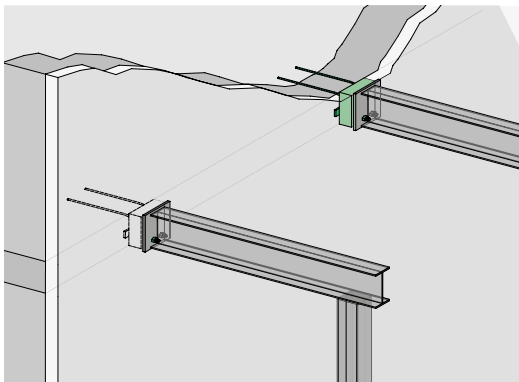


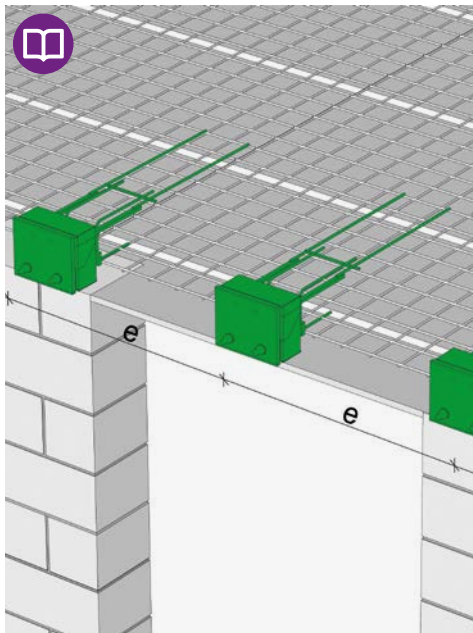
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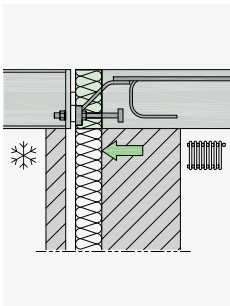
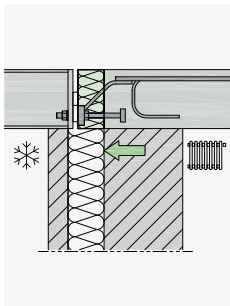
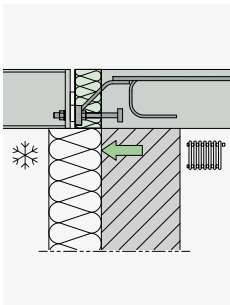
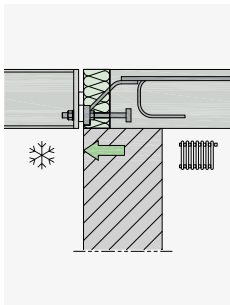
Einbauhinweise

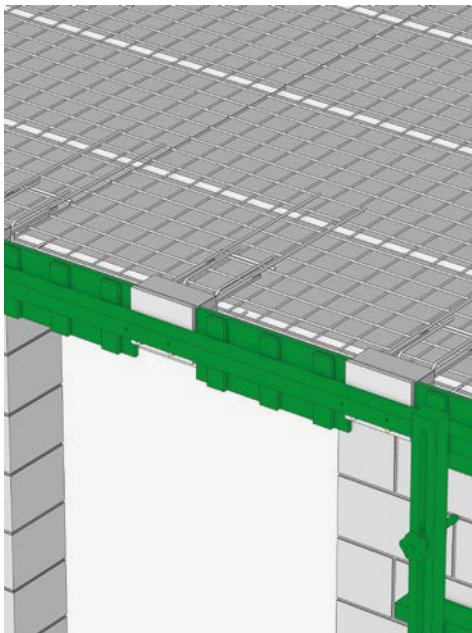
Installation instructions

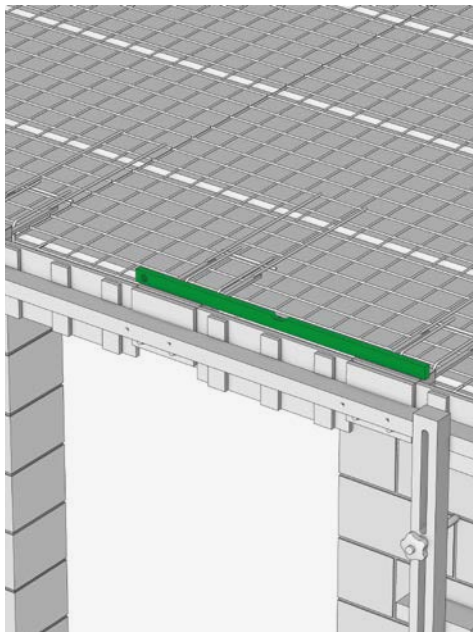


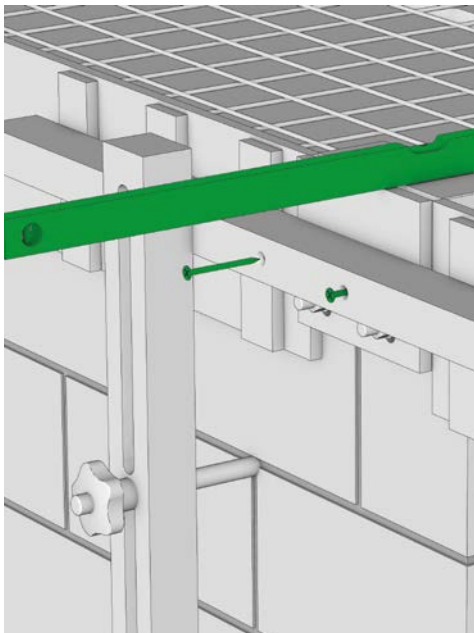
Step 1: Rohbau | Structural work

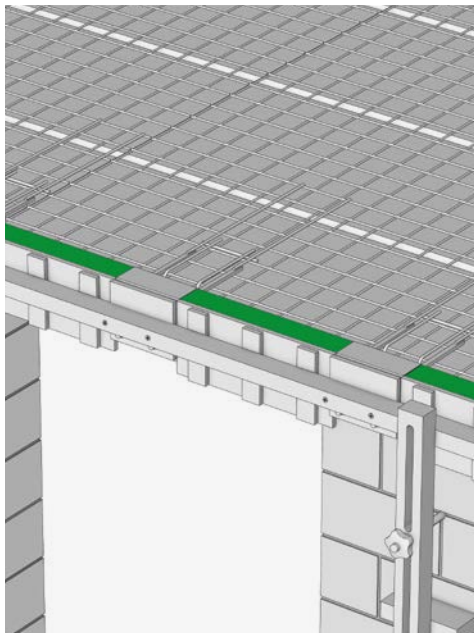


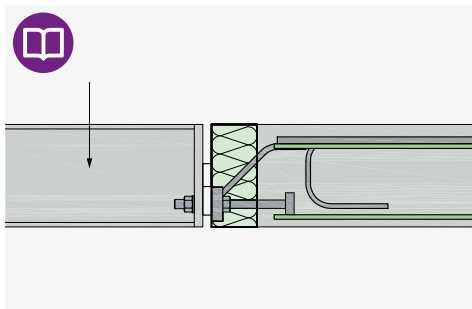


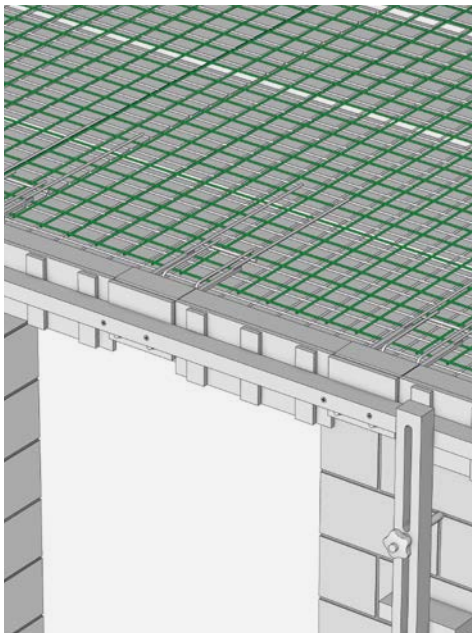


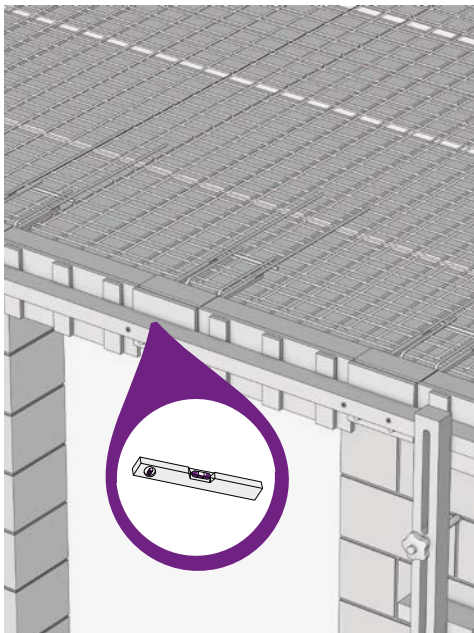














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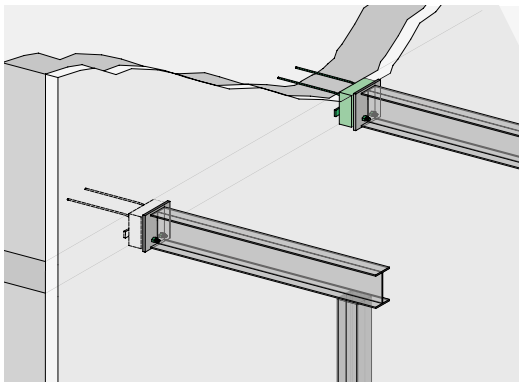
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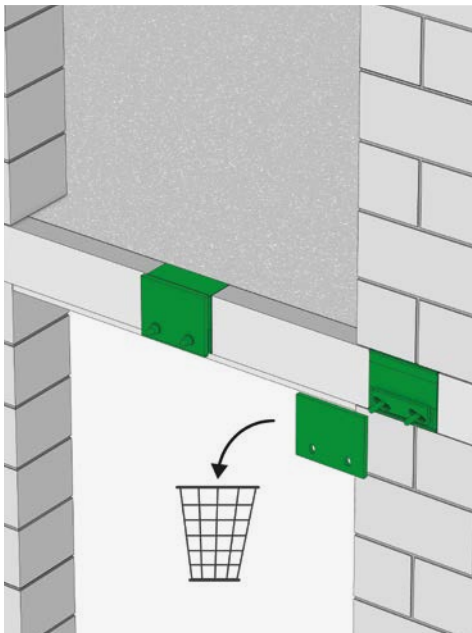
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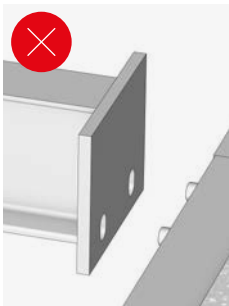
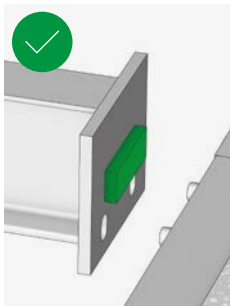
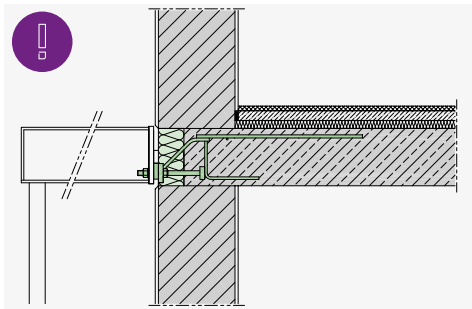
Einbauhinweise

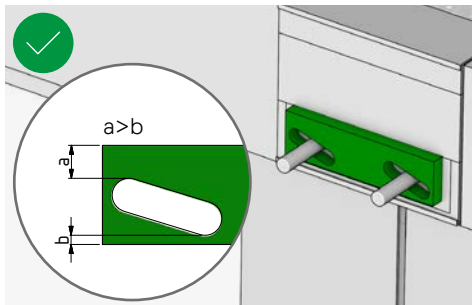
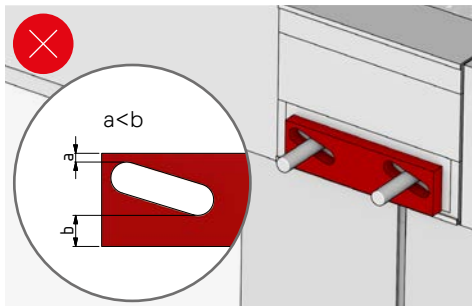
Installation instructions

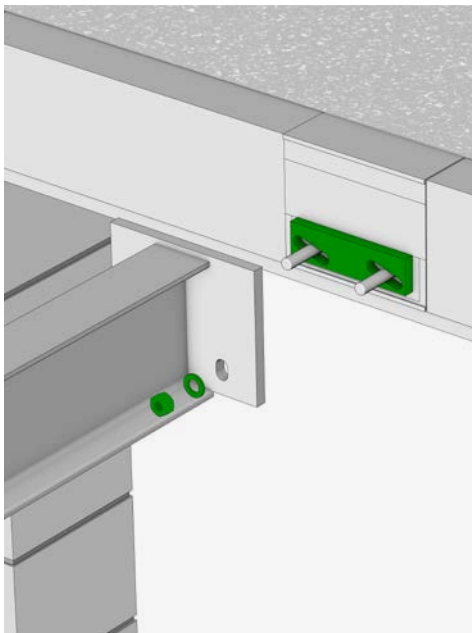


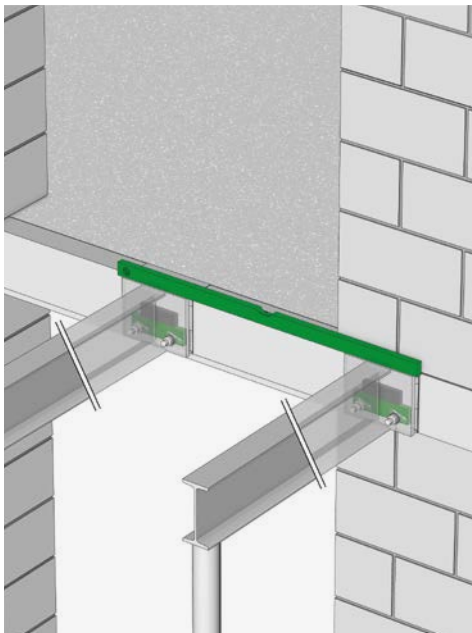
Step 2: Stahlbau | Steel construction

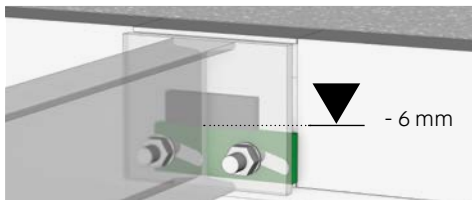
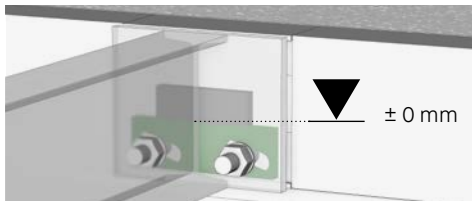
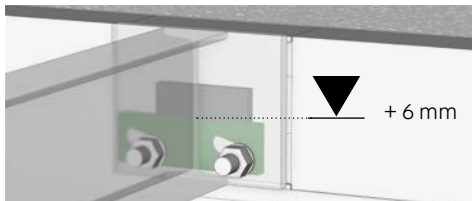


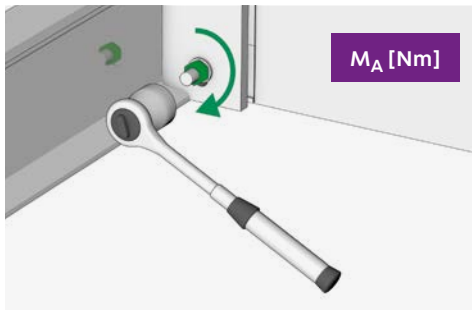












Typ	min M_A [Nm]	max M_A [Nm]
IP80 SQ 8	≥ 70	≤ 175
IP80 SQ 10	≥ 115	≤ 175
IP80 SQ 12	≥ 140	≤ 175
IP120 SQ 8	≥ 65	≤ 265
IP120 SQ 10	≥ 105	≤ 265
IP120 SQ 12	≥ 130	≤ 265



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