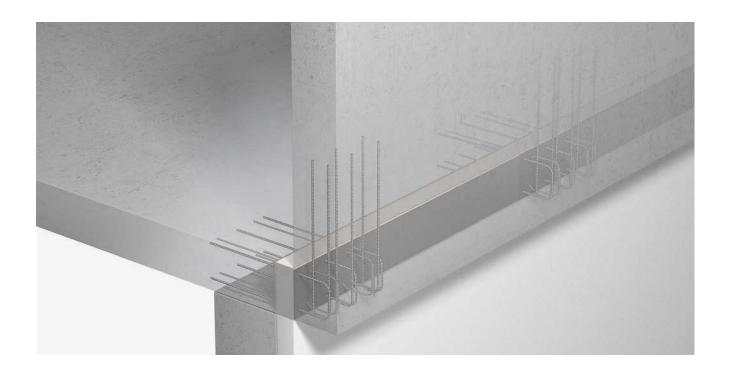


a <sub>s,erf</sub>			ISOPRO® 120
		A1	A2
Item 1	Connection reinforcement	2 dia. 8	5 dia. 8
Item 2	Longitudinal reinforcement	2 + 2 dia. 8	2 + 2 dia. 8
Item 3	Attachment reinforcement	2 dia. 6	2 dia. 6
Item 4a	Edging	≥ dia. 6/250	≥ dia. 6/250
Item 4b	Connection reinforcement*	2 dia. 8	5 dia. 8

<sup>\*</sup>supplied

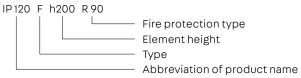
# **IP120F**

#### Elements for balustrades connected to the vertical face



#### IP 120 F

- For transferring shearing forces, torques and horizontal forces
- Element length 350 mm
- Element heights from 160 to 250 mm
- Concrete covering varies depending on element height see element structure
- Balustrade thicknesses from 150 mm
- Fire resistance rating R 90 available



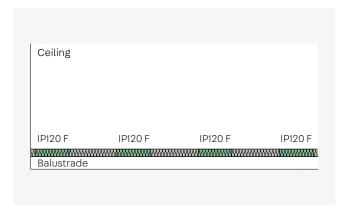




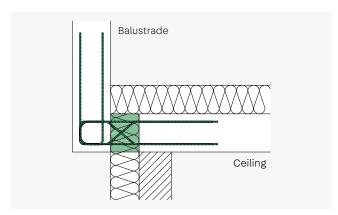
# **Application – Element arrangement**

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

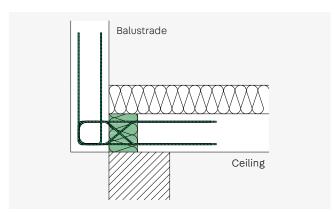
installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



ISOPRO® 120 F - Plan view of balustrade connected to the vertical face

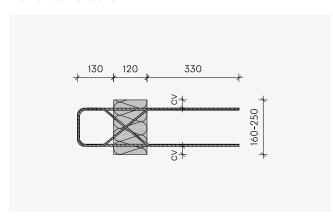


 ${\tt ISOPRO}^{\circ}$  120 F – Installation cross-section of a balustrade connected to the vertical face with a thermal insulation composite system

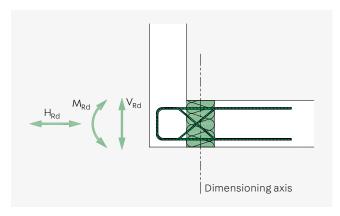


 ${\tt ISOPRO^{\oplus}\,120\,F}$  – Installation cross-section of a balustrade connected to the vertical face with single-leaf masonry

#### **Element dimensions**



#### Sign regulation/static system



# Dimensioning table for concrete ≥ C25/30

#### Dimensioning values of absorbable forces

ISOPRO® 120	F – b < 200 mm	F – b ≥ 200 mm
Moment M <sub>Rd</sub> kNm	± 2.1	± 3.0
Horizontal force N <sub>Rd</sub> kN	± 3.5	± 3.5
Shearing force V <sub>Rd</sub> kN	± 12.0	± 12.0



#### Notes

The following clearances must be maintained around the edges of ceilings or balustrades and around expansion joints:

- A 50 mm clearance from the edge must be maintained in balustrades.
- Clearance from the edge is not required in ceilings.

#### Concrete cover

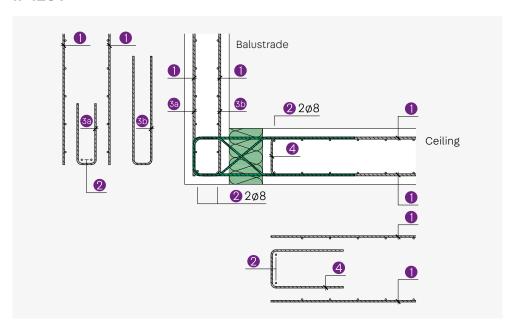
Element height h mm	Concrete covering cv mm
160	30
170	
180	40
190	45
200	30
210	
220	40
230	45
240	50
250	55

#### Dimensions and assignment

ISOPRO® 120	F
Balustrade width b mm	160 - 250
Tension/pressure rods	3 dia. 8
Horizontal force rods	2 x 2 dia. 6
Element length mm	350
Distance between expansion joints m	21.7

### **On-site reinforcement**

#### IP120 F



a <sub>s,erf</sub>		ISOPRO® 120
5,5		F
Item 1	<b>Connection reinforcement</b>	3 dia. 8
Item 2	Longitudinal reinforcement	2 + 2 dia. 8
Item 3a	Attachment reinforcement	3 dia. 8
Item 3b	Connection reinforcement*	≥ dia. 6/250
Item 4	Edging	≥ dia. 6/250

<sup>\*</sup>supplied



#### Notes

- For the reinforcement and selection of clearances between the ISOPRO® 120 F, note the ability for concreting.
- For ISOPRO® 120 F with balustrade widths of 160 to 190 mm, item 3a can be omitted, as this is covered by item 3b.

# **IP1200**

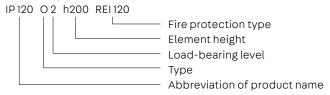
#### **Elements for brackets**



#### IP120 O

For brackets that are used to support masonry or prefabricated elements

- For transferring shearing forces, the resulting torques and horizontal forces
- Load-bearing levels O1 and O2
- Element length 250 mm
- Element heights from 180 to 250 mm
- Concrete covering varies depending on element height see element structure
- Bracket widths O1 from 160 mm, O2 from 200 mm
- Insulation thickness 120 mm
- Fire resistance rating REI 120 available





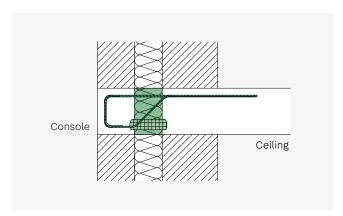
# Application – Element arrangement

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

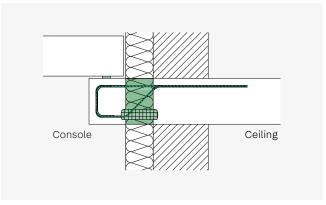
installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



ISOPRO® 120 O - Plan view of corbel

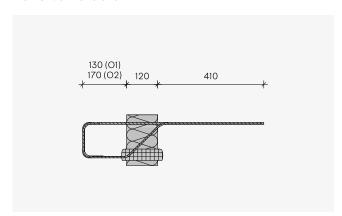


ISOPRO® 120 O - Corbel with facing masonry

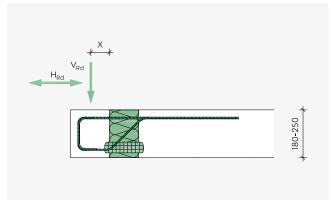


 ${\tt ISOPRO}^{\circ}$  120 O – Corbel as support for a prefabricated component, support with centring bearing

#### **Element dimensions**



#### Sign regulation static system



# Dimensioning table for concrete ≥ C25/30

#### O1 – Dimensioning values of absorbable forces

ISOPRO® 120 O1

Load application point x mm		≤ 60	≤75	≤ 85	≤ 95	≤ 105
Shearing force V <sub>Rd</sub> kN depending on the element height h mm	≥ 180	24.2	24.2	24.2	23.8	19.5
	≥ 220	24.2	24.2	24.2	24.2	24.2
Horizontal force H <sub>Rd</sub> kN		± 0.1 · V <sub>Ed</sub>				

#### O2 – Dimensioning values of absorbable forces

ISOPRO® 120 O2

Load application point	<b>x</b> mm	≤115	≤125	≤ 135	≤ 145
Shearing force V <sub>Rd</sub> kN	≥180	24.6	20.8	17.6	14.7
depending on the element height h mm	≥ 220	26.5	26.5	23.6	19.8
Horizontal force H <sub>Rd</sub> kN	I		± 0.1	$\cdot$ V <sub>Ed</sub>	



#### Notes

The values in the dimensioning table assume a load application area with a width of 115 mm.

The following clearances must be maintained around the edges of ceilings or balustrades and around expansion joints:

- A 50 mm clearance from the edge must be maintained in the corbel.
- Clearance from the edge is not required in balustrades.

#### Concrete cover

<b>Element height h</b> mm	Concrete covering at the top cv, mm	Concrete covering at the bottom cv <sub>u</sub> mm
180	35	30
190	35	40
200	35	50
210	35	60
220	35	30
230	35	40
240	35	50
250	35	60

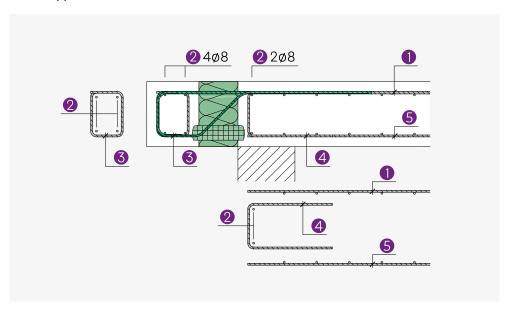
#### Dimensions and assignment

ISOPRO® 120	01	02
min. corbel widths mm	160	200
Element height h mm	180 - 250	180 - 250
Tension rods	2 dia. 8	2 dia. 8
Shear rods	3 dia. 8	3 dia. 8
Compression bearings	2	2
Element length mm	250	250
$\textbf{Distance between expansion joints} \ m$	21.7	21.7

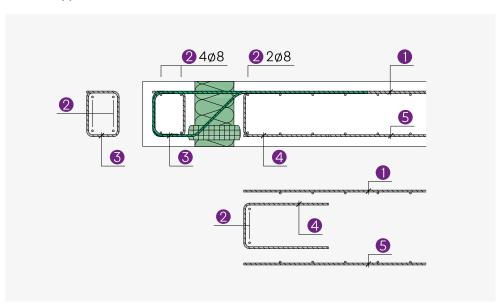
# **On-site reinforcement**

#### O1 and O2

#### **Direct support**



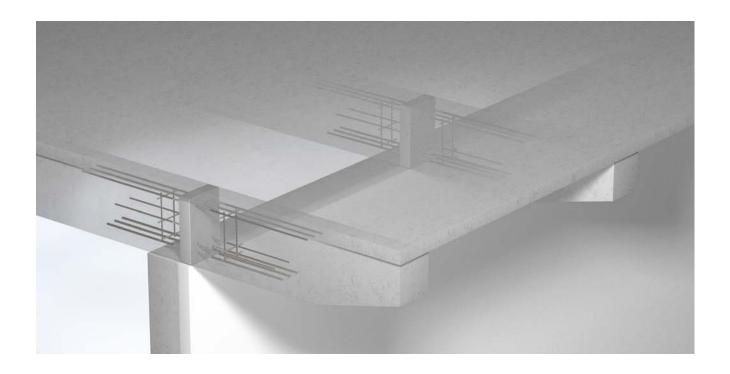
#### Indirect support



a <sub>s.erf</sub>			ISOPRO® 120
3,011		01	02
Item 1	Connection reinforcement	4 dia. 8	4 dia. 8
Item 2	Longitudinal reinforcement	≥ 4 + 2 dia. 8	≥ 4 + 2 dia. 8
Item 3	Corbel reinforcement	As specified by the s	tructural engineer
Idama 4	Direct support	in accordance with DIN EN 1992-	1-1, 9.3.1.4 (EC2) ≥ dia. 6/250
Item 4	Indirect support cm <sup>2</sup>	≥ 0.64	≥ 0.64
Item 5	Component reinforcement	As specified by the s	tructural engineer

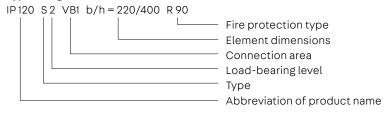
# **IP120S**

### Elements for cantilevered joists



#### IP120 S

- For transferring torques and shearing forces
- Load-bearing levels S1 to S4
- Element widths from 220 to 300 mm
- Element heights from 300 to 600 mm
- Concrete covering cv50 at the top, bottom and side
- Fire resistance rating R 90 available



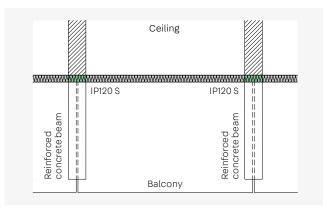




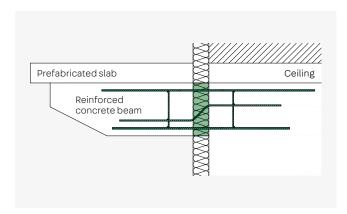
# Application – Element arrangement

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

installation on the construction site, etc., on pages 4 - 23 must also be taken into account.

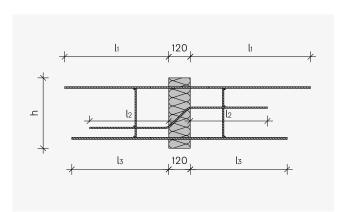


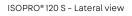
 $ISOPRO^*\,120\,S-Balcony\,construction\,with\,prefabricated\,slabs\,that\,are\,not\,structurally\,connected,\,and\,load-bearing\,reinforced\,concrete\,beams$ 

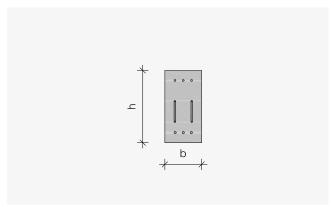


ISOPRO® 120 S - Installation cross-section with prefabricated slabs

#### **Element dimensions**







ISOPRO® 120 S - Front view

ISOPRO® 120	\$1	\$2	\$3	\$4	
l <sub>1</sub> *	740	860	860	860	
$l_2$	440	555	660	775	
$l_3$	580	650	785	955	
b	220-300				
h		300-600			

<sup>\*</sup>The anchoring length of the tension rods is designed for connection area 1, \*good connection conditions\*. On request, the anchoring length of the tension rods can also be designed for connection area 2, \*moderate connection conditions\*.

# Dimensioning table for concrete ≥ C25/30

Dimensioning values of absorbable moments  $\boldsymbol{m}_{_{Rd}}$  in kNm

Element height				ISOPRO® 120
mm	S1	S2	\$3	\$4
300	19.4	24.0	33.4	47.7
350	24.5	30.5	42.4	60.8
400	29.6	36.9	51.4	73.9
600	50.1	62.6	87.5	126.4

Dimensioning values of absorbable shearing forces  $\boldsymbol{v}_{_{Rd}}$  in kN

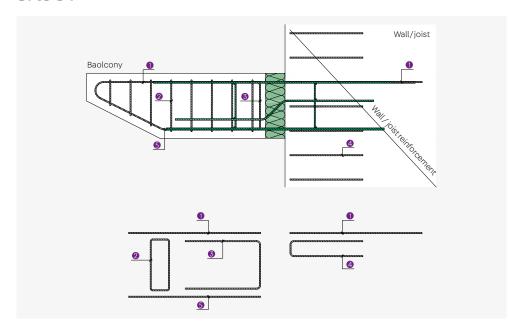
ISOPRO® 120	\$1	\$2	\$3	\$4
Shearing force V <sub>Rd</sub> kN	30.9	48.3	69.5	94.6

#### Dimensions and assignment

ISOPRO® 120	\$1	S2	S3	\$4
Tension rods	3 dia. 10	3 dia. 12	3 dia. 14	3 dia. 16
Shearrods	2 dia. 8	2 dia. 10	2 dia. 12	2 dia. 14
Pressure rods	3 dia. 12	3 dia. 14	3 dia. 14	3 dia. 20
Element width mm	220 - 300			
Element height mm	300 - 600			
Distance between expansion joints m	19.8	17.0	17.0	13.5

# On-site reinforcement

#### S1 to S4



a <sub>s,erf</sub>		ISOPRO® 120			
0,0.1		\$1	S2	S3	\$4
Item 1	Connection reinforcement cm <sup>2</sup>	2.35	3.39	4.61	6.03
Item 2	Bracket reinforcement	As specified by the structural engineer			
Item 3	Attachment reinforcement cm <sup>2</sup>	0.71	1.11	1.59	2.17
Item 4	Edging	in accordance with DIN EN 1992-1-1, 9.3.1.4 (EC2) ≥ dia. 6/250			
Item 5	Component reinforcement	As specified by the structural engineer			

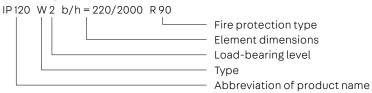
# **IP120W**

#### Elements for cantilevered reinforced concrete walls



#### **IP120W**

- For transferring torques, shearing forces and horizontal forces
- Load-bearing levels W1 to W4
- Element widths from 150 to 250 mm
- Element heights from 1500 to 3500 mm
- Anchoring length of tension rods for connection area 2 "moderate connection
- Concrete covering cv50 at the top and bottom, and cv25 to cv50 at the side, depending on the element width
- Fire resistance rating R 90 available
- Elements supplied in at least three sub-elements: bottom section with compression and shear rods, intermediate section and top section with tension rods. For large element heights, additional intermediate sections are added.





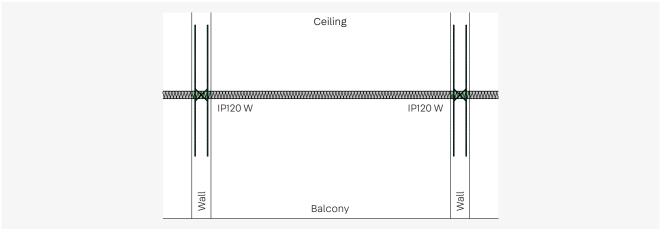




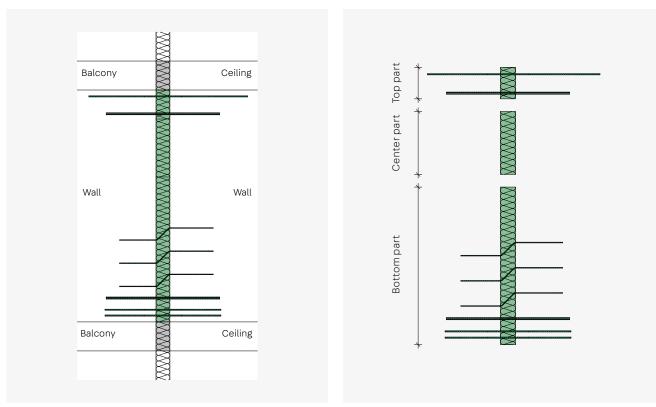
## Application – Element arrangement

This chapter contains planning aids and specific information about this product. Moreover, the general information on materials, dimensioning, thermal insulation and fire protection,

installation on the construction site, etc., on pages 4 - 23 must also be taken into account.



 ${\tt ISOPRO} \hbox{$^\circ$ 120 W-Arrangement of elements in the planview in combination with a balcony slab}$ 



 ${\tt ISOPRO}^*\,120$  W - Installation cross-section with wall slab connected to the balcony slab monolithically

ISOPRO® 120 W - Element structure

## Dimensioning table for concrete ≥ C25/30

#### Dimensioning values of absorbable moments $m_{_{Rd}}$ in kNm

Element height	ISOPRO® 120					
mm	W1	W2	W3	W4		
≥ 1,500	64.7	127.0	178.7	178.7		
≥ 1,750	76.6	150.7	212.7	212.7		
≥ 2,000	88.4	174.4	246.8	246.8		
≥ 2,250	100.3	198.1	280.8	280.8		
≥ 2,500	112.1	221.8	314.8	314.8		
≥ 2,750	124.0	245.5	348.8	348.8		
≥ 3,000	135.8	269.2	382.9	382.9		

#### Dimensioning values of absorbable shearing forces $V_{Rd}$ in kN and horizontal forces $H_{Rd}$ in kN

ISOPRO® 120	W1	W2	W3	W4
Shearing force V <sub>Rd</sub> kN	51.1	92.7	154.5	241.3
Horizontal force H <sub>Rd</sub> kN	± 17.4	± 17.4	± 17.4	± 17.4

#### Dimensions and assignment

ISOPRO® 120	W1	W2	W3	W4	
Tension rods	2 dia. 10	4 dia. 10	4 dia. 12	4 dia. 12	
Shear rods	6 dia. 6	6 dia. 8	10 dia. 8	10 dia. 10	
Horizontal rods	2 x 2 dia. 8				
Pressure rods	4 dia. 10	6 dia. 10	6 dia. 12	6 dia. 14	
Element width mm	150 - 250				
Element height mm	1500 - 3500				
Distance between expansion joints m	21.7	21.7	19.8	17.0	

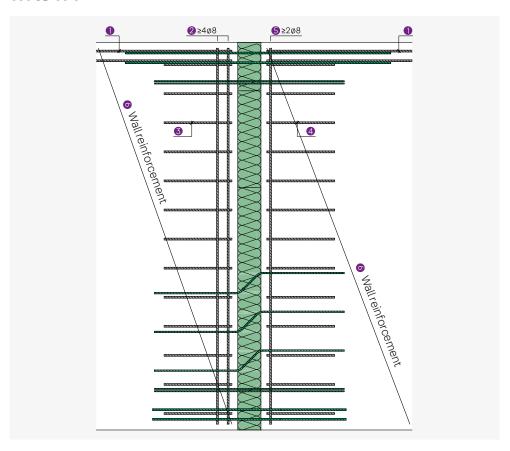


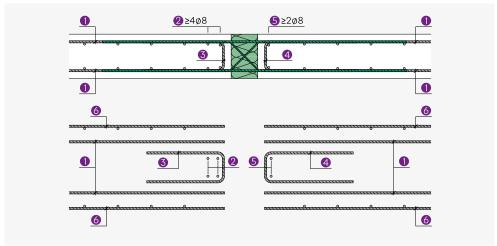
#### Notes on structural design

- The anchoring length of the tension rods is designed for connection area 2, "moderate connection conditions".
- Moments from wind loads perpendicular to the wall slab cannot be absorbed by the ISOPRO® 120 W element. These loads are transferred through the stiffening effect of the monolithically connected balcony slabs. If this is not possible, the ISOPRO® 120 W can be supplemented with an ISOPRO® 120 D. This then replaces the intermediate component.

# On-site reinforcement

## W1 to W4

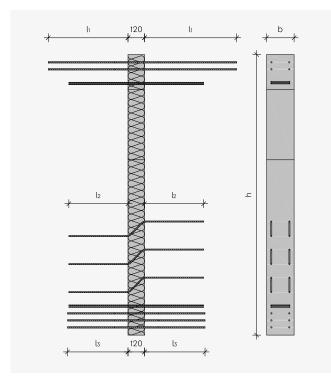


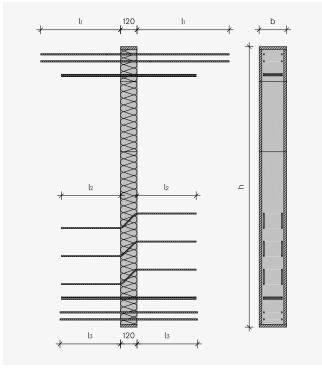


RO® 120	ISC					a <sub>s,erf</sub>	
W4	W3	W2	W1				
4.50	4.50	3.14	1.57	<b>nt</b> cm²	Connection reinforcement cm	Item 1	
5.54	3.55	2.13	1.19	nent cm²	Attachment reinforcement	Item 2	
As specified by the structural engineer ≥ dia. 6/250					Edging	Item 3	
As specified by the structural engineer ≥ dia. 6/250					Edging	Item 4	
As specified by the structural engineer				nent	Attachment reinforcement	Item 5	
As specified by the structural engineer					Wall reinforcement	Item 6	
	neer≥dia.6/250 neer≥dia.6/250 Il engineer	d by the structural end by the structural endecified by the structural	As specified As specified As spe		Edging Edging Attachment reinforcement	Item 3 Item 4 Item 5	

## **Element dimensions**

## W1 to W4



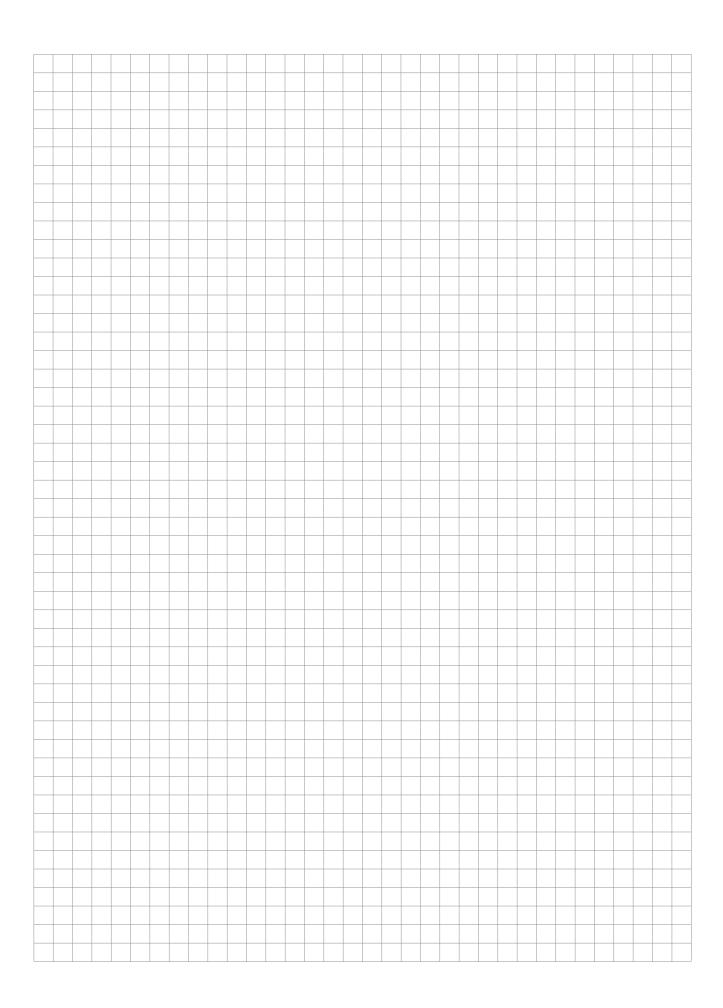


ISOPRO® 120 W

ISOPRO® 120 W R 90 - Circumferential fireproof panels

#### Dimensions in mm

ISOPRO® 120	W1	W2	W3	W4
$l_1$	740	740	860	860
$l_2$	330/390	440	440	555
$l_3$	480	480	570	650
b	150-250			
h	1.500-3.000			

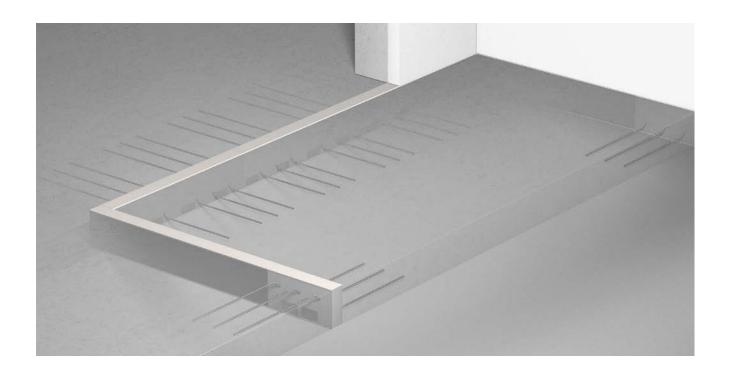




# Insulation elements without structural function

# **IP120 ZISO**

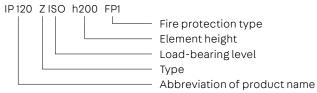
## Elements as intermediate insulation



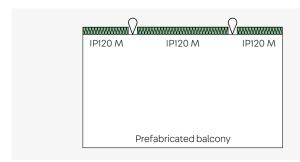
#### IP120 Z ISO

- Intermediate insulation without structural function
- Length: 1.0 m
- Element heights from 160 to 250 mm
- Short elements available on request
- Fire resistance rating REI 120 (FP1) with fireproof panels available

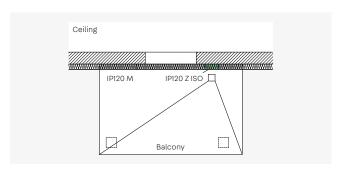
#### Type designation



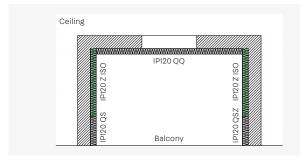
## **Application – Element arrangement**



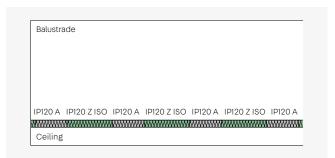
 $\rm ISOPRO^*\,120\,\,Z\,ISO$  – Balcony as prefabricated component with transport anchor – Z-ISO elements are added on site



ISOPRO® 120 Z ISO - Balcony on supports - Z ISO elements in the drainage recess area

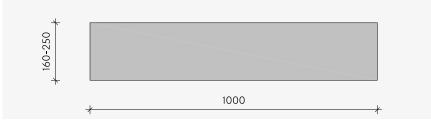


ISOPRO® 120 Z ISO - Loggia with support at specific points

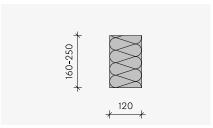


ISOPRO® 120 Z ISO - Use in a parapet

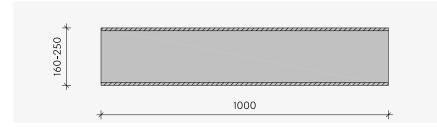
#### **Element dimensions**



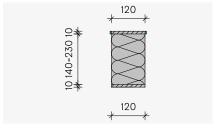
ISOPRO® 120 Z ISO - View



ISOPRO® 120 Z ISO - Cross-section



 ${\tt ISOPRO^{\circ}\,120\,Z\,ISO\,FP1}$  – View with fireproof panels at the top and bottom



ISOPRO® 120 Z ISO FP1 - Cross-section



#### Notes

- When using ISOPRO® 120 Z ISO, it must be ensured that the length and therefore also the load-bearing capacity of
  the linear connection is reduced by the proportion of the length of the Z-ISO elements (in per cent) in relation to the
  overall connection length.
- The fire resistance class of the Z-ISO element corresponds to the maximum fire resistance class of the static load-bearing ISOPRO® 120 elements used in the linear connection:
  - Z ISO in combination with ISOPRO® 120 elements with compression bearings REI 120
  - Z ISO in combination with ISOPRO® 120 elements with compression rods R 90

# Our synergy concept for your benefit

With us, you benefit from the collective experience of three established manufacturers, who combine products and expertise in a comprehensive range. That is the PohlCon synergy concept.



#### Full-service consulting

Our extensive network of consultants is available to answer all your questions about our products on site. From planning to use, you can enjoy personal support from our qualified employees.



#### **Digital solutions**

Our digital solutions provide targeted support in planning with our products. From tender texts to CAD details and BIM data, right through to modern software solutions, we offer customized support for your planning process.



#### 7 fields of application

We think in terms of holistic solutions. This is why we have combined our products into seven fields of application, where you can benefit from their synergy and the overall PohlCon product range.



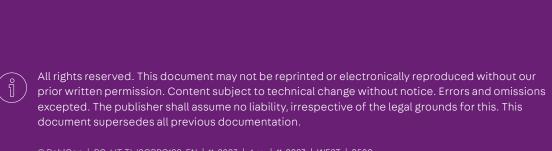
#### 10 product categories

In order to find the right product in our extensive range even faster, we have divided our products into ten product categories. This way you can navigate clearly and precisely between our products.



#### Individual solutions

Is there no series product on the market that is suitable for your project? We realize unique construction projects and deal with exceptional challenges using the many years of expertise of the three manufacturing brands.



### PohlCon GmbH

Nobelstraße 51 12057 Berlin Germany

T +49 (0) 30 68283-04 F +49 (0) 30 68283-383

www.pohlcon.com